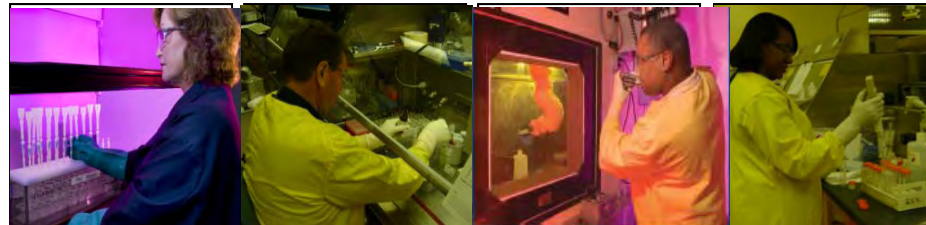




We Put Science To Work

Rapid Fusion Method for Plutonium in Large Rice Samples

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Savannah River National Laboratory
October 31, 2012

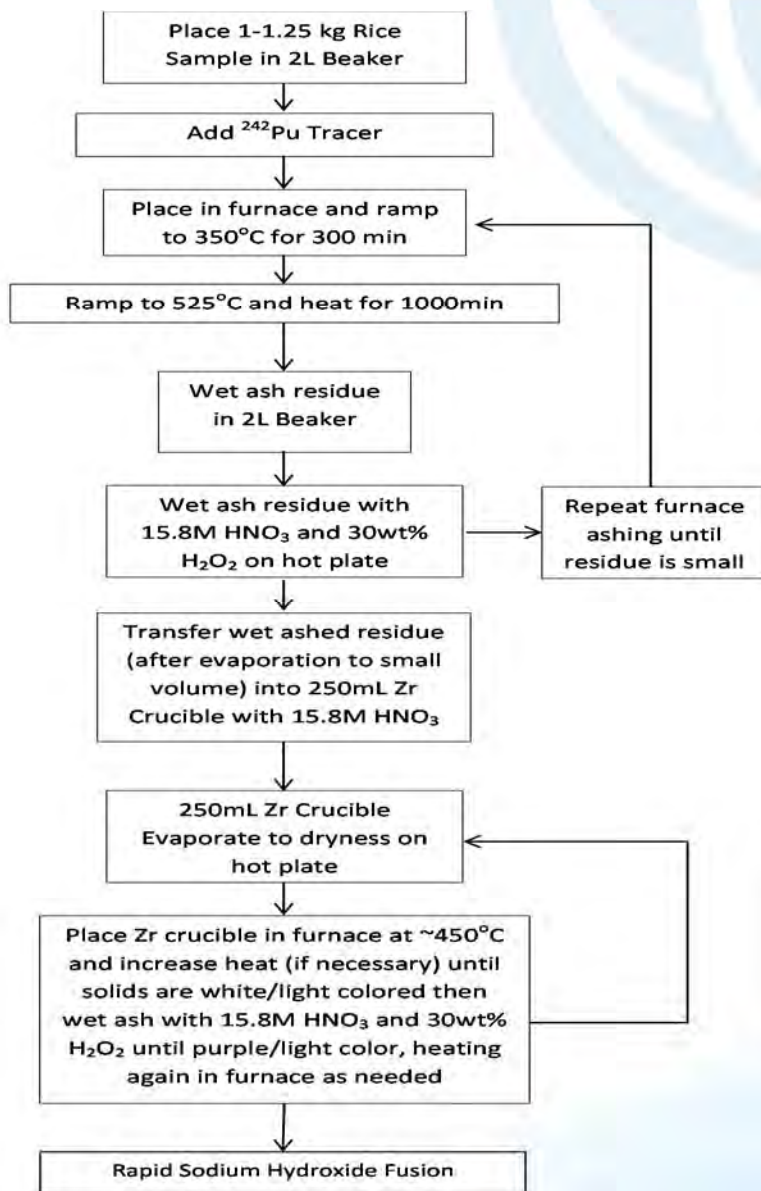


Background

- If a radiological dispersive device (RDD), Improvised Nuclear Device (IND) or nuclear accident (Fukushima Daiichi) occurs...
 - there will be a urgent need for rapid analyses of environmental, food and bioassay matrices
- Developed rapid methods for actinides in food (up to 100g)
 - Submitted as US FDA Food Emergency Response Network (FERN) method
 - Maxwell, S., Culligan, B. and Kelsey-Wall, A., G., Rapid determination of actinides in emergency food samples, J. Radioanal. Nucl. Chem, (2012), 292:339–347
- Large aliquots may be needed to assess low level activities/isotope ratios
- *Could we analyze much larger aliquots of rice for Pu isotopes?*



Rice Sample Furnace Heating



Rapid Rice Sample Fusion



Fuse combined sample and residue in Zr crucible ~15min with 15g NaOH @600°C

Hydroxide precipitation using 10mg La carrier, Fe, Ca, TiCl₃

Redissolve in ~100mL 1.5M HCl into 225mL tube

Lanthanum Fluoride Matrix removal. Adjust volume to 170mL with 0.01M HCl, TiCl₃ and HF; centrifuge

Redissolve in 5mL 3M HNO₃-0.25M Boric Acid, 6mL 7M HNO₃, 7mL 2M Al(NO₃)₂

Valence adjust: 0.5mL 1.5M Sulfamic Acid
2mg *Fe (as iron nitrate)
1.25mL 1.5M Ascorbic Acid
1mL 3.5M NaNO₂

