



Uranium Valence Control for analytical separations

Daniel McAlister, Ph.D. Senior Chemist

Issue

- Unexpected Behavior of U and/or Pu
- Low U yields
- U in Th fractions
- Incomplete reduction/oxidation of Pu
- Complex system:
 - $\text{Al}(\text{NO}_3)_3/\text{HNO}_3$
 - Sulfamic Acid
 - TiCl_3 $\text{Fe}(\text{II})$ Ascorbic Acid
 - NaNO_2 H_2O_2
 - Phosphate/Fluoride
 - Sample Matrix

Common Separation Schemes

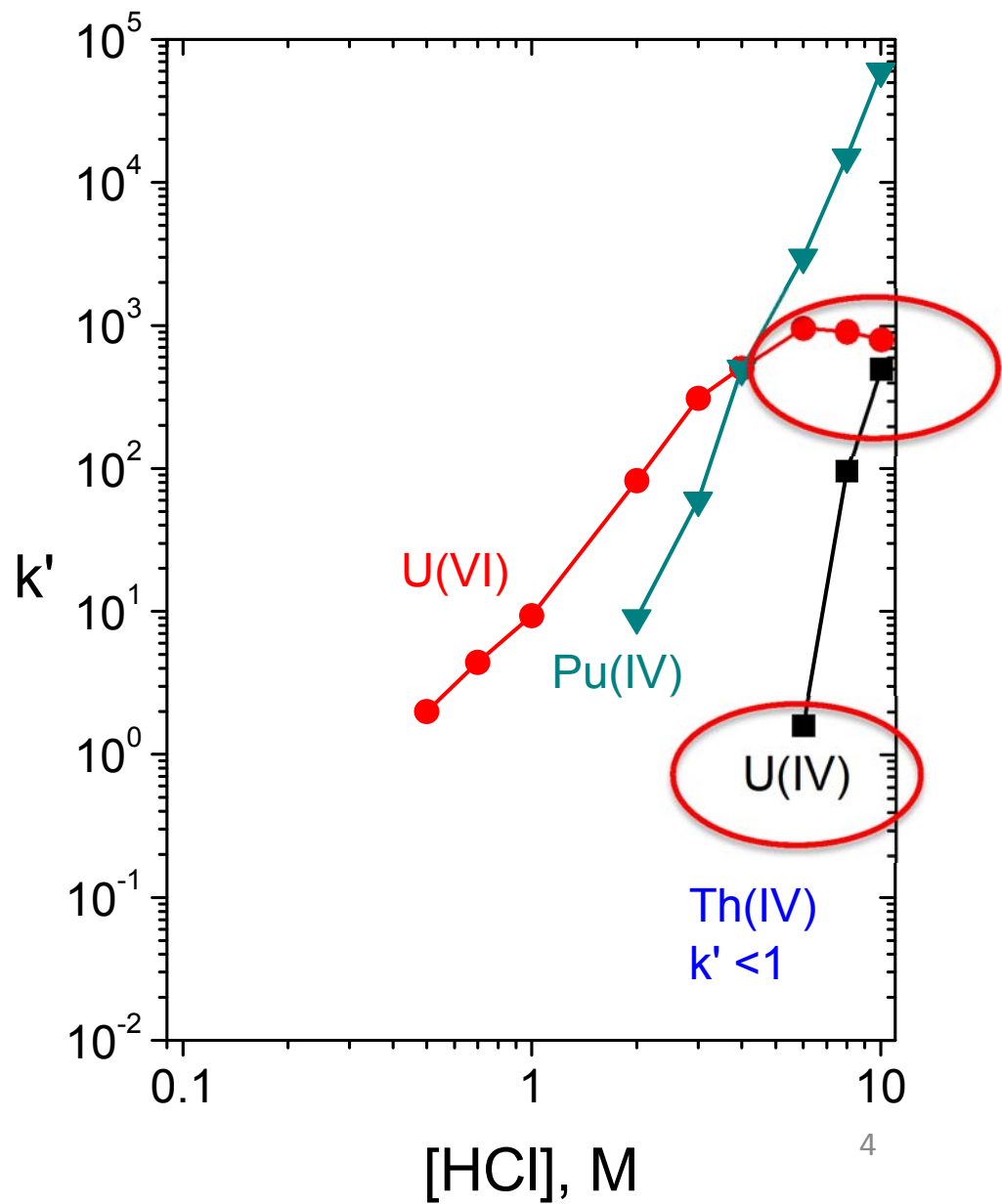
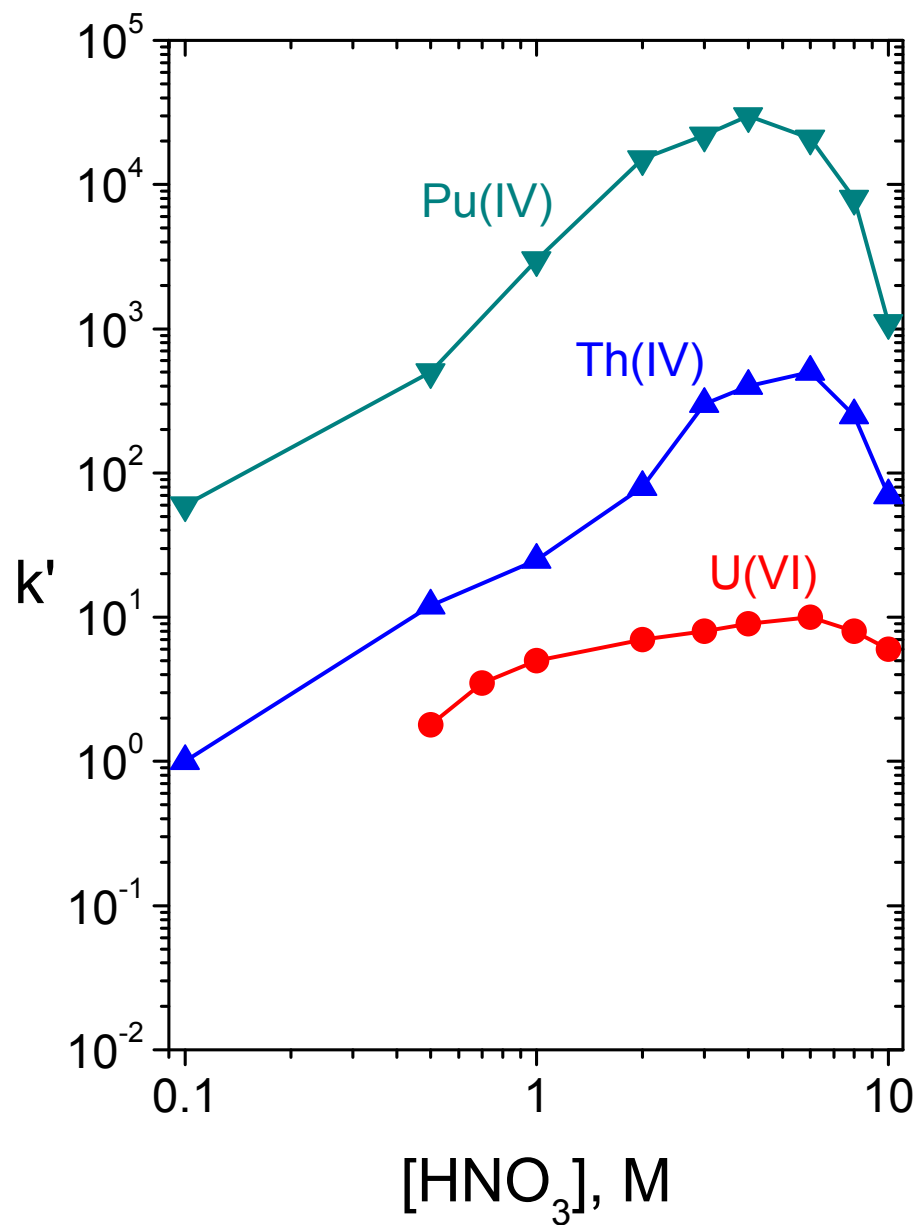
Test Factors that could:

