



A GCI COMPANY



The use of surrogates in radionuclide separations method development

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RRMC 2024

Purdue University

21 October 2024



Dan and Phil (Oxford McDonalds, 2006)



- Founded in 1990 by Phil Horwitz
- Commercialized EXC resins developed and characterized at Argonne National Laboratory.
- Low-level environmental monitoring and bioassay to Ci-level production of isotopes for industry and nuclear medicine.
- Pt – Po for Ds – Lv (search for new elements in 1960s/1970s)

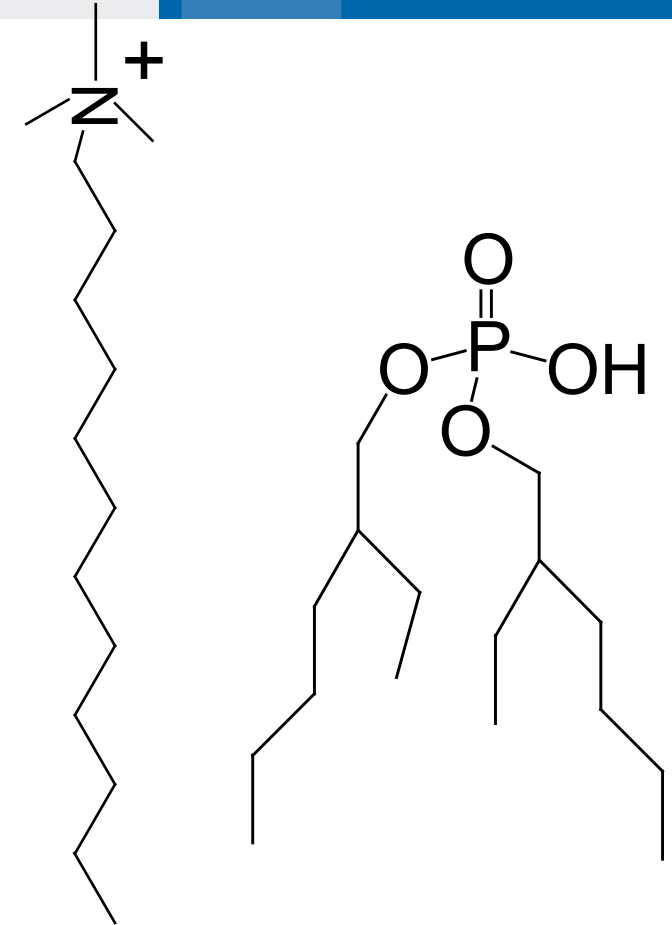
195.08 78 870.0 2.28 Pt Platinum [Xe] 4f ¹⁴ 5d ⁹ 6s ²	196.97 79 890.1 2.54 Au Gold [Xe] 4f ¹⁴ 5d ¹⁰ 6s ²	200.59 80 1007.1 2.00 Hg Mercury [Xe] 4f ¹⁴ 5d ¹⁰ 6s ²	204.38 81 589.4 1.62 Tl Thallium [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ¹	207.2 82 715.6 2.33 Pb Lead [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ²	208.98 83 703.0 2.02 Bi Bismuth [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ³	(210) 84 812.1 2.00 Po Polonium [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁴	(210) 85 890.0 2.20 At Astatine [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁵
(271) 110 Ds Darmstadtium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ²	(272) 111 Rg Roentgenium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ²	(285) 112 Cn Copernicium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ²	(284) 113 Nh Nihonium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ¹	(289) 114 Fl Flerovium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ²	(288) 115 Mc Moscovium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ³	(292) 116 Lv Livermorium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ⁴	(294) 117 Ts Tennessine [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ⁵

No other options

Long half-lives predicted for neutron rich isotopes of Z=110-114 (Ds-FI)

7	195.08 78 870.0 2.28 Pt Platinum [Xe] 4f ¹⁴ 5d ⁹ 6s ²	196.97 79 890.1 2.54 Au Gold [Xe] 4f ¹⁴ 5d ¹⁰ 6s ²	200.59 80 1007.1 2.00 Hg Mercury [Xe] 4f ¹⁴ 5d ¹⁰ 6s ²	204.38 81 589.4 1.62 Tl Thallium [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ¹	207.2 82 715.6 2.33 Pb Lead [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ²	208.98 83 703.0 2.02 Bi Bismuth [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ³	(210) 84 812.1 2.00 Po Polonium [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁴	(210) 85 890.0 2.20 At Astatine [Xe] 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁵
9	(271) 110 Ds Darmstadtium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ²	(272) 111 Rg Roentgenium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ²	(285) 112 Cn Copernicium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ²	(284) 113 Nh Nihonium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ¹	(289) 114 Fl Flerovium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ²	(288) 115 Mc Moscovium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ³	(292) 116 Lv Livermorium [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ⁴	(294) 117 Ts Tennessine [Rn] 5f ¹⁴ 6d ¹⁰ 7s ² 7p ⁵