Column Load

Solution



*Ascorbic acid converts Fe³⁺ to Fe²⁺

Anion Resin such as Dowex 1- HNO₃

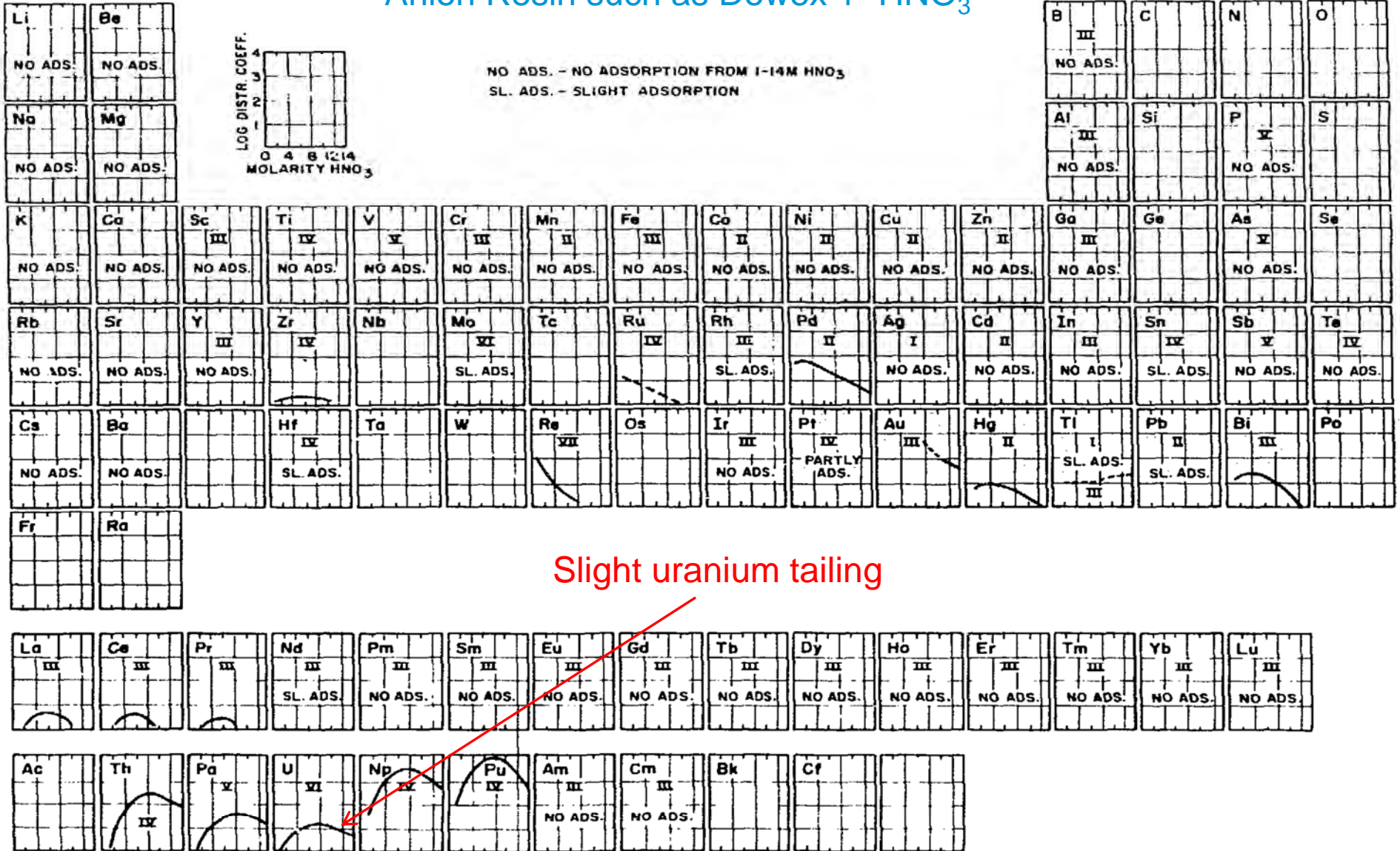


Fig. 1. Removal of Elements from Nitric Acid Solution with Strong-Base Anion Exchange Resin.