- Yield unexpected oxidation states

- Lead to poor recoveries

- Lead to poor separations

U on TEVA



Reduction of U(VI) to U(IV) by ferrous iron

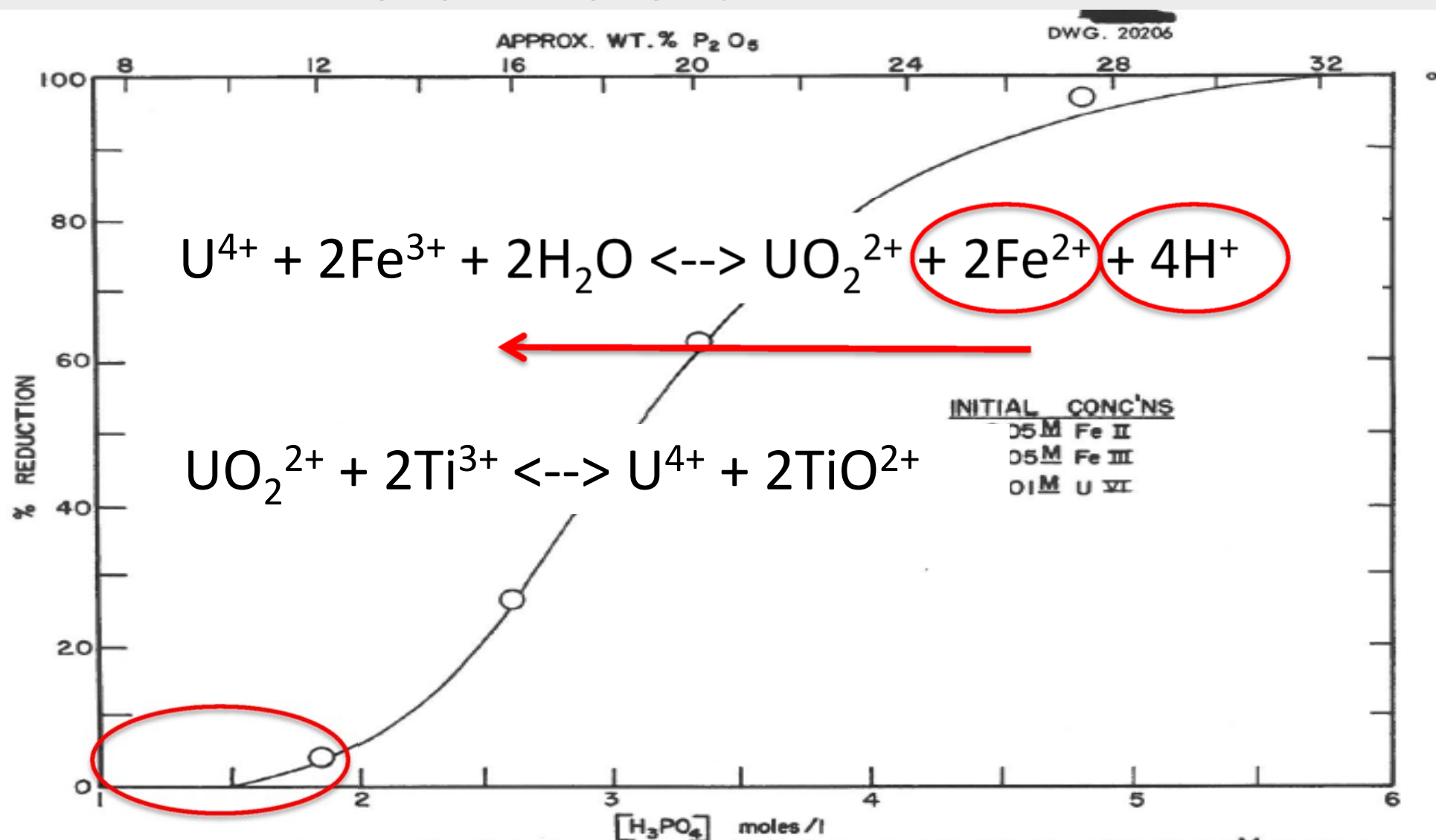


FIGURE 1. REDUCTION OF U(VI) TO U(IV) BY Fe(II) IN PHOSPHORIC ACID (0.36M H₂SO₄) AT ROOM TEMPERATURE

C.F. Baes, Jr. "The reduction of Uranium(VI) by Ferrous Iron in Phosphoric Acid Solution: The formal electrode potential of the U(IV)/U(VI) couple," Oak Ridge National Laboratory, ORNL 1581 (1953)

