

eichrom®

A BRAND OF
EICHROM TECHNOLOGIES



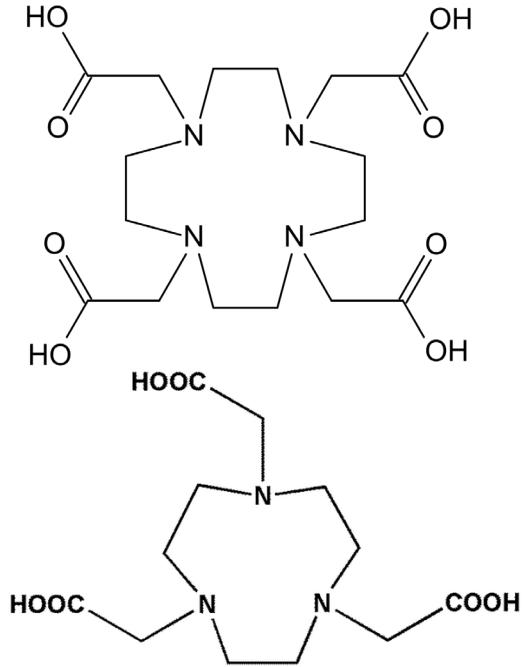
Separations from Buffers

Daniel McAlister and Madeleine Eddy

66th RRMCM, West Palm Beach, FL, Oct 29 – Nov 3, 2023



Diagnostic and Therapeutic Nuclear Medicine



$^{64/67}\text{Cu}$

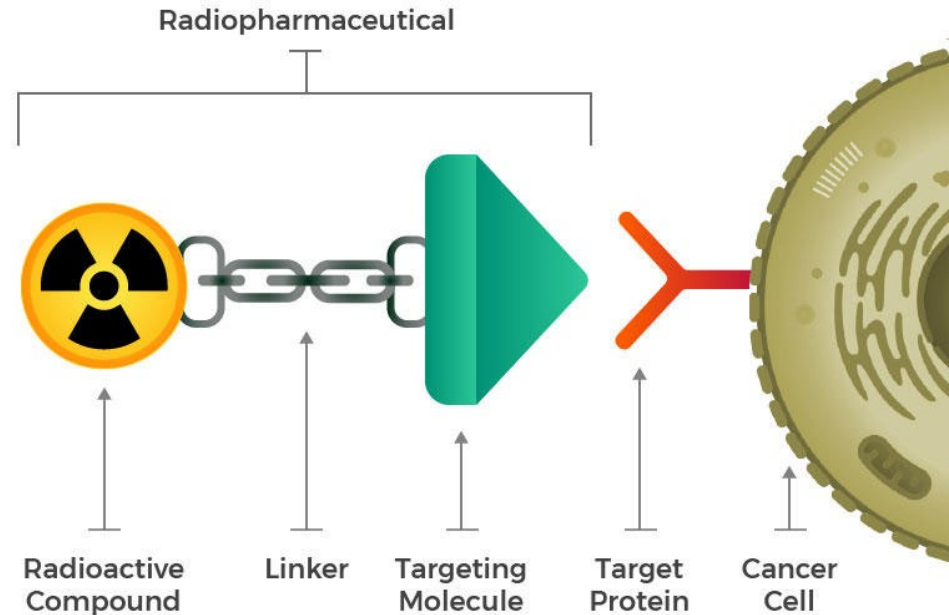
^{68}Ga

^{90}Y

^{177}Lu

$^{203/212}\text{Pb}$

^{225}Ac



Chelate radiometals from pH 4-7 buffer.



www.eichrom.com

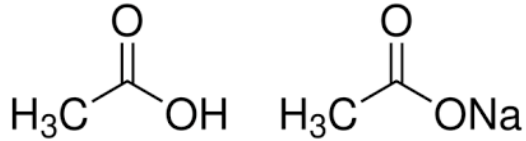
<https://www.cancer.gov/news-events/cancer-currents-blog/2020/radiopharmaceuticals-cancer-radiation-therapy>

- Adsorption, hydrolysis, oxidation state control and the differences between high specific activity (low mass) and low specific activity/stable metal (μgs) can be very different in highly acidic vs pH 3-6 solutions.
- Maintaining higher ionic strength can help (NaCl, buffer concentrations).
- Initial work can be done with stable metals, but results should be verified with high specific activity radionuclides.

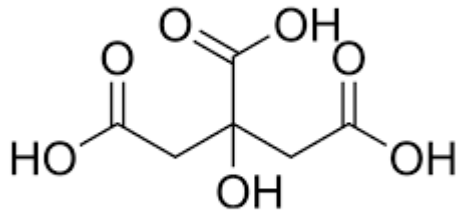
Goals

- 1) Study elution of nuclear medicine radionuclides from acidic solution into buffers
- 2) Choose systems where you can achieve
 - a) High yield
 - b) Elution in a small volume
 - c) Concentration factor and purification from impurities
- 3) Purification of chelated radionuclides from buffer solutions

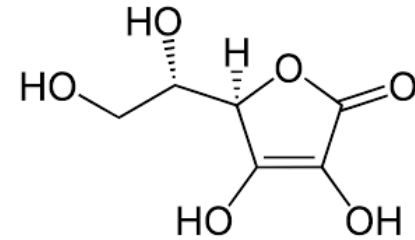
Common buffer components



Sodium Acetate
Buffer pH = 3.6-5.6



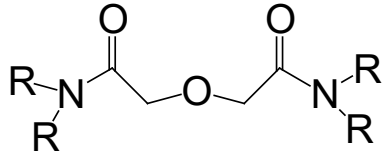
Citric acid
Buffer pH = 3.0 - 6.2



Ascorbic acid
Buffer pH = 3.5 – 5.5
Antioxidant/reducing agent
Helps reduce impact of
radiation damage

NaCl
Sodium chloride
Adjust ionic strength

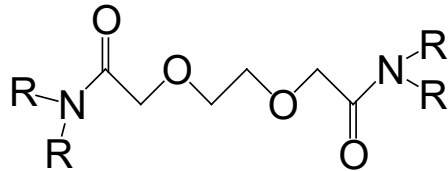
Neutral



DGA

Normal = n-octyl

Branched = 1-ethyl-2-hexyl

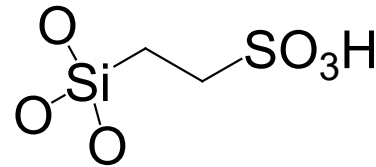
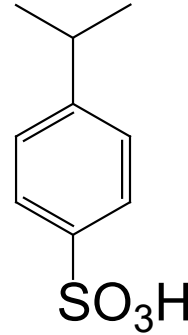


DOODA

R = n-octyl

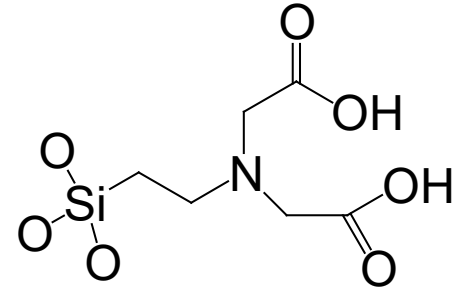
Retain metals from >1 HNO₃/HCl.
Recover metals in dilute HCl or buffer solution.