2	151.96 63 547.1 Eu Europium [Xe] 4f ⁷ 6s ²	157.25 64 593.4 1.20 Gd Gadolinium [Xe] 4f ⁷ 5d ¹ 6s ²	158.93 65 565.8 Tb Terbium [Xe] 4f ⁹ 6s ²	162.50 66 579.0 1.22 Dy Dysprosium [Xe] 4f ¹⁰ 6s ²	164.93 67 581.0 1.23 Ho Holmium [Xe] 4f ¹¹ 6s ²	167.25 68 589.3 1.24 Er Erbium [Xe] 4f ¹² 6s ²	168.93 69 596.7 1.25 Tm Thulium [Xe] 4f ¹³ 6s ²	173.05 70 603.4 Yb Ytterbium [Xe] 4f ¹⁴ 6s ²
4	(243) 95 578.0 1.30 Am Americium [Rn] 5f ⁷ 7s ²	(247) 96 581.0 1.30 Cm Curium [Rn] 5f ⁷ 6d ¹ 7s ²	(247) 97 601.0 1.30 Bk Berkelium [Rn] 5f ⁹ 7s ²	(251) 98 608.0 1.30 Cf Californium [Rn] 5f ¹⁰ 7s ²	(252) 99 619.0 1.30 Es Einsteinium [Rn] 5f ¹¹ 6s ²	(257) 100 627.0 1.30 Fm Fermium [Rn] 5f ¹² 7s ²	(258) 101 635.0 1.30 Md Mendelevium [Rn] 5f ¹³ 7s ²	(259) 102 642.0 1.30 No Nobelium [Rn] 5f ¹⁴ 7s ²