Anion Resin such as Dowex 1- HCl

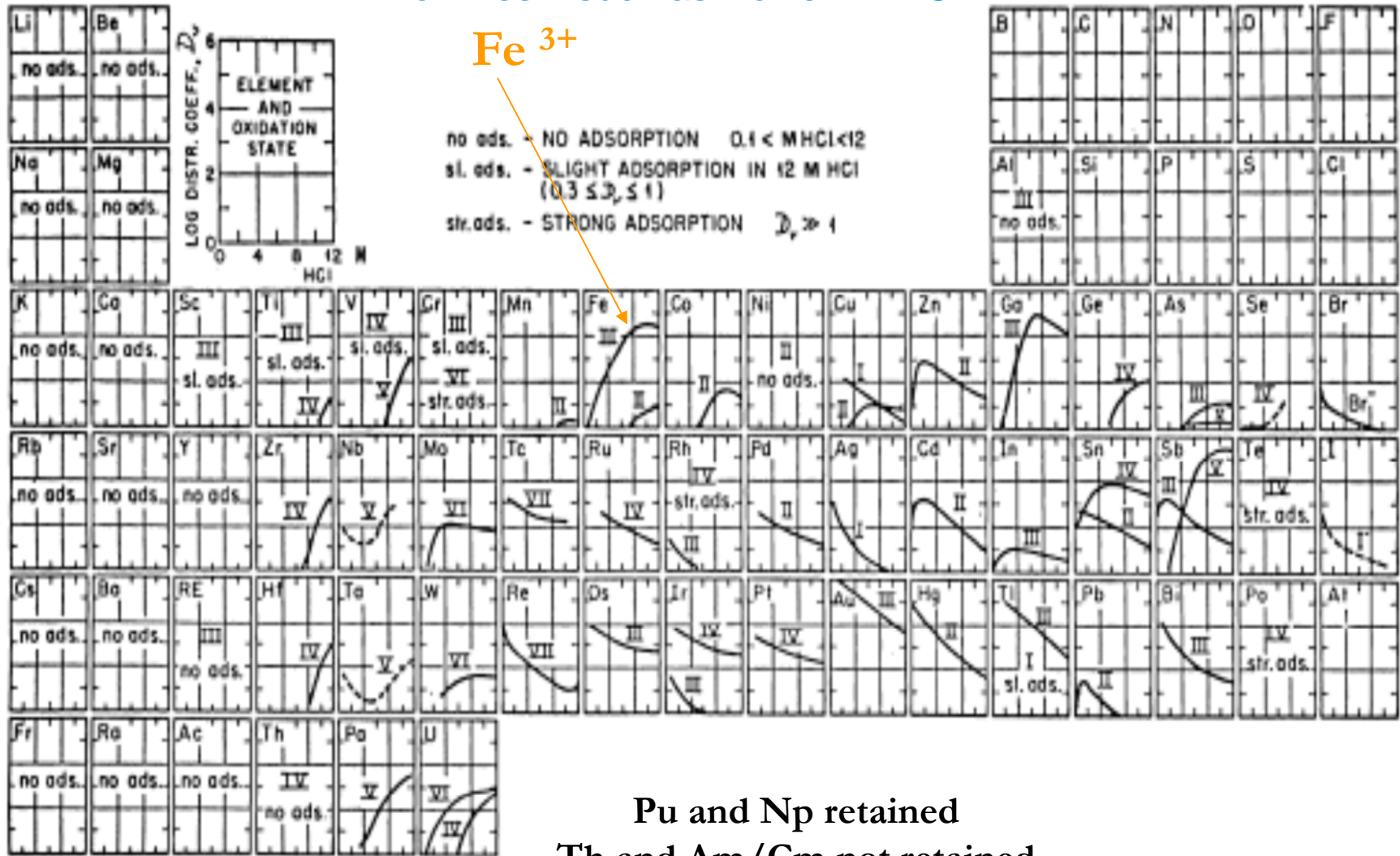
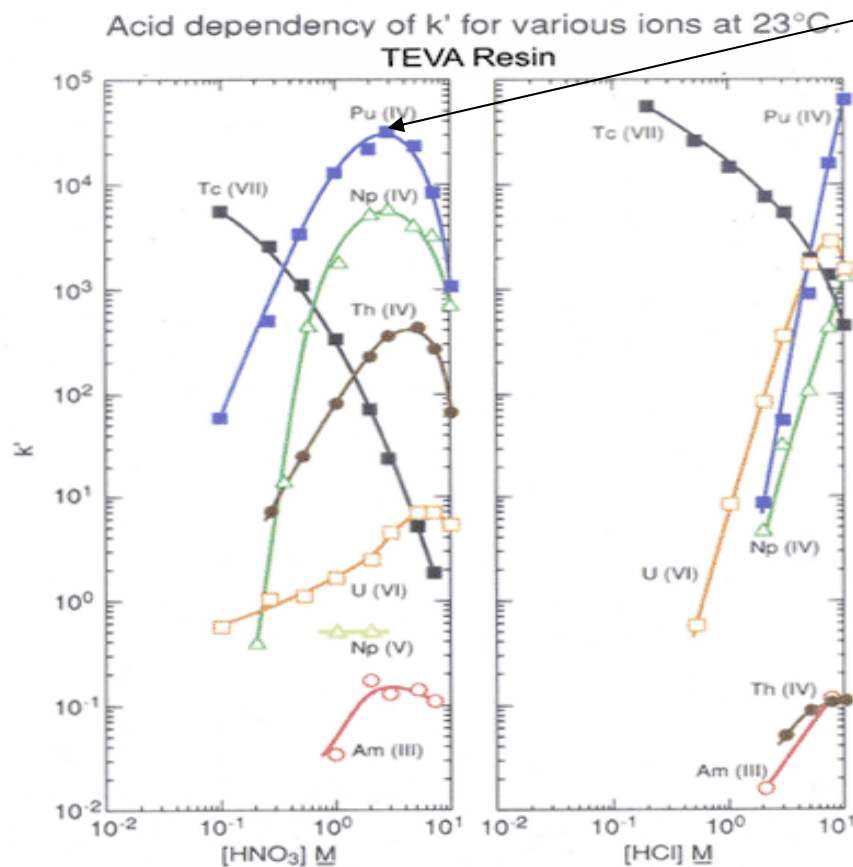


Fig. 6. Anion exchange distribution coefficients in HCl solutions. (Dowex 1-X10) (Ref. 3)

Why TEVA Resin for Pu/Np?

Figures 2 & 3



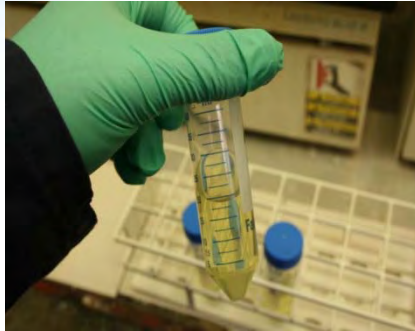
High k' at 3M HNO_3

- 2 ml resin cartridge
- **Minimal U tailing**
- Lower HNO_3
- Good alpha resolution
- Stack cartridges
- Vacuum flow rates
- Acid volumes small
- Less time and waste