SCX



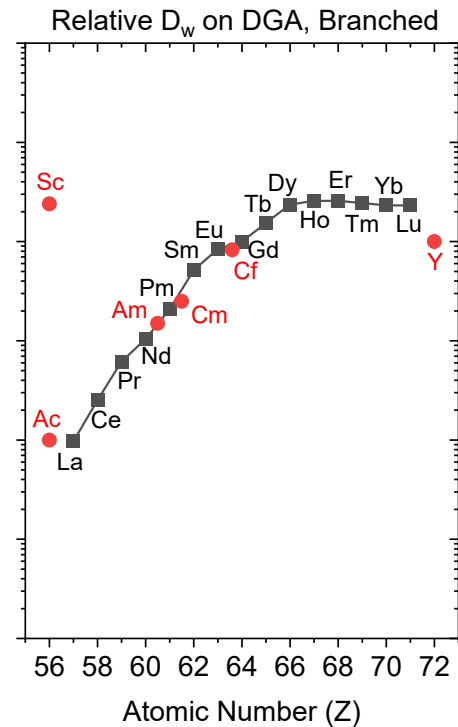
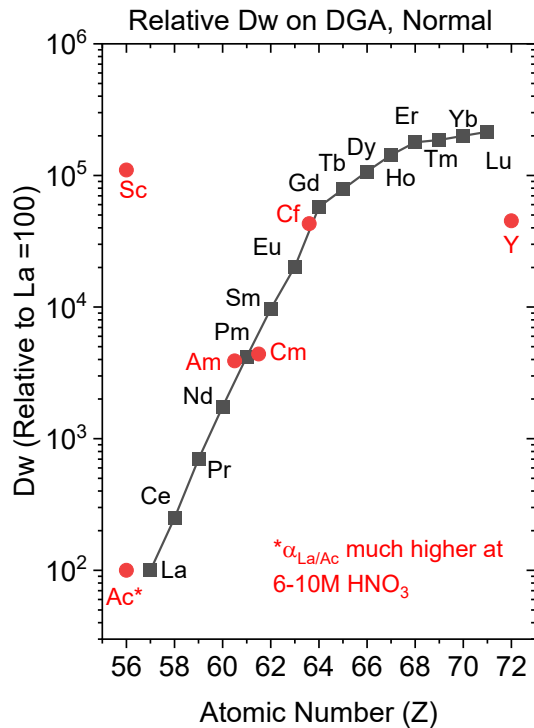
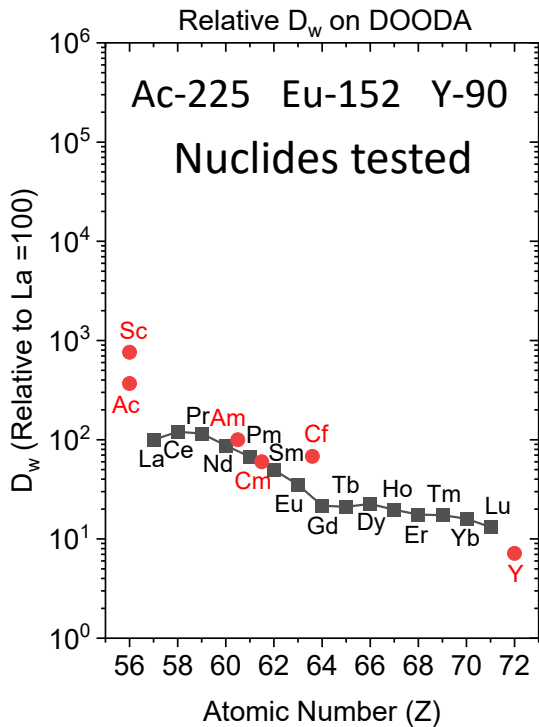
Retain metals from dilute HNO₃/HCl.
Recover metals in >1M HCl or buffer solution.

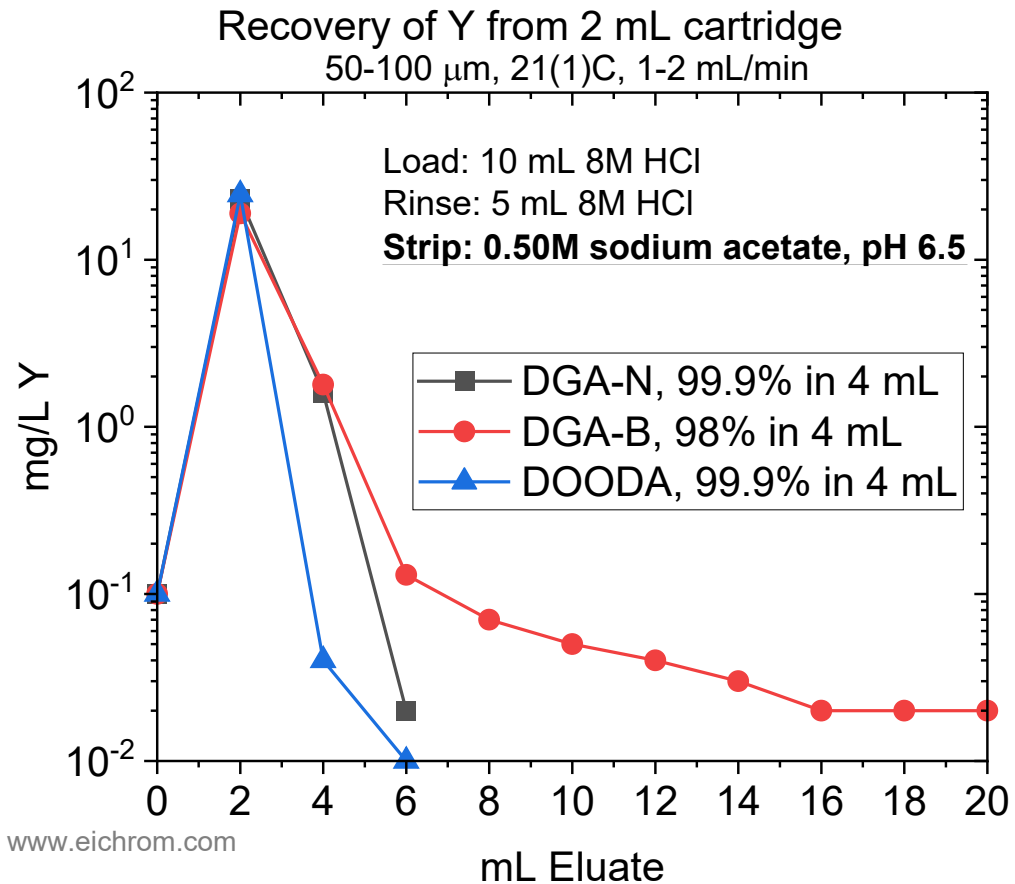
WCX (CM)