Worst Case Scenario

Ti³⁺/Phosphate/Fluoride carryover from ppt

Reducing Chemistry in Load Solution

Strip Th with 6M HCl

No oxidation prior to source preparation

Low U yield + U in Th Fraction

Better Scenario

Ti³⁺/Phosphate/Fluoride carryover from ppt

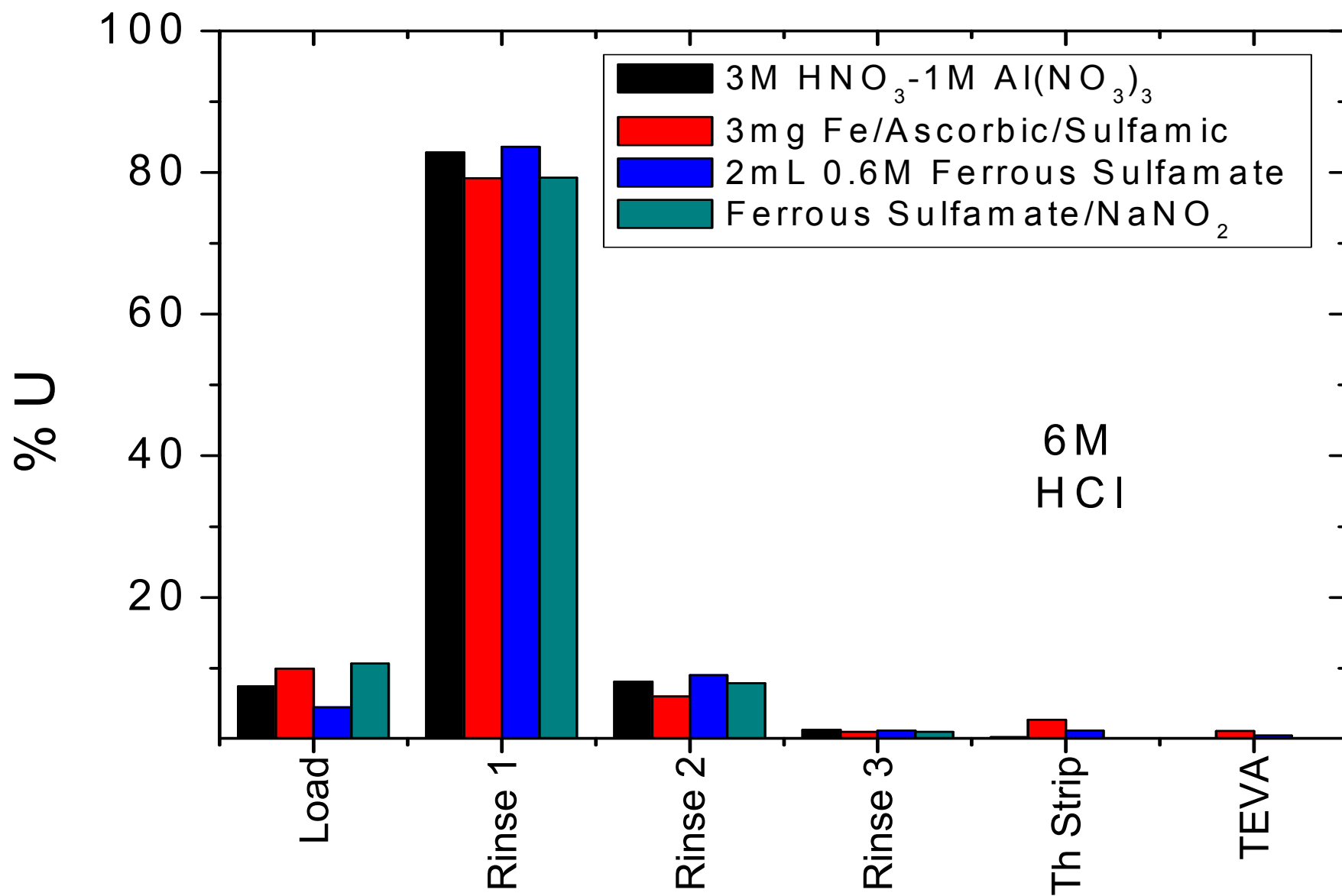
Oxidizing Chemistry in Load Solution

Strip Th with 9M HCl

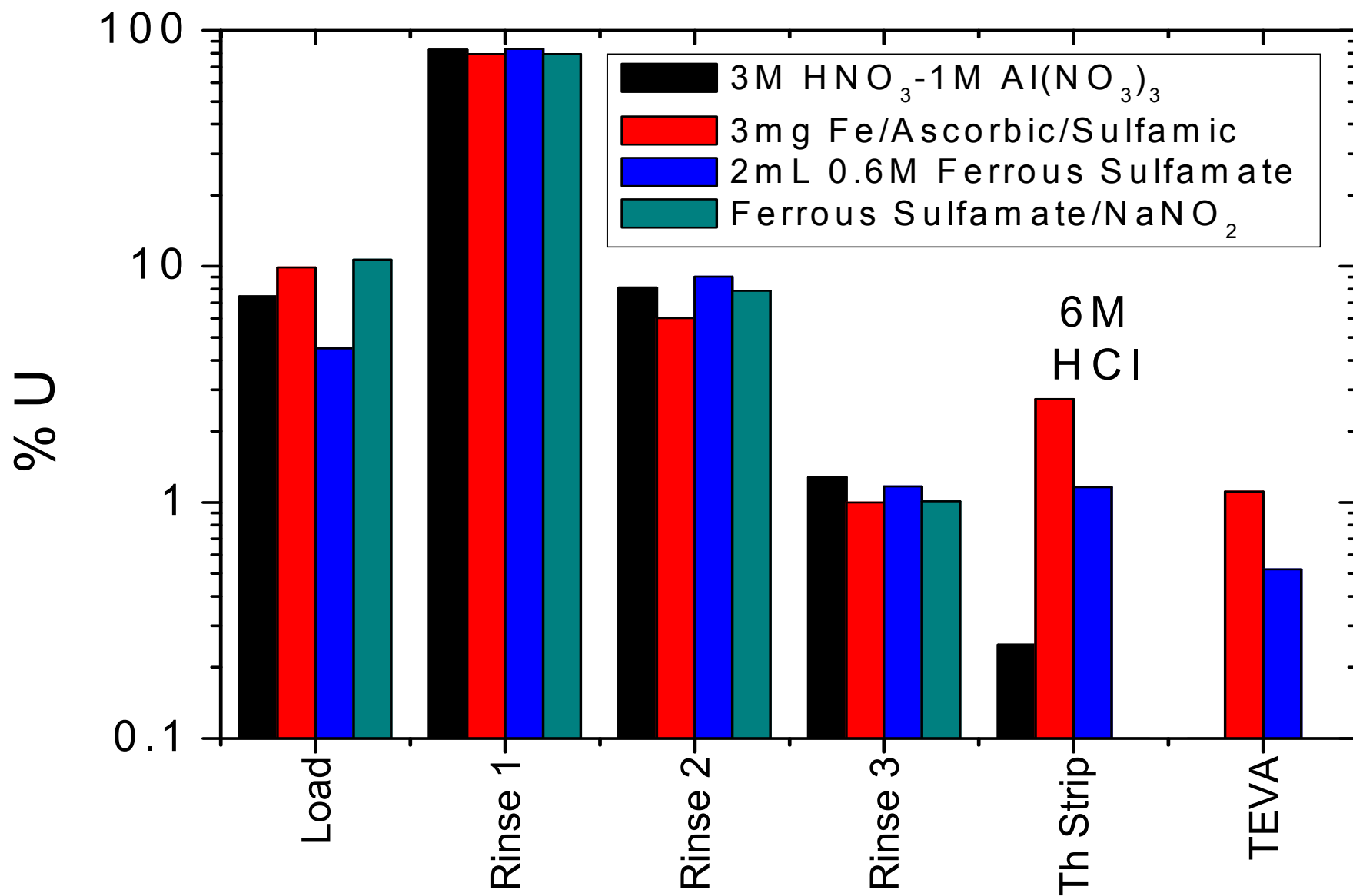
