

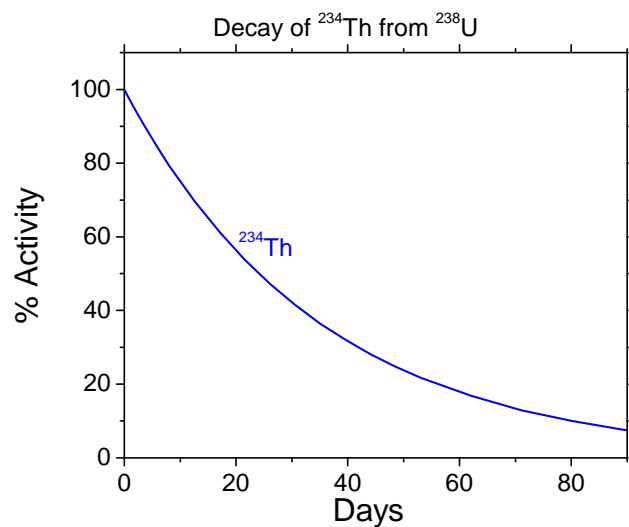
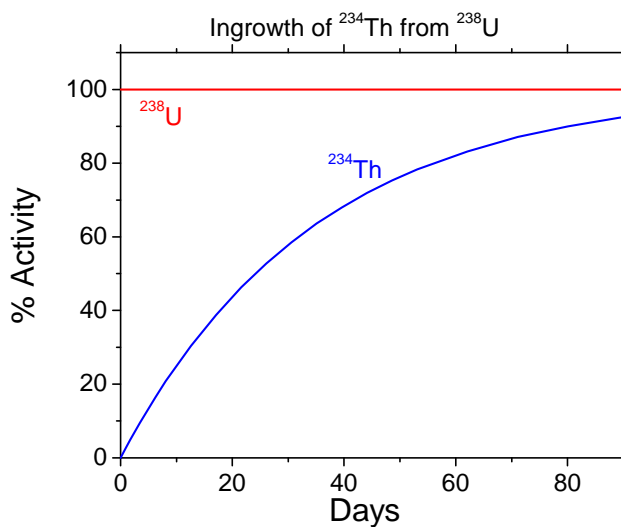
**Summary of Method** A method for the preparation of  $^{234}\text{Th}$  ( $t_{1/2} = 24.1$  days) from natural or depleted Uranium ( $t_{1/2} = 4.47\text{E}9$  years) source material is presented. The method utilizes extraction chromatography with a column of DGA, Normal resin and 2mL cartridges of DGA and UTEVA resins to obtain high purity  $^{234}\text{Th}$  in small volumes of eluate, while preserving  $^{238}\text{U}$  material. The source material is adjusted to 2M  $\text{HNO}_3$  and loaded onto a column of DGA, Normal resin.  $^{234}\text{Th}$  is retained on DGA Resin from up to 0.2M uranium, while uranium is unretained. The uranium source is recovered and, following a suitable ingrowth period, can be used to produce additional  $^{234}\text{Th}$ .  $^{234}\text{Th}$  is stripped from the DGA resin column and further purified using 2mL cartridges of DGA and TEVA resins.

## Reagents

TEVA Cartridges (Eichrom TE-R50-S)  
 DGA Cartridges (Eichrom DN-R50-S)  
 DGA, Normal Resin (Eichrom DN-B25-A)  
 Natural or Depleted U Source  
 Deionized Water  
 Oxalic Acid  
 Ammonium Oxalate  
 HCl  
 $\text{HNO}_3$

## Equipment

Glass/Plastic bottles for storage of Uranium source.  
 Glass or plastic vials/bottles for collection of  $^{234}\text{Th}$  and waste.  
 10, 20 or 30mL plastic luer lock syringes.  
 Gamma Spectrometry System or alternative for measurement of  $^{234}\text{Th}$ .  
 ICP-AES or alternative for measurement of U.  
 1.9cm i.d. glass or plastic column, minimum 15cm height, with 250mL-1L reservoir.  
 Glass wool or frit material for top bed support.  
 Peristaltic pump or alternative to increase flow rate.



## $^{234}\text{Th}$ Separation (50g U/17 $\mu\text{Ci}$ $^{234}\text{Th}$ )\*

- (1) Slurry pack a column of 12g DGA, Normal resin (100-150 $\mu\text{m}$ ), 1.9cm i.d. x 12.5cm height.\*\*
- (2) Place top bed support on column. Rinse column with 2-3 bed volumes of 0.1M  $\text{HNO}_3$ . Store column in 0.1M  $\text{HNO}_3$  between uses.
- (3) Precondition column with 2 bed volumes of 2M  $\text{HNO}_3$ .
- (4) Load 50g U source in 1L 2M  $\text{HNO}_3$  at 10-20mL/min. Discard first 20mL of eluate. Collect remaining eluate containing U source material. Save for future  $^{234}\text{Th}$  production.
- (5) Rinse DGA column with 200mL of 1M  $\text{HNO}_3$ . First 20mL may be collected and added to source.