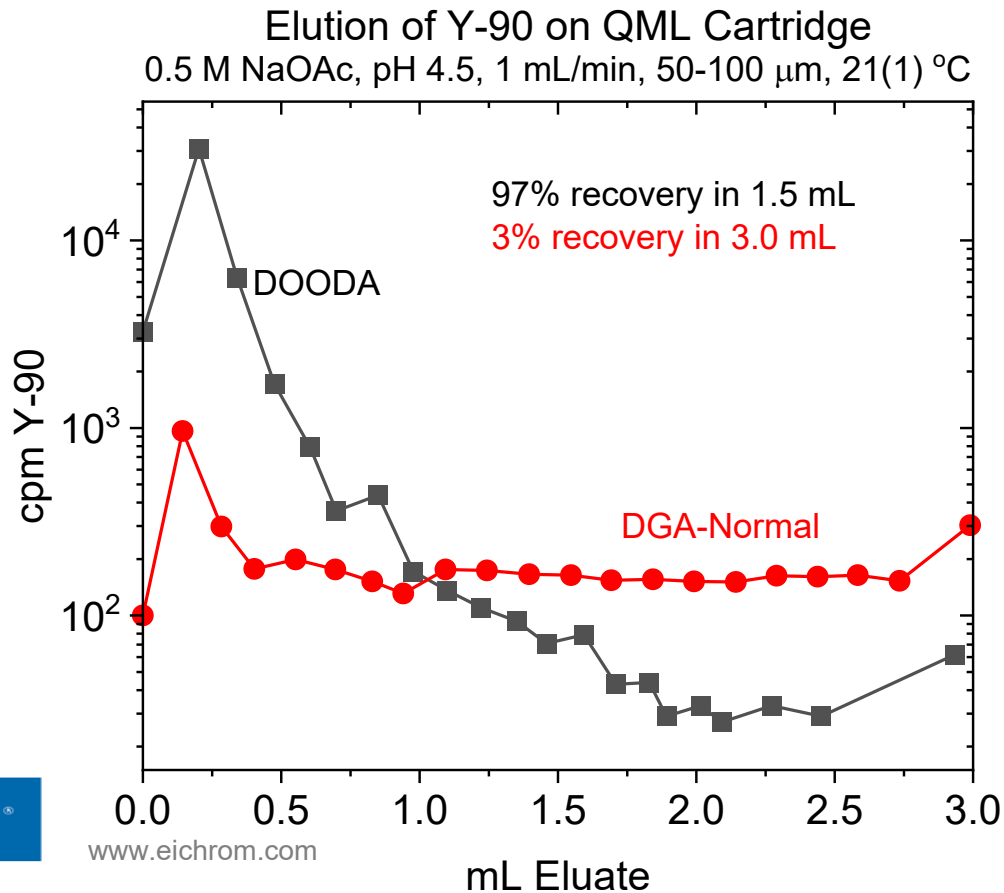
Retain metals from >1 buffer
Recover metals in dilute HCl.

DGA/DOODA





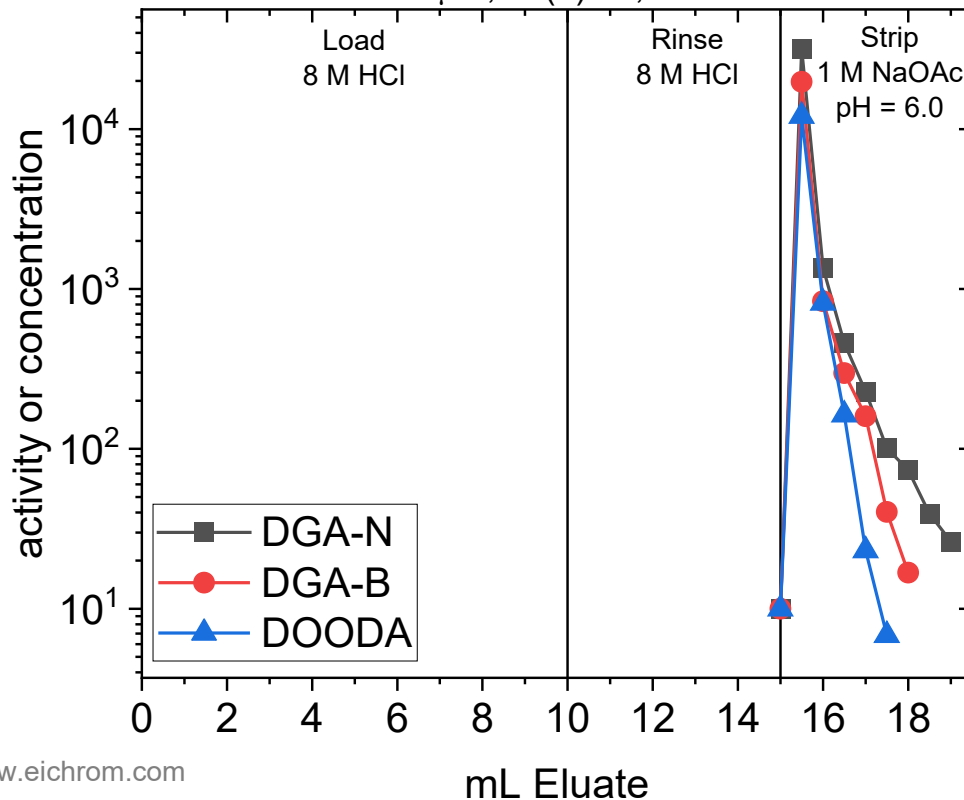
Ac-225
>99% in 3 mL for
DGA-N, DGA-B
and DOODA



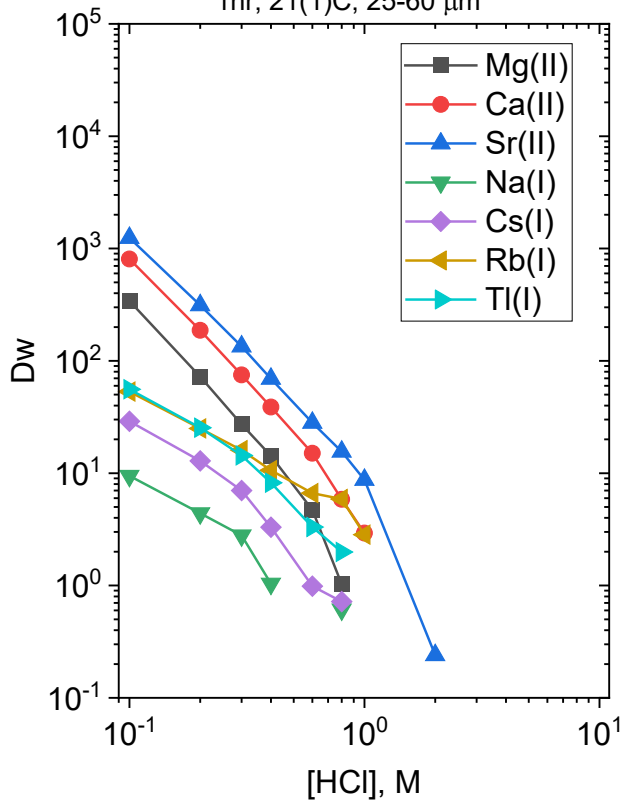
Neutral extractants can achieve transfer to buffer and concentration, but require loading 1-8M HNO₃ or HCl.