Oxidation prior to source preparation

High U yield + Clean Th Fraction

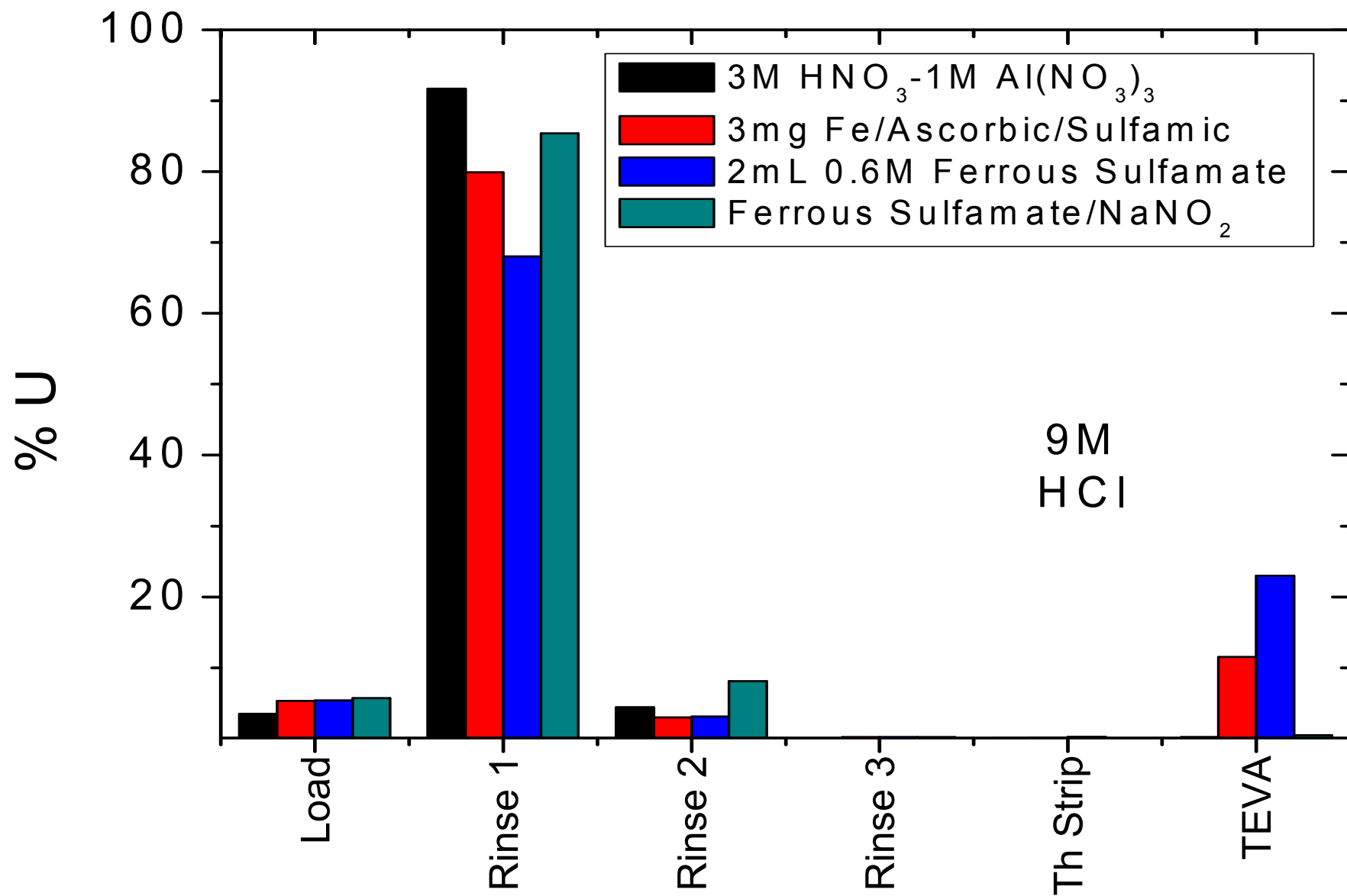
U on TEVA (6M HCl Th Strip)



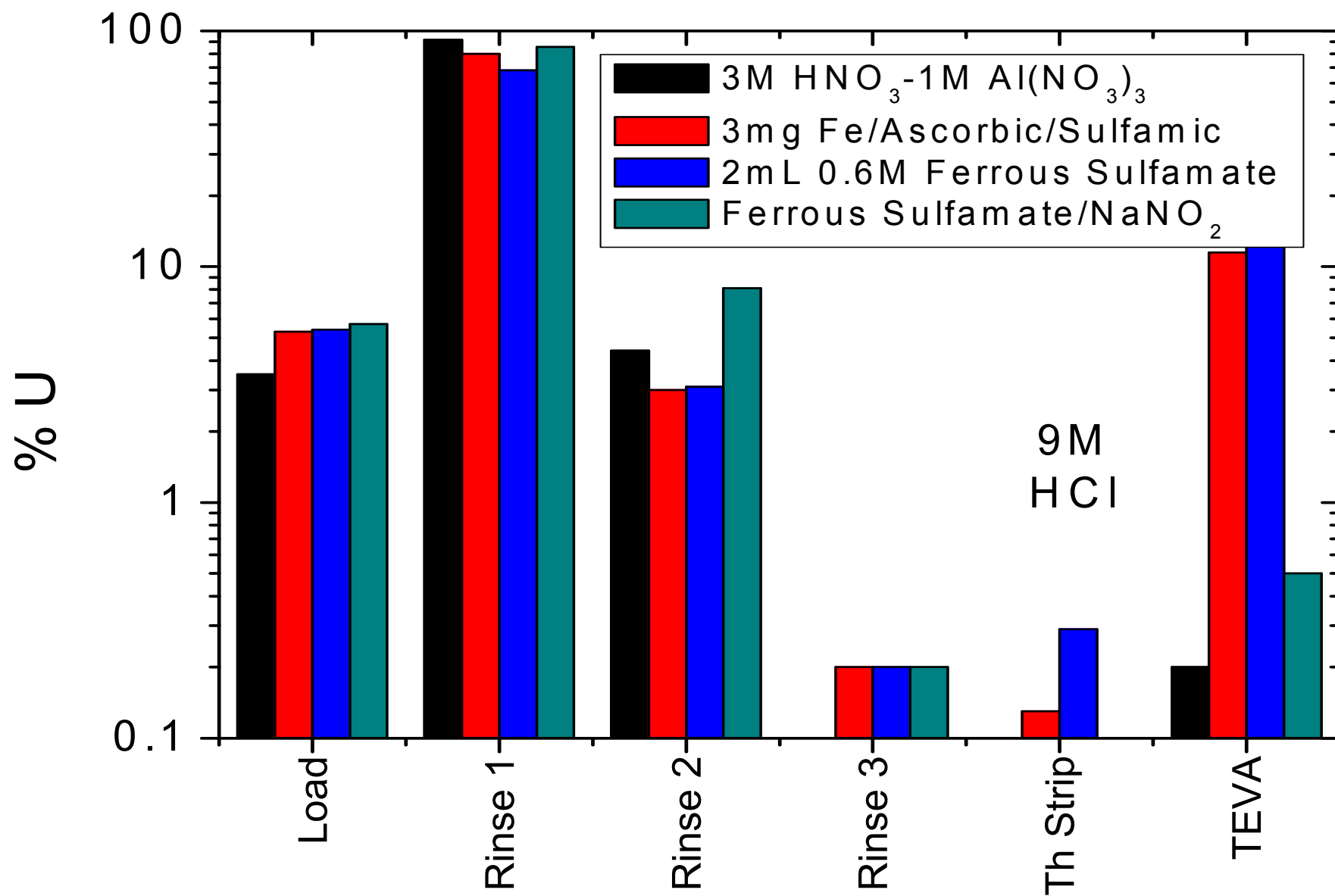
U on TEVA (6M HCl Th Strip)