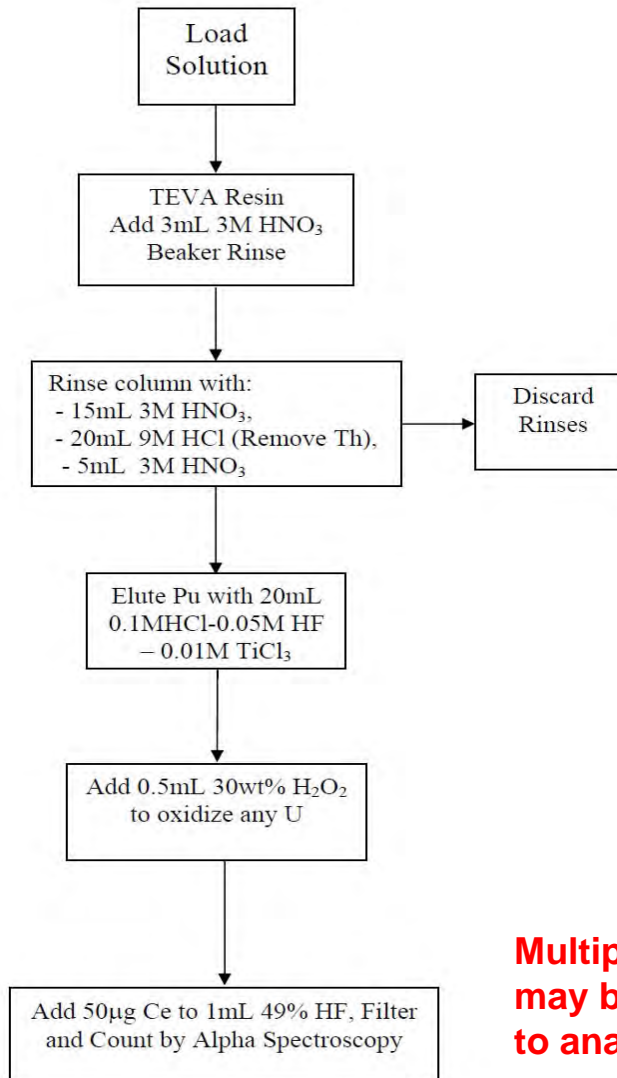
Aliquat 336 extractant

Horwitz, et al. (HP195)

Rapid Pu Column Separation



2mL TEVA cartridge

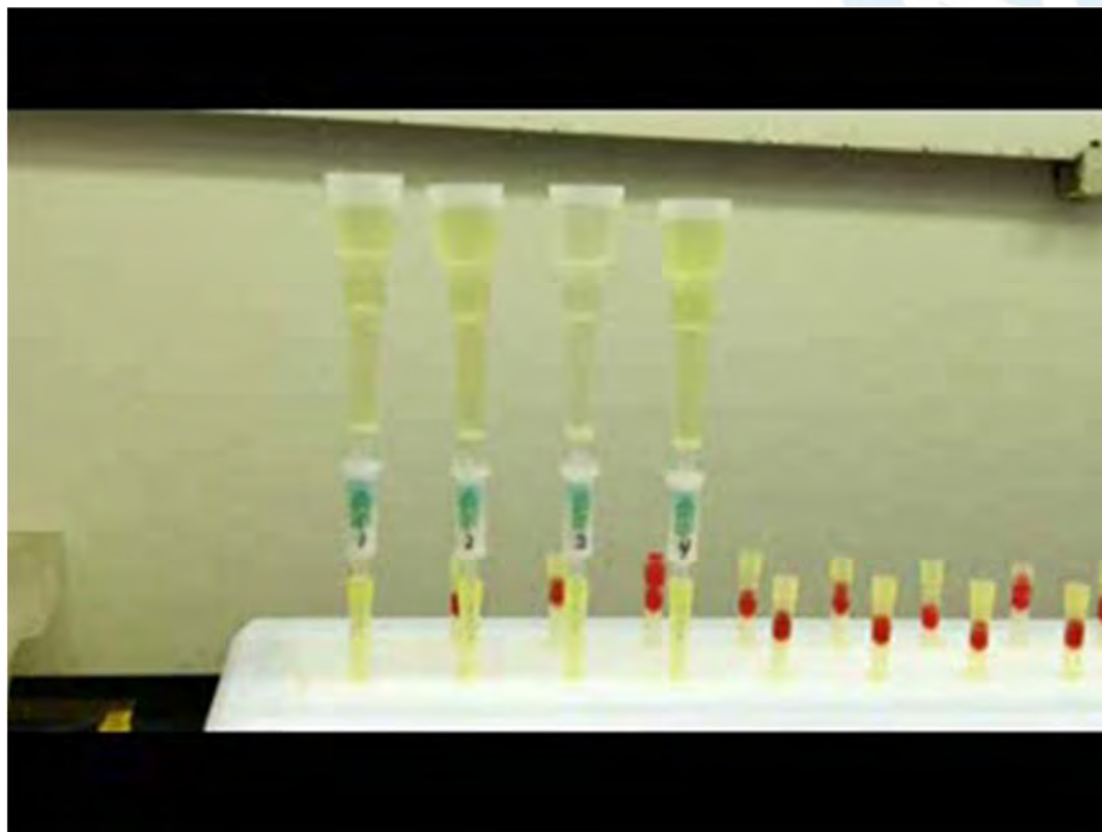


Multiple 1 kg purified sample solutions may be combined as CeF₃ or evaporated to analyze 5 kg samples