Elution of ⁶⁸Ga by Acetate Buffer

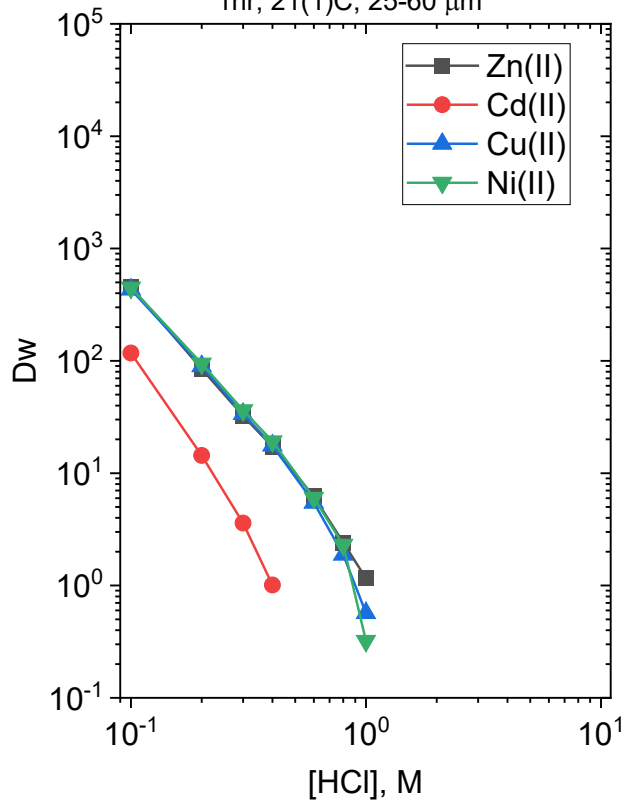
50-100 μm, 21(1) °C, 1-2 mL/min



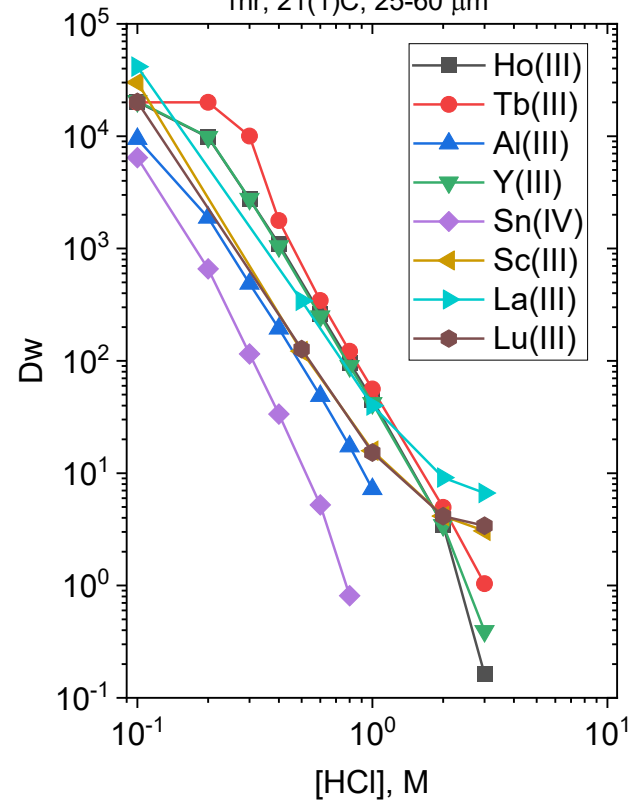
Dw on SCX Silica
1hr, 21(1)C, 25-60 μm



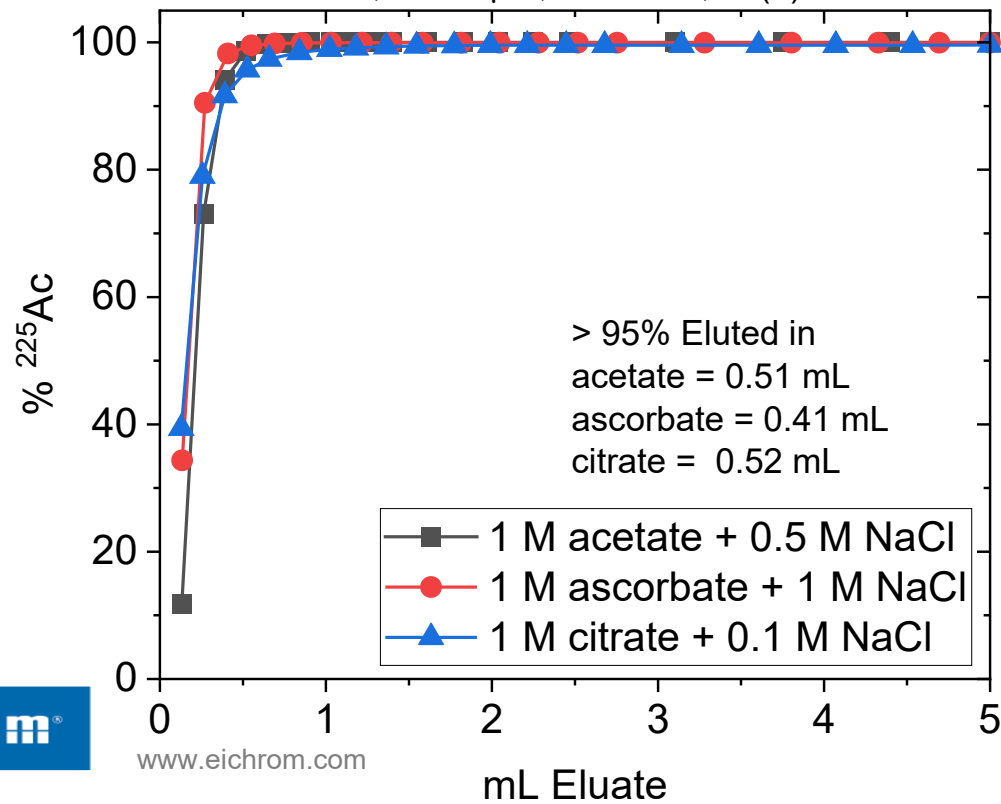
Dw on SCX Silica
1hr, 21(1)C, 25-60 μm

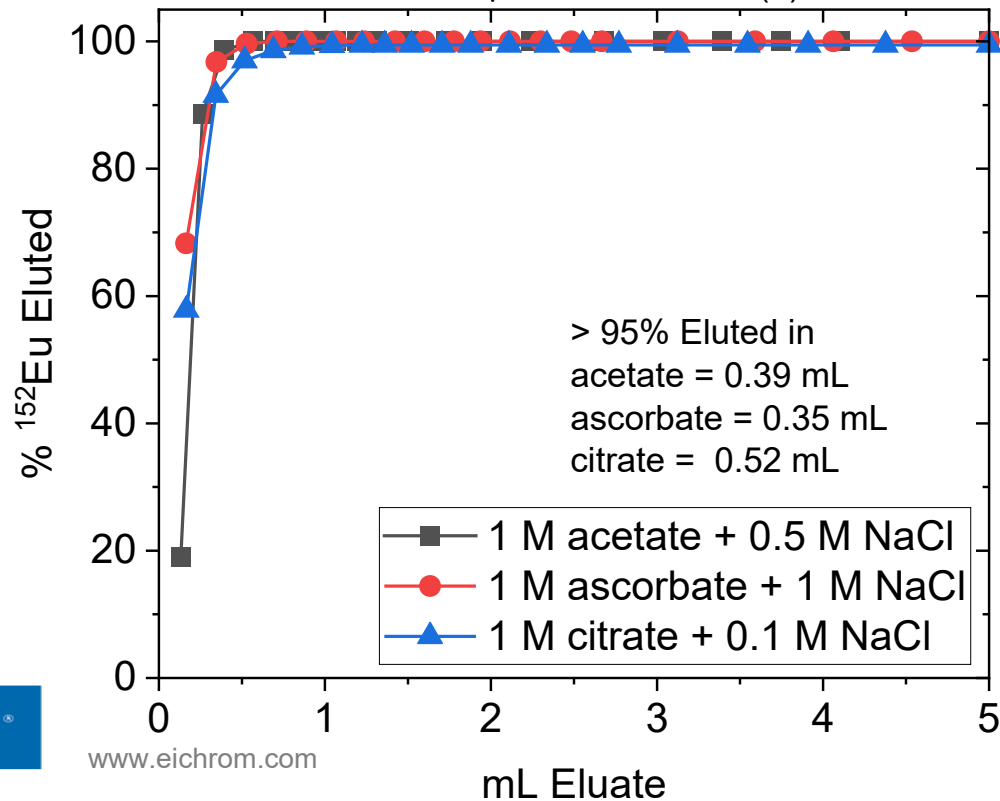