U on TEVA (9M HCl Th Strip)

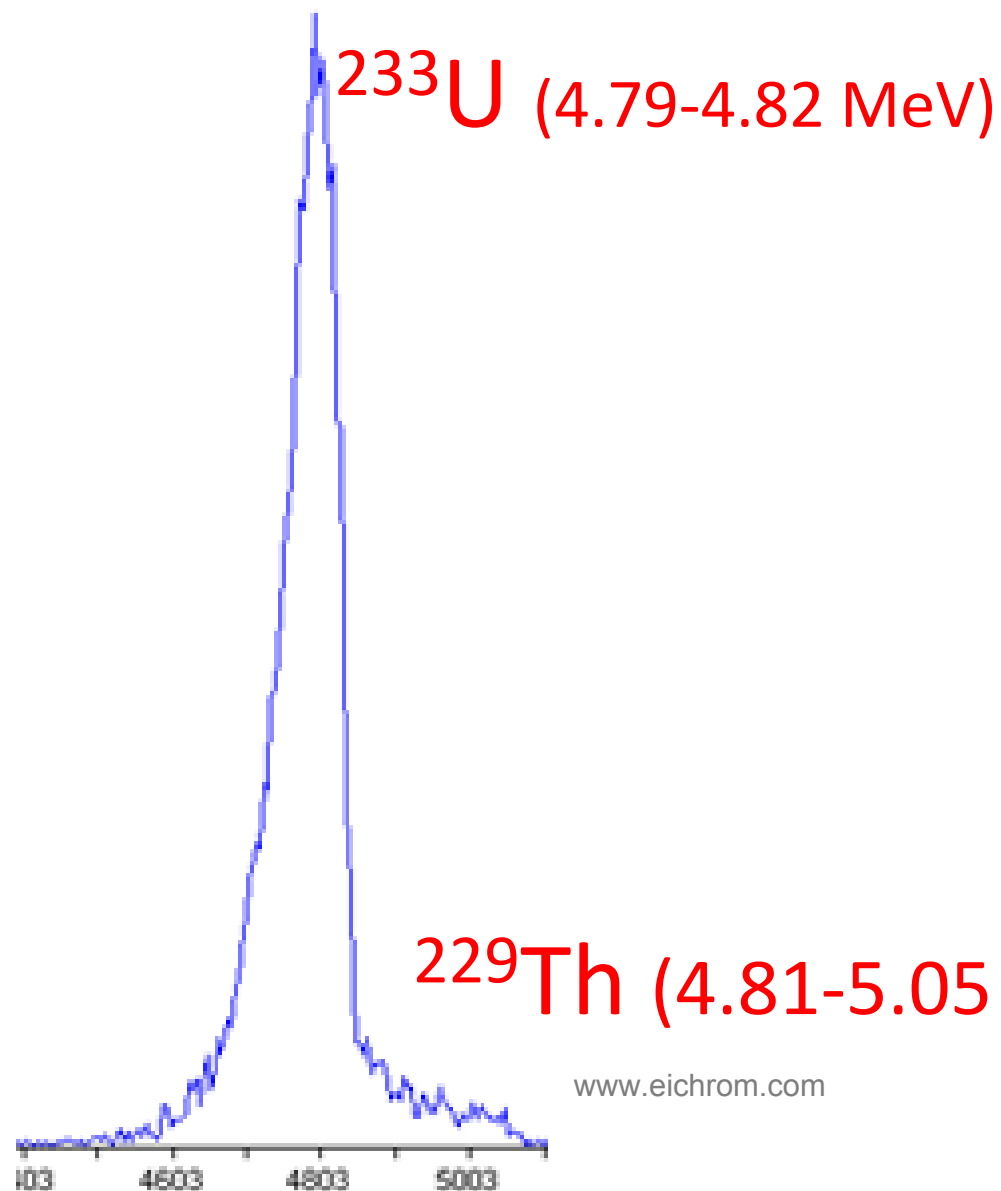


U on TEVA (9M HCl Th Strip)



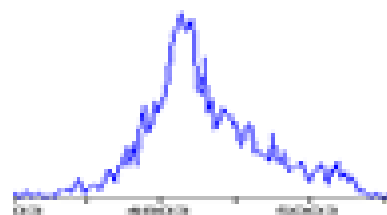
Alpha Spectra (Th-229 + U-233, 6M HCl Th Strip)

50mg CeF₃ no H₂O₂



Add H₂O₂!!!!