Rongalite reductant can be used instead of TiCl₃ for electrodeposition

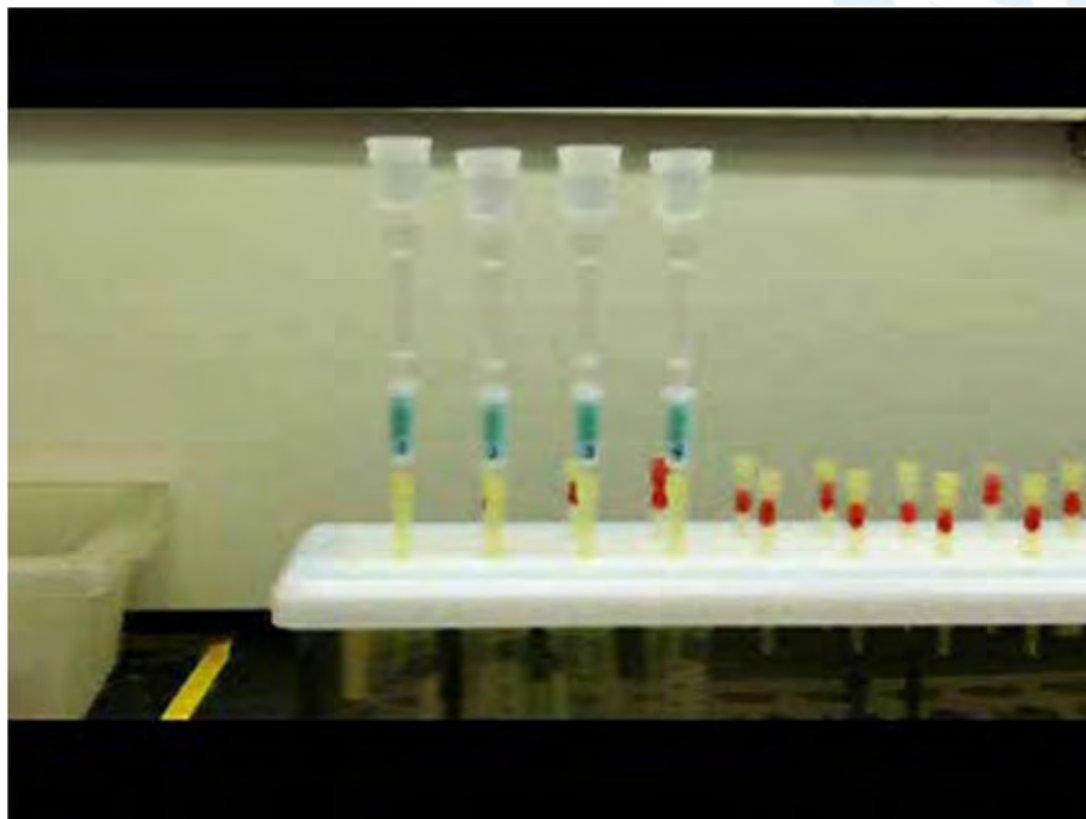
Less HF (0.01M) and TiCl₃ (0.0001M) if ICP-MS assay

TEVA Separation – Flow rates



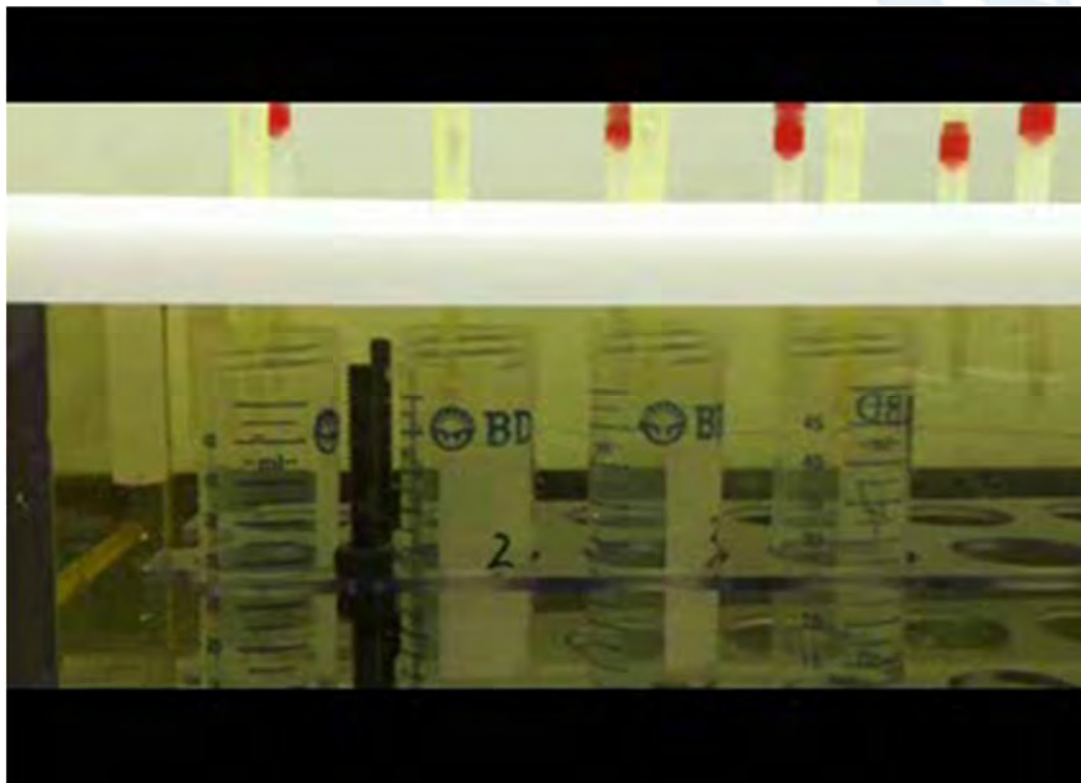
Load solution : ~1 drop/second

TEVA Separation – Flow rates



Rinse solution : ~2-3 drops/second

TEVA Separation – Flow rates



Pu Elution : 1 drop/second

Spiked ^{238}Pu in Rice Results - 1 kg samples

Sample ID	^{242}Pu Yield (%)	^{238}Pu Reference Value (pCi kg ⁻¹)	^{238}Pu Reference Value (mBq kg ⁻¹)	Measured Value (mBq kg ⁻¹)	Difference (%)	MDA (mBq g ⁻¹)	Reference
1	88.9	0.287	10.6	11.8	11.0	3.7 E-4	MAPEP 12
2	91.5	0.287	10.6	10.1	-4.3	3.7 E-4	MAPEP 12
3	92.8	0.287	10.6	10.0	-5.2	3.7 E-4	MAPEP 12
4	81.0	0.287	10.6	10.3	-3.1	3.7 E-4	MAPEP 12
5	83.8	0.287	10.6	10.2	-4.0	3.7 E-4	MAPEP 12
6	85.1	0.287	10.6	11.1	5.0	3.7 E-4	MAPEP 12
7	87.1	0.287	10.6	9.9	-7.0	3.7 E-4	MAPEP 12
8	83.7	0.287	10.6	10.8	2.0	3.7 E-4	MAPEP 12
Avg	86.8				-0.7		
% RSD	4.7						