Dw on SCX Silica
1hr, 21(1)C, 25-60 μm



Elution of ^{225}Ac in the Forward Direction on SCX
QML, 25-60 μm , 2 mL/min, 21(1) $^{\circ}\text{C}$



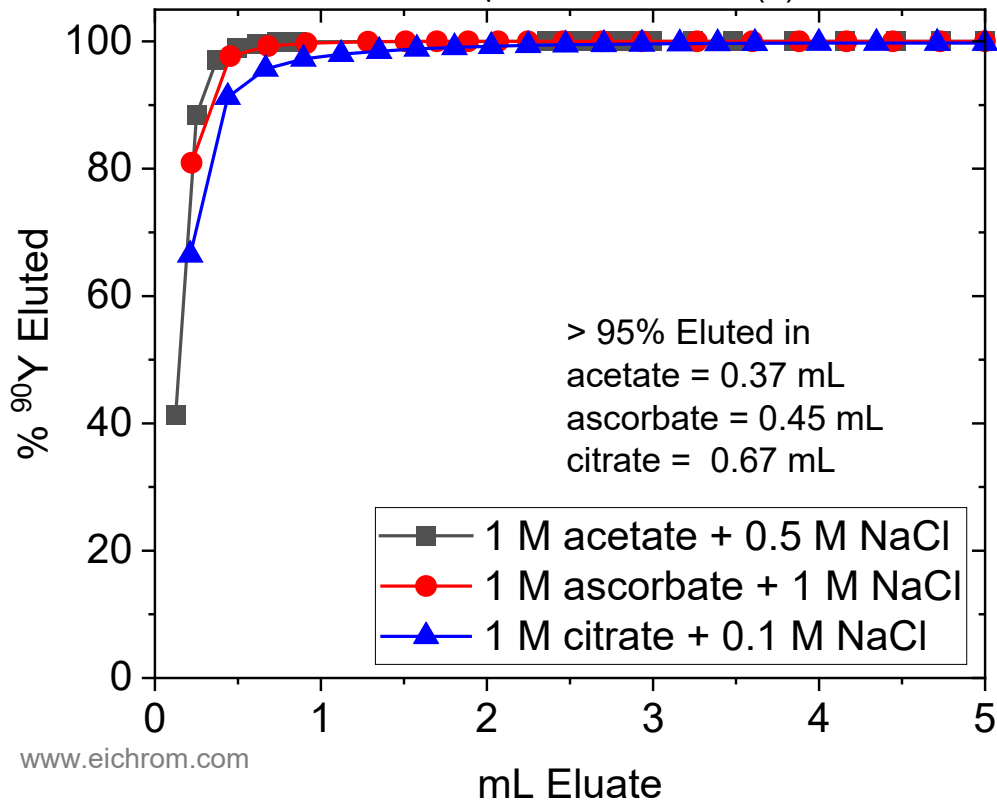
Elution of ^{152}Eu in the Forward Direction on SCXQML, 25-60 μm , 2 mL/min, 21(1) $^{\circ}\text{C}$ 

Try with ^{68}Ga and buffers.