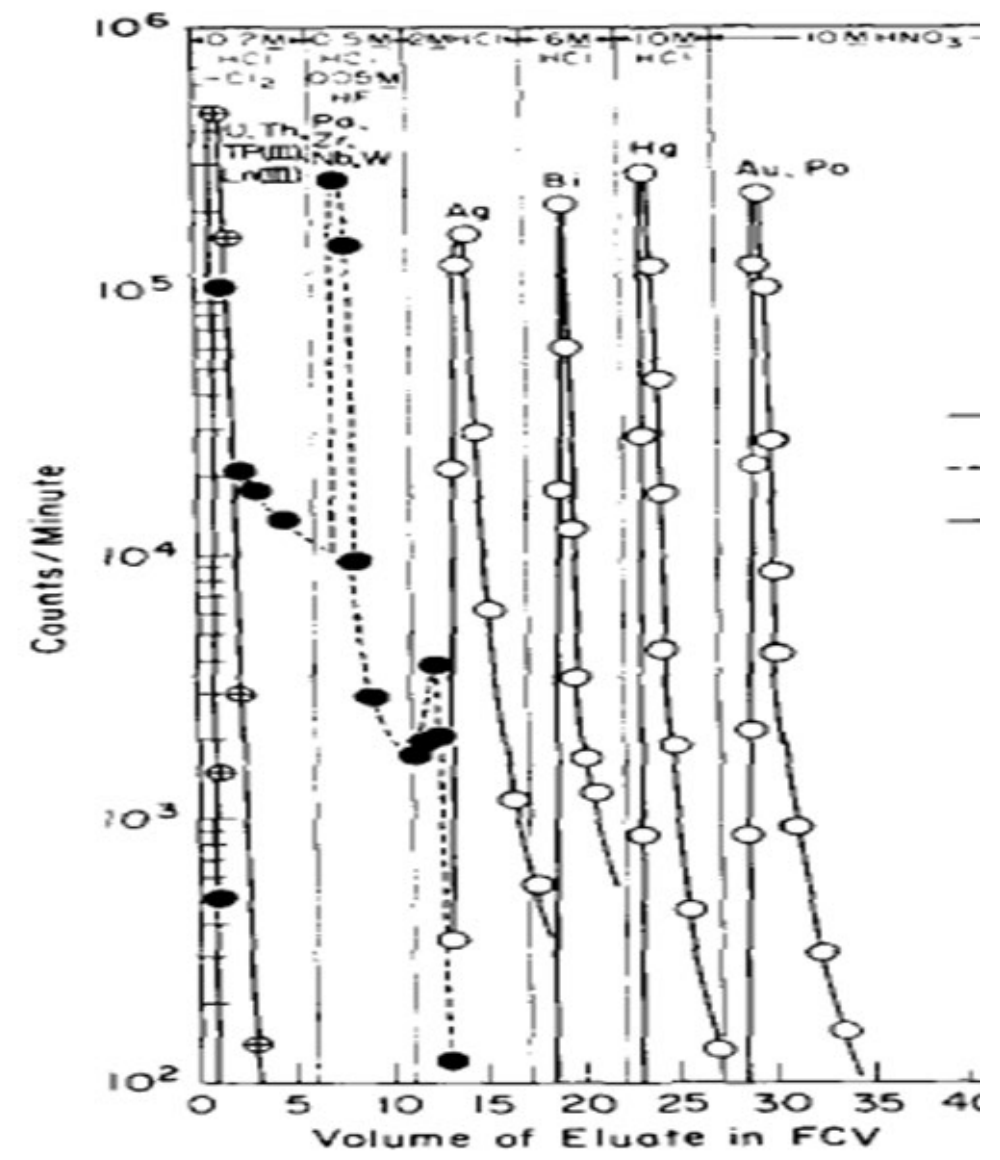
TEVA

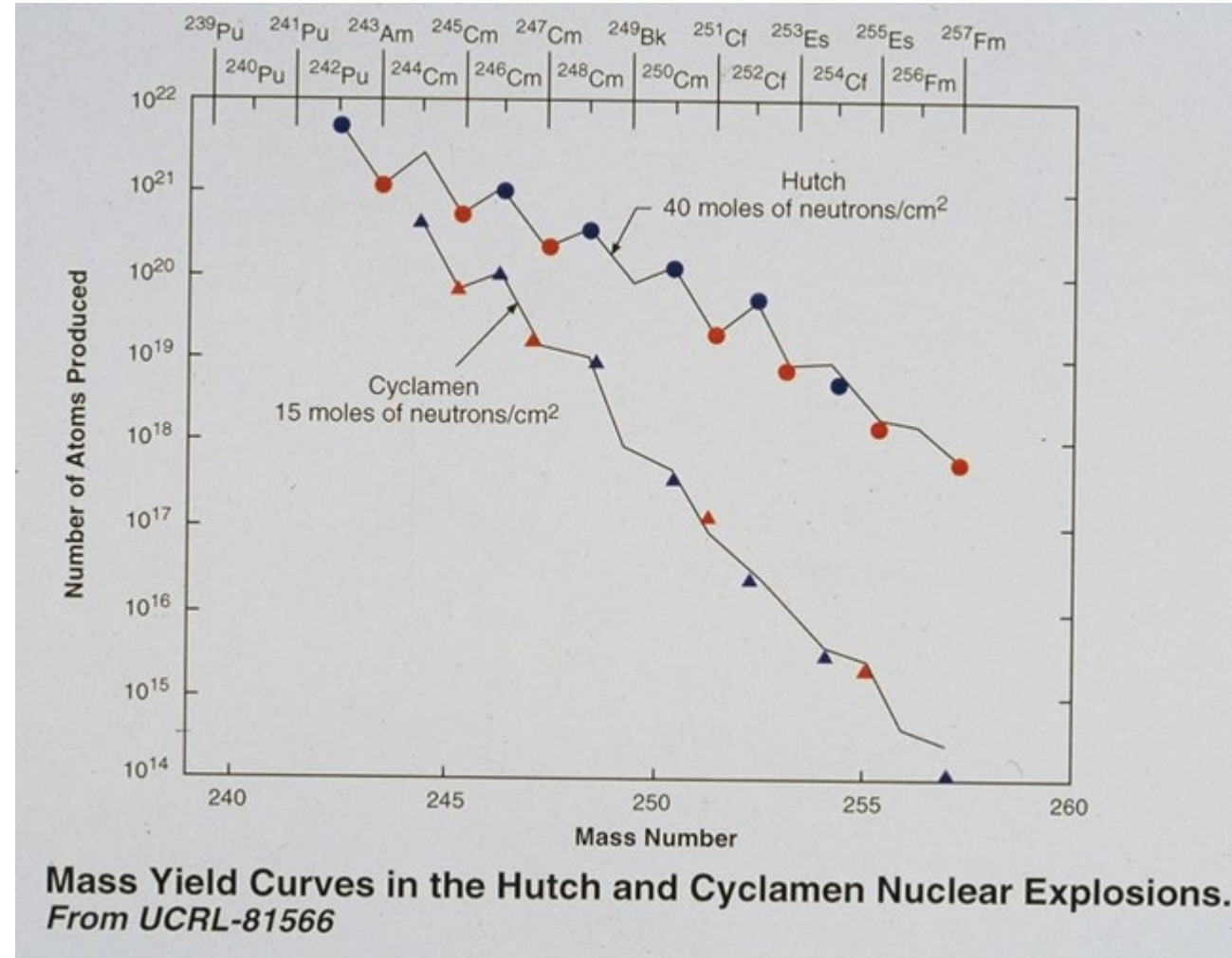