Spiked ²³⁹Pu in Rice Results - 1 kg samples

Sample ID	²⁴² Pu Yield (%)	²³⁹ Pu Reference Value (pCi kg ⁻¹)	²³⁹ Pu Reference Value (mBq kg ⁻¹)	Measured Value (mBq kg ⁻¹)	Difference (%)	MDA (mBq g ⁻¹)	Reference
1	88.9	0.338	12.5	10.7	-14.4	3.7 E-4	MAPEP 12
2	91.5	0.338	12.5	12.6	0.8	3.7 E-4	MAPEP 12
3	92.8	0.338	12.5	12.4	-0.8	3.7 E-4	MAPEP 12
4	81.0	0.338	12.5	12.2	-2.4	3.7 E-4	MAPEP 12
5	83.8	0.338	12.5	12.8	2.4	3.7 E-4	MAPEP 12
6	85.1	0.338	12.5	12.0	-4.0	3.7 E-4	MAPEP 12
7	87.1	0.338	12.5	11.7	-6.4	3.7 E-4	MAPEP 12
8	83.7	0.338	12.5	10.0	-20.1	3.7 E-4	MAPEP 12
Avg	86.8				-5.6		
% RSD	4.7						

Pu-239 is refractory in MAPEP 12

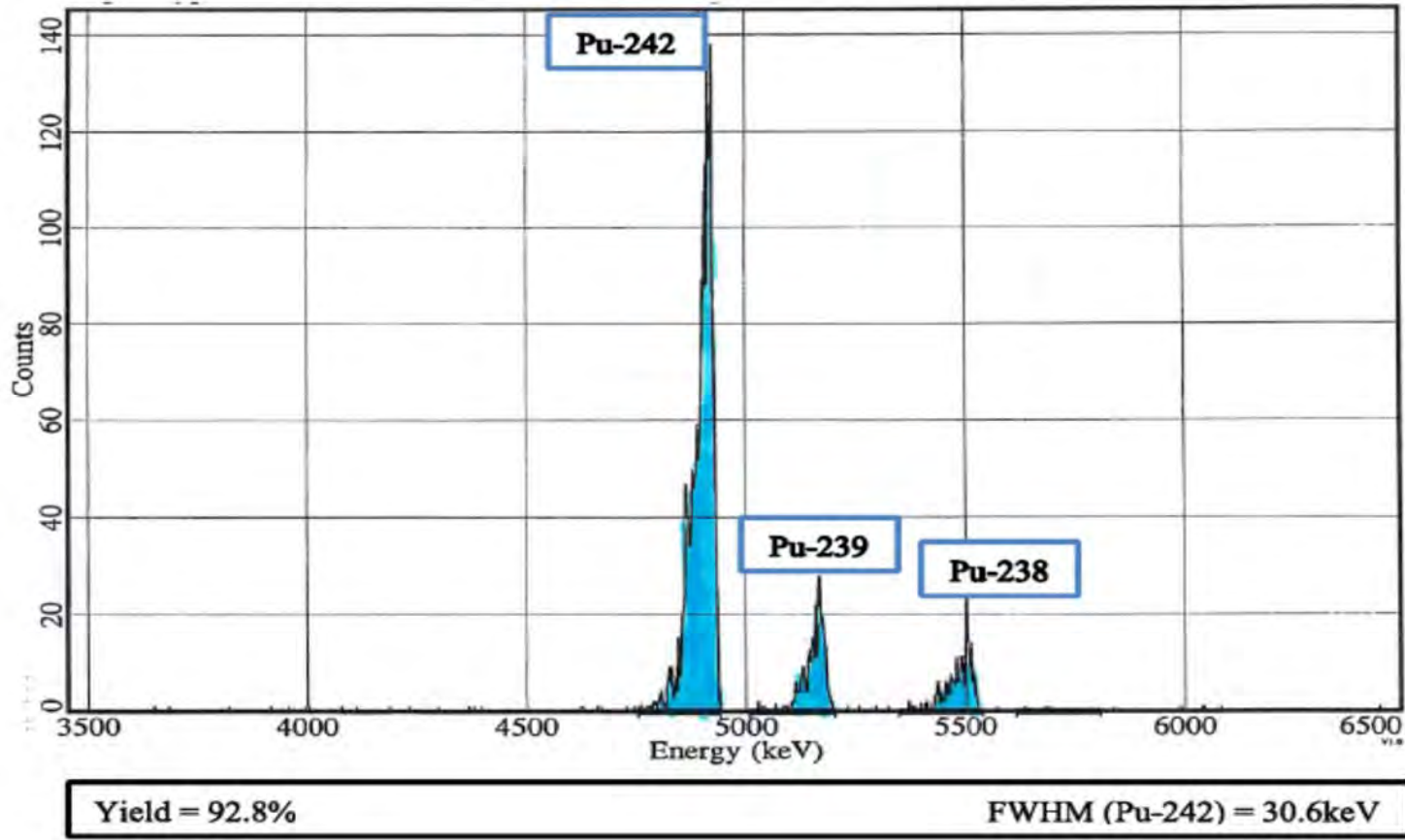
Spiked ^{239}Pu in Rice Results - 5 kg samples

Sample ID	^{242}Pu Yield (%)	^{239}Pu Reference Value (pCi kg $^{-1}$)	^{239}Pu Reference Value (mBq g $^{-1}$)	Measured Value (mBq g $^{-1}$)	Difference (%)	MDA (mBq g $^{-1}$)	Reference
1	72.6	0.1130	0.00418	0.00396	-5.3	7.40E-05	MAPEP 12
2	70.6	0.0904	0.00334	0.00353	5.6	7.40E-05	MAPEP 12
3	76.9	0.0904	0.00334	0.00366	9.6	7.40E-05	MAPEP 12
Avg	73.4				3.3		
% RSD	4.4						

#1 – 5 x 1.0 kg samples combined
 #2– 4 x 1.25 kg samples combined
 #3– 4 x 1.25 kg samples combined