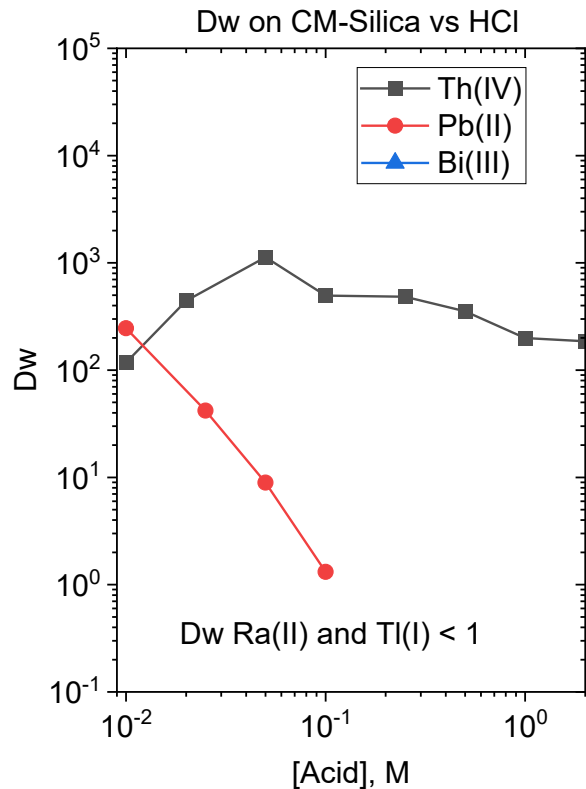
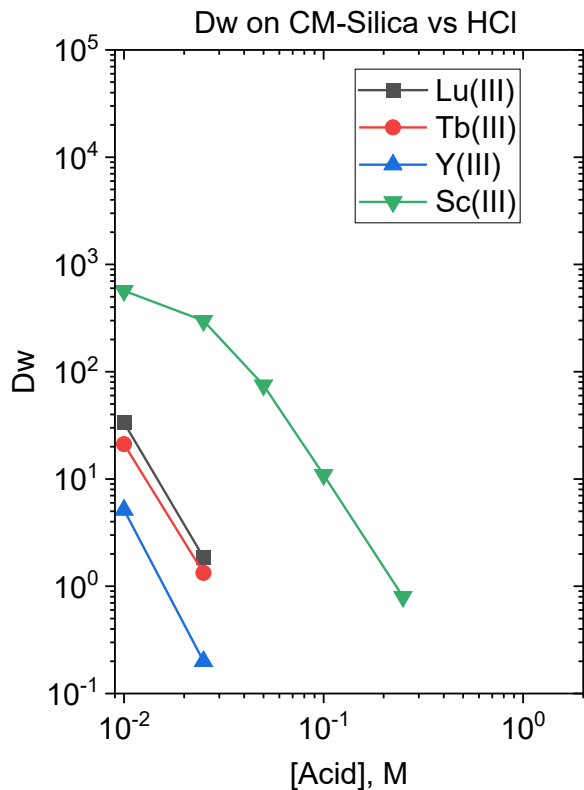
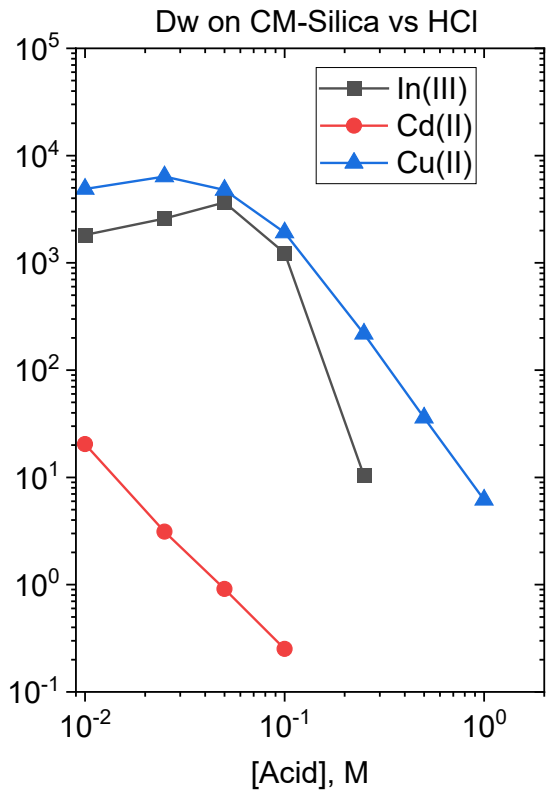
Works for ^{68}Ga loading with 0.1M HCl and recovering in 5M NaCl-0.1M HCl.

Elution of ^{90}Y in the Forward Direction on SCX

QML, 25-60 μm , 2 mL/min, 21(1) $^{\circ}\text{C}$

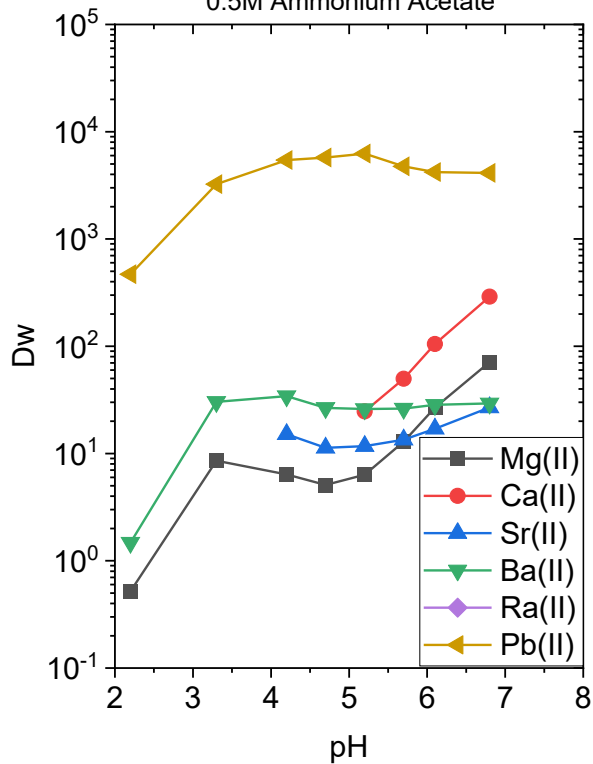


WCX (CM)

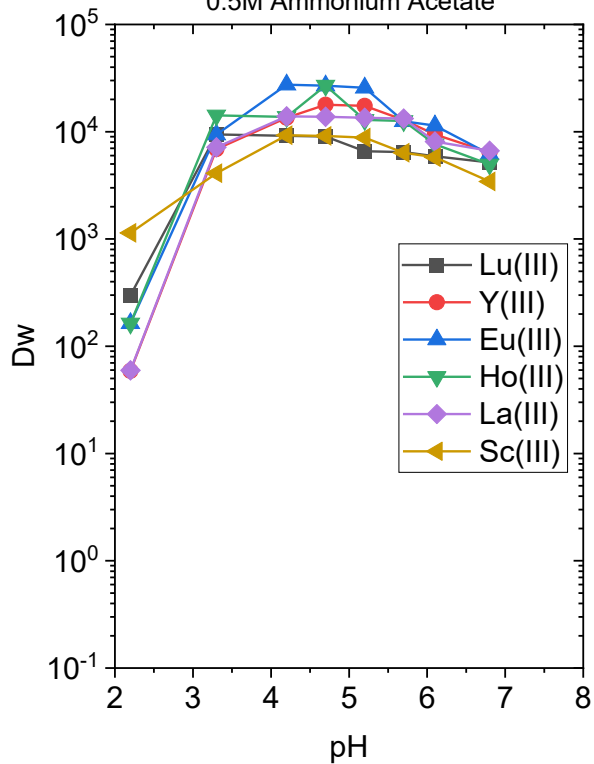


WCX (CM)