- (6) Strip  $^{234}\text{Th}$  from DGA with 200mL of 0.05M  $\text{HNO}_3$ -0.05M Oxalic Acid.

- (7) Add 29mL of conc.  $\text{HNO}_3$  to acidify eluate to 2M  $\text{HNO}_3$ .

- (8) Load onto 2mL cartridge of DGA Resin.

- (9) Rinse DGA with 25mL 0.5M  $\text{HNO}_3$ .

- (10) Strip  $^{234}\text{Th}$  from DGA with 20mL 0.1M ammonium bioxalate.



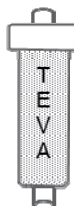
- (11) Acidify with 8mL conc.  $\text{HNO}_3$ .

- (12) Precondition 2mL TEVA cartridge with 5mL 4M  $\text{HNO}_3$ .

- (13) Load onto TEVA.

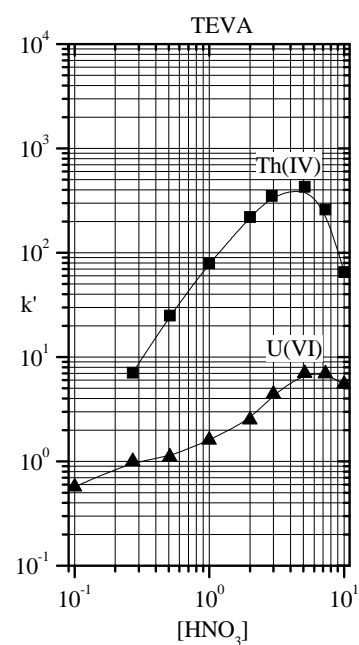
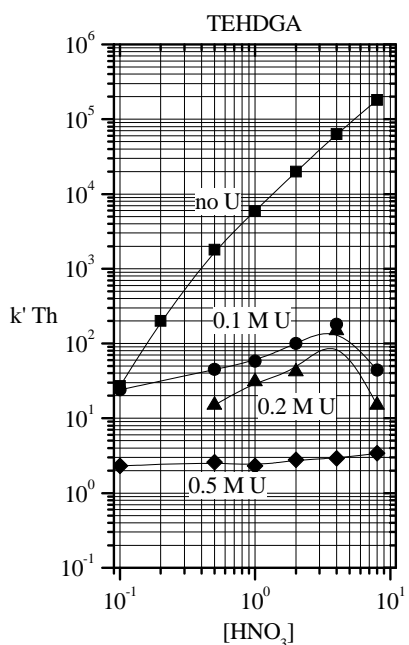
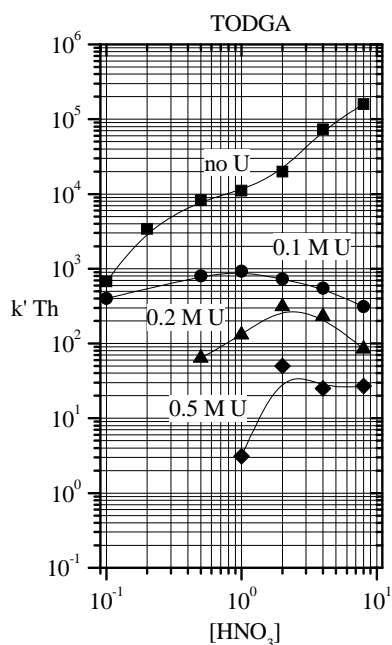
- (14) Rinse TEVA w/ 25mL 4M  $\text{HNO}_3$ .

- (15) Strip  $^{234}\text{Th}$  w/ 15mL 0.5M  $\text{HCl}$ .



\*Separation is scalable. Simply adjust volumes of the initial DGA column and load solution to accommodate other source sizes.

\*\*DGA resin can be difficult to wet. Slurry the resin in 2x its volume of 1.0-1.5M  $\text{HNO}_3$  by gently swirling for 2-3 minutes (avoid vigorous shaking as this can incorporate air bubbles and cause resin to float). Centrifuge resin slurry for 5-10 minutes. Repeat until most of the resin sinks to the bottom of tube. Repeat swirling/centrifugation, if needed. Use only well wetted resin to pack the column (omit floating resin). The column may be reused many times if stored in dilute acid between uses.



## References

- 1) E. P. Horwitz and D. R. McAlister, "The recovery of trace thorium from large quantities of uranium," *Solv. Extr. Ion Exch.*, 27, 474-488, (2009).