Pu-239 is refractory in MAPEP 12

Plutonium Alpha Spectra - Spiked Rice



^{238}U interference on Pu by ICP-MS

- Kim, C.S., Kim, C.K., and Lee, K.J., (2004), *J. Anal. At. Spectrom.*, 19, 743
 - concluded that uranium separation is needed
 - the ^{238}U level in the purified solutions should be less than 100 pg mL^{-1}
 - to minimize spectral interference in the quantitative analysis of ^{239}Pu and ^{237}Np

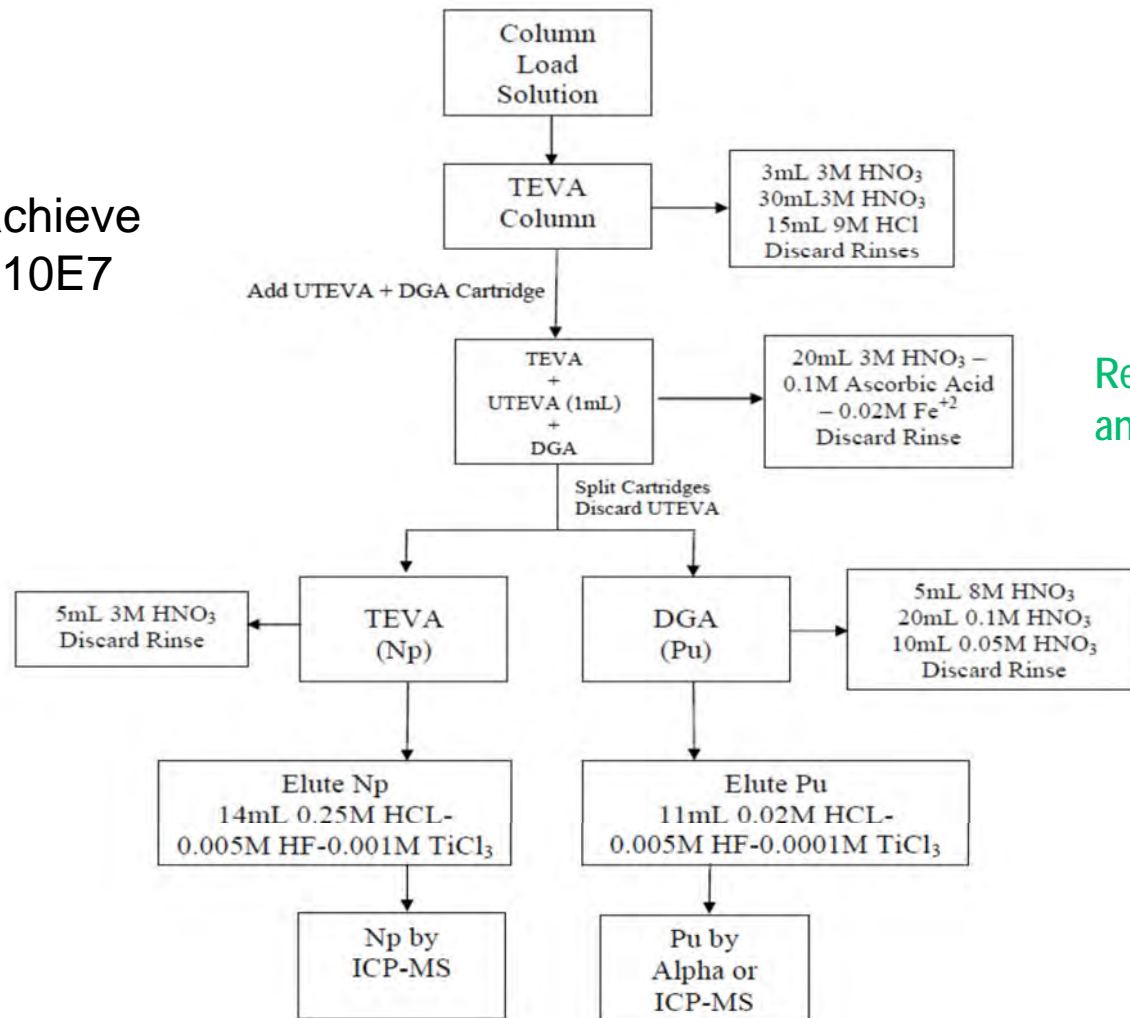


Enhanced U-238 Removal for Pu-239 by ICP-MS

- Typical single column TEVA separation 1000x removal of U
- ICP-MS
 - Option 1
 - for more U removal – redissolve CeF_3 in warm 3M HNO_3 -0.25M boric acid and separate again on TEVA Resin with much less Ti in eluent
 - Option 2
 - Health Physics: August 2011 - Volume 101 - Issue 2 - pp 180-186, Rapid Determination of ^{237}Np and Plutonium Isotopes in Urine By Inductively-Coupled Plasma Mass Spectrometry and Alpha Spectrometry, Maxwell, S L.; Culligan, B K.; Jones, V D.; Nichols, S T.; Noyes, GW.; Bernard, M.*
[>10E6 U decontamination of Pu)

Another Enhanced Uranium Removal Option (ICP-MS)

Option 2 to achieve
U removal > 10E7



Reduce Pu⁴⁺ to Pu³⁺
and move Pu³⁺ to DGA

Rapid Actinide Method for Food



Rapid Determination of Actinides in Emergency Food Samples

S. L. Maxwell, B. K. Culligan, A. Kelsey-Wall and P. J. Shaw,

Journal of Radioanalytical and Nuclear Chemistry, (2012) 292:339–347

submitted as a **US FDA FERN Standard Operating Procedure** for the rapid radiochemical analysis of alpha emitting isotopes of americium, curium, plutonium, and uranium.