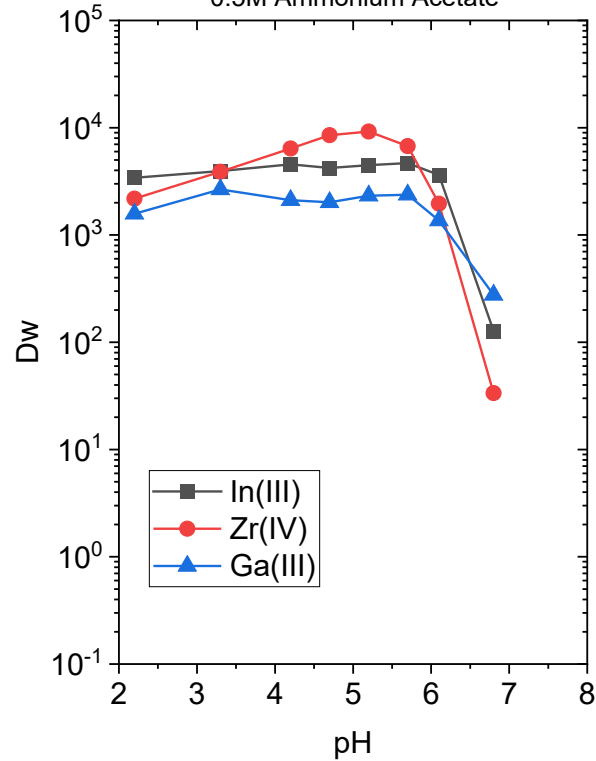
Dw on CM-Silica vs pH
0.5M Ammonium Acetate



Dw on CM-Silica vs pH
0.5M Ammonium Acetate



Dw on CM-Silica vs pH
0.5M Ammonium Acetate



Sodium acetate vs Ammonium Acetate

- Use ammonium acetate as surrogate for sodium when measuring metal ions by AES
- Na^+ causes interference with many metal ions
 - ionization interference (axial, ionic lines, ionization potential)
 - intense yellow emission
- NH_4^+ is less prone to interference
- Ammonium acetate = Spirit of Mindererus
 - weak acid + weak base
 - additional buffer capacity at high pH
 - good substitute for sodium acetate, but not perfect



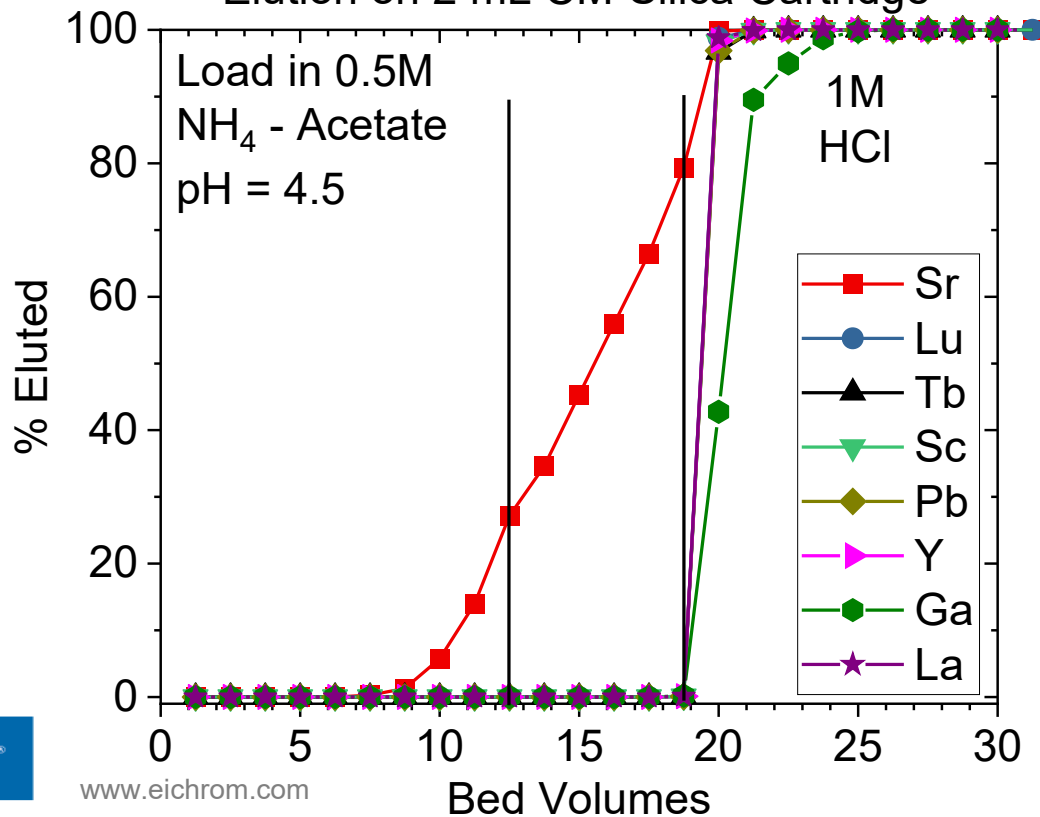
WCX (CM)