50mg CeF₃ 50uL H₂O₂



Other Factors (U in 6M HCl)

| <u>System</u> | <u>No NaNO₂</u> | <u>Add NaNO₂</u> |
|-------------------------------------|----------------------------|-----------------------------|
| Ferrous Sulfamate | 1-8% | 0.1-1.0% |
| 1% TiCl ₃ | 9-11% | 0.2-0.3% |
| LaF ₃ /TiCl ₃ | 2-3% | 0.1-0.2% |
| Ca/PO ₄ ³⁻ | 2-3% | 0.1-0.2% |

Summary

Many steps can be take to improve separations

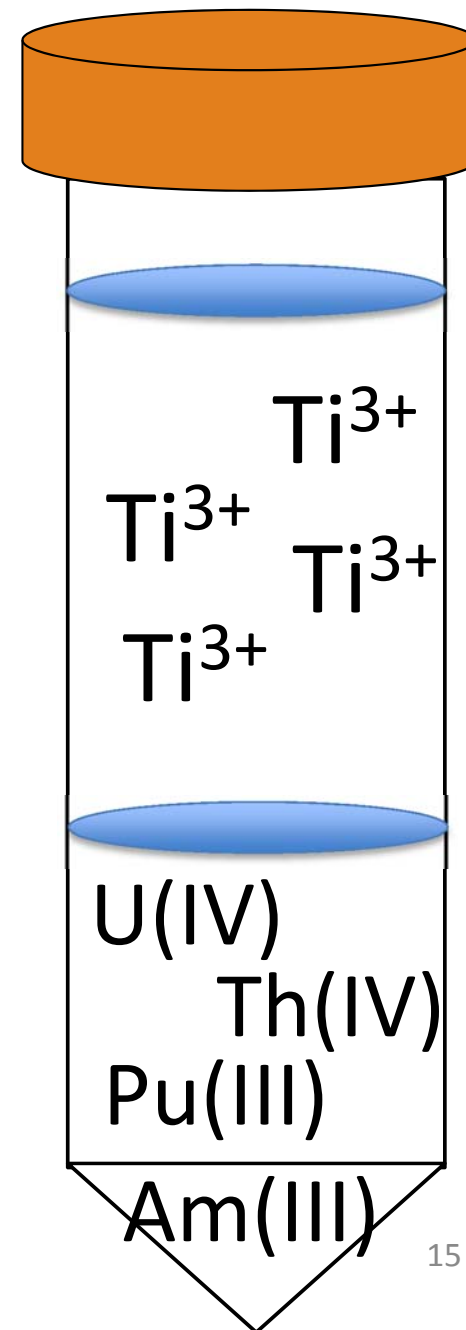
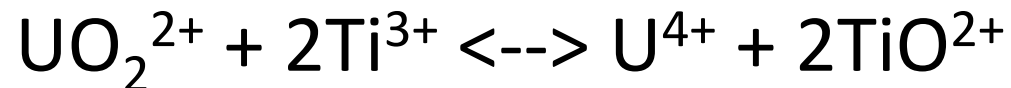
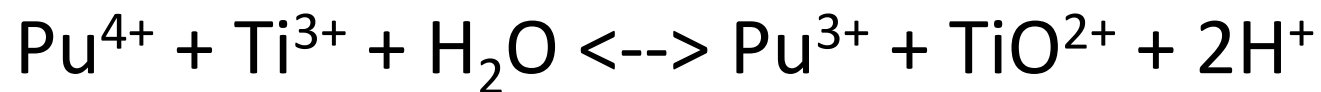
Oxidizing Chemistry in Load Solution

Rinse to remove U(VI) – adding H_2O_2 may help

Strip Th with 9M HCl

Add H_2O_2 prior to source preparation (except U)

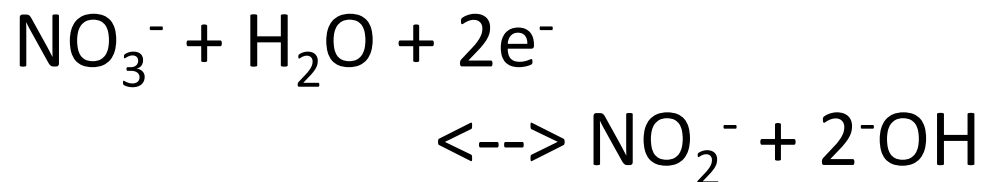
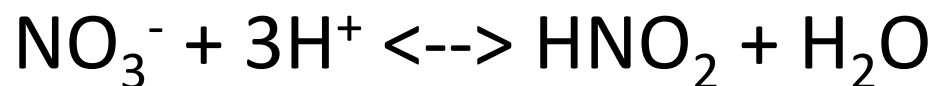
Valence Adjustment Schemes (TiCl₃ Reduction/ppt)