Rapid Method Actinides in Food



10 g Food Sample, Add Tracers
(²⁴²Pu / ²³⁶Pu, ²⁴³Am, ²³²U)

Heat at 700°C for 2 hours in Furnace

Wet Ash with HNO₃ / H₂O₂ on Hot Plate

Heat for ~ 10 min. at 600°C in Furnace

Fuse in Zr Crucible 15 min. (15g NaOH @ 600°C).
Hydroxide precipitation (5 mg La Carrier, Fe, Ca, PO₄, TiCl₃)

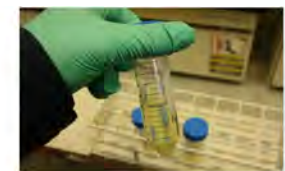
Lanthanum Fluoride Matrix removal
(1 mg La, Ca, HCL/HF, TiCl₃)

Redissolve in 5mL 3M HNO₃-0.25M Boric Acid
6mL 7M HNO₃, 7mL 2M Al(NO₃)₃

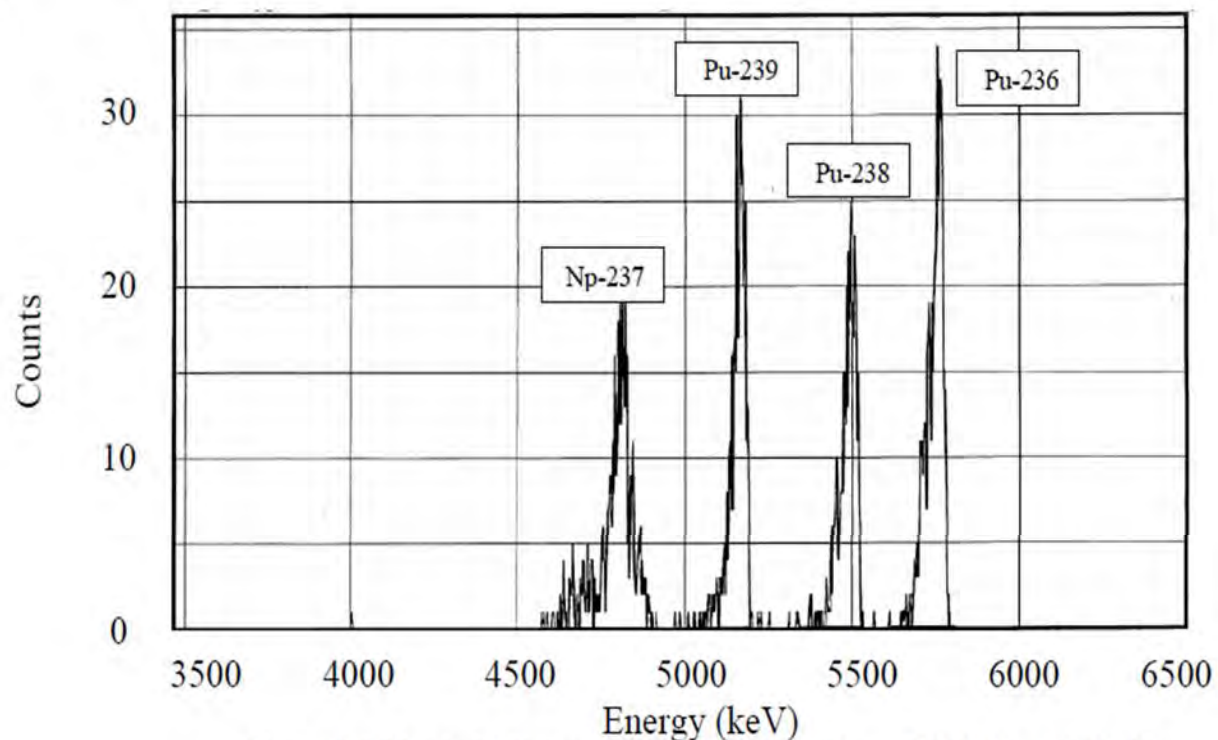
Valence Adj.: 0.5mL 1.5M Sulfamic Acid
1.25mL 1.5M Ascorbic Acid +1mg Fe
1mL 3.5M NaNO₂
1.5mL 15.8M HNO₃

Column Load
Solution

100g Food
Add Tracers
Ash 12hrs @
550°C



Pu and Np Alpha Spectra Spiked Food Sample



Tracer Yield = 100.5%, Count Time = 16 hrs, Tracer FWHM = 49.3 keV

See paper for data on 10g and 100 g food samples:

Rapid Determination of Actinides in Emergency Food Samples
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MDA

- U. S. Food and Drug Administration (FDA) provided guidance for accidental contamination of foods to state and local agencies so that protective actions may be taken
 - FDA derived intervention level (DIL) for $^{238}\text{Pu} + ^{239}\text{Pu} + ^{241}\text{Am}$ is 2 Bq/kg (2 mBq/g or 0.054 pCi/g)
- SRNL method provides a typical MDA of ~0.2 mBq/g for a 10 g food sample and 2 hour count time for each of the actinide isotopes cited in the DIL.
- Method is fast and flexible
 - longer count times can be used to lower MDA levels as needed.
 - For example, for a 16 hour count time and a 10 g sample, an MDA of 0.04 mBq/g can be achieved.
- Typically, the U. S. FDA recommends MDA levels be 1/3 of the DIL
 - These MDAs are readily achievable using this rapid method

Stacked cartridges



TEVA+ DGA Resin cartridges (Pu and Am)

Summary

- New method for Pu in rice developed at SRNL Environmental Bioassay lab for up to 5 kg rice
 - **MDA for Pu in 5000g rice and 30 hour count = $\sim 7 \text{ E-5 mBq/g}$**
- After the initial furnace and wet-ashing....
 - Rapid sodium hydroxide fusion
 - Rapid TEVA cartridge separation
 - Options to use alpha spectrometry or ICP-MS
 - Enhanced uranium removal options
 - *Redissolve CeF_3 and reprocess with TEVA Resin*
 - *Move Pu to DGA Resin and rinse more*
- Good chemical yields
- Rugged for refractory particles