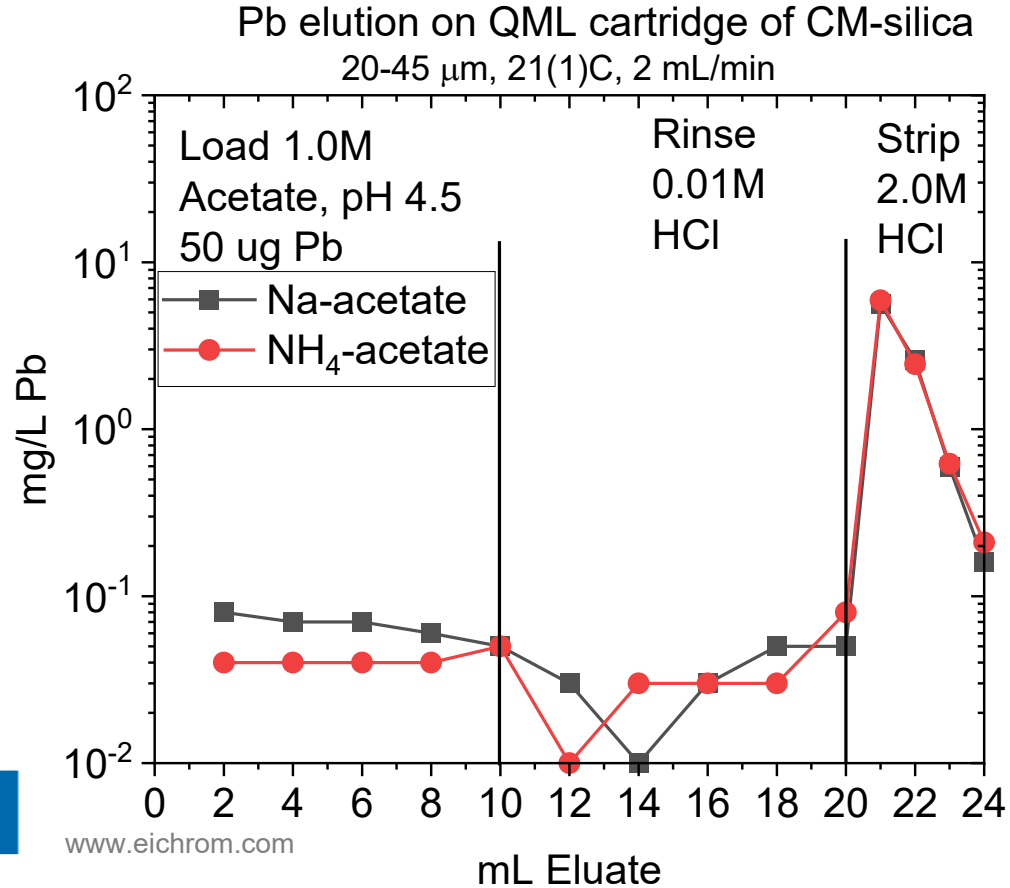
Elution on 2 mL CM-Silica Cartridge

Load in 0.5M
 NH_4 - Acetate
pH = 4.5

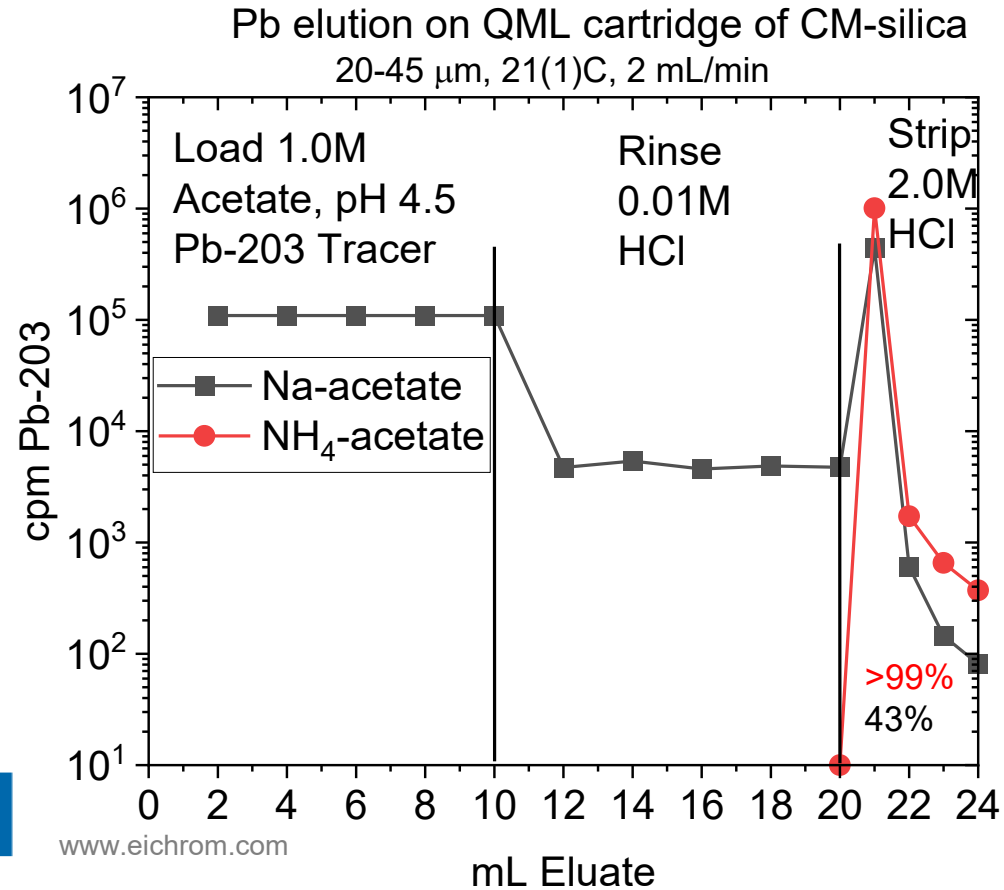
1M
HCl

50 μg each metal



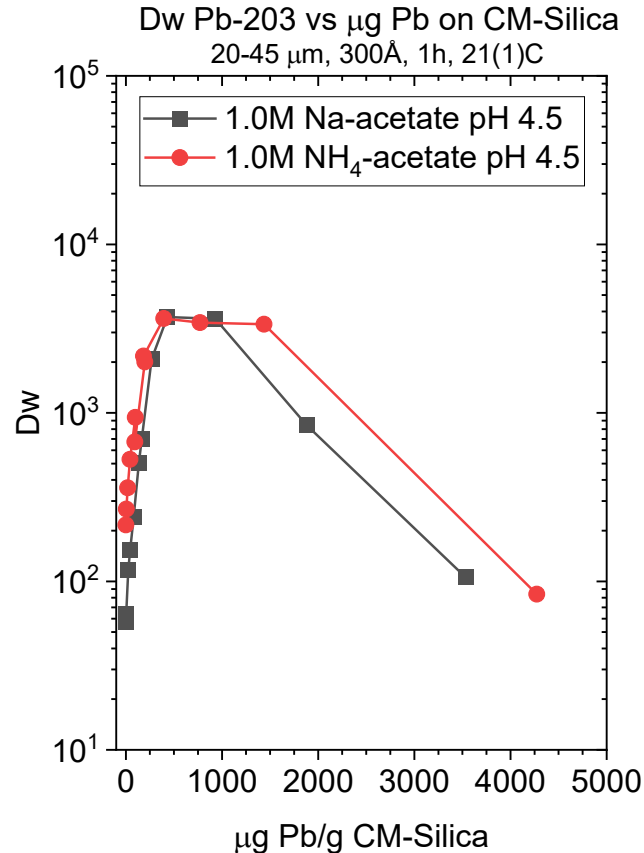


WCX (CM)



WCX (CM)

- higher Pb mass improves uptake until capacity exceeded.
- large difference between Na-acetate and NH₄-acetate for tracer Pb-203.
- not seen with other systems studied, but need to evaluate more thoroughly.



Future work

- Optimize AES procedure for use in high Na matrix
- Study addition systems (tracer vs ug chemistry)
- Further work to understand interesting cases (Pb-acetate, others)
- Test CM-Silica in other high salt matrices (sea water)