T.W. Newton "The Kinetics of the Oxidation-Reduction Reactions of U, Np, Pu, Am in Aqueous Solutions," LANL TID-26506, (1975)

Valence Adjustment Schemes (HNO₃ Dissolution)

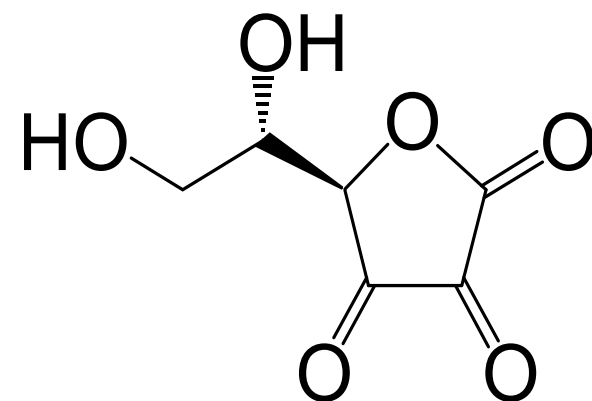
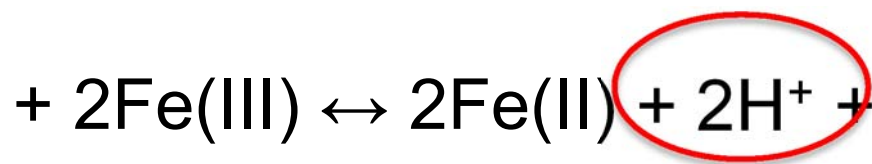
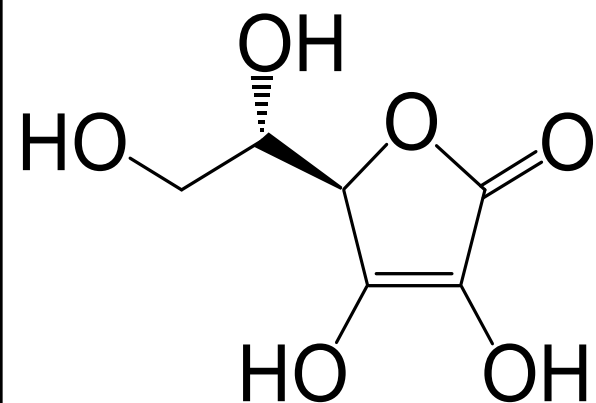
| Actinide | (TiCl ₃) Precipitation |
|---------------|---------------------------------------|
| Th(IV) | Th(IV) |
| U(IV/VI) | U(IV) |
| Np(IV/V/VI) | Np(IV) |
| Pu(III/IV/VI) | Pu(III) |
| Am/Cm(III) | Am/Cm(III) |



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Morse, Edelstein, Fuger, "The Chemistry of the Actinide and Transactinide Elements," 3rd Edition, Vols 3 and 4, Springer (2006).

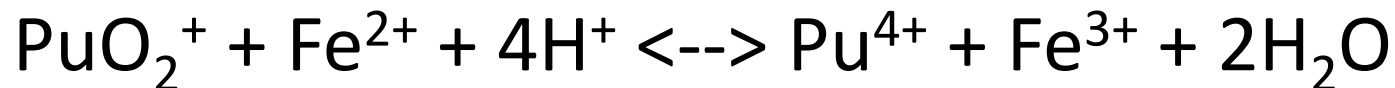
Valence Adjustment Schemes (Ferrous/Sulfamate/Ascorbic acid)



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I.L. Jenkins "Factors Governing the Choice of a ²³⁷Np/²³⁸Pu Separation Process," *Actinides Reviews*, 1, 187 (1969).

Valence Adjustment Schemes (Ferrous/Sulfamate/Ascorbic acid)

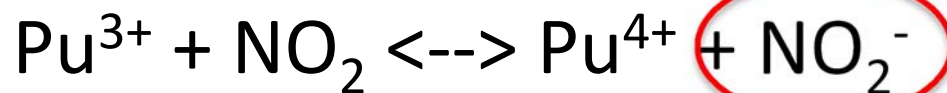
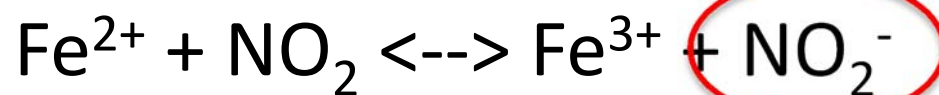
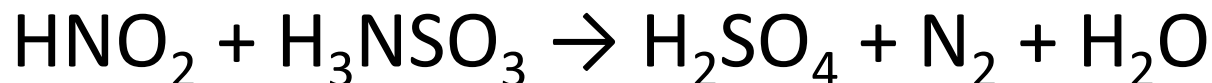
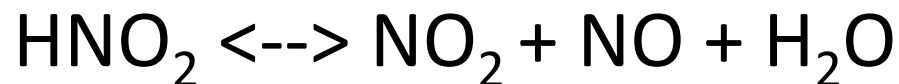


Np(IV)



T.W. Newton "The Kinetics of the Oxidation-Reduction Reactions of U, Np, Pu, Am in Aqueous Solutions," LANL TID-26506, (1975)

Valence Adjustment Schemes (NaNO₂)



A. Brunstad, "Oxidation of Plutonium(III) by Sodium Nitrite, Hanford Atomic Products Operation, Richland, Washington, HP-51655 (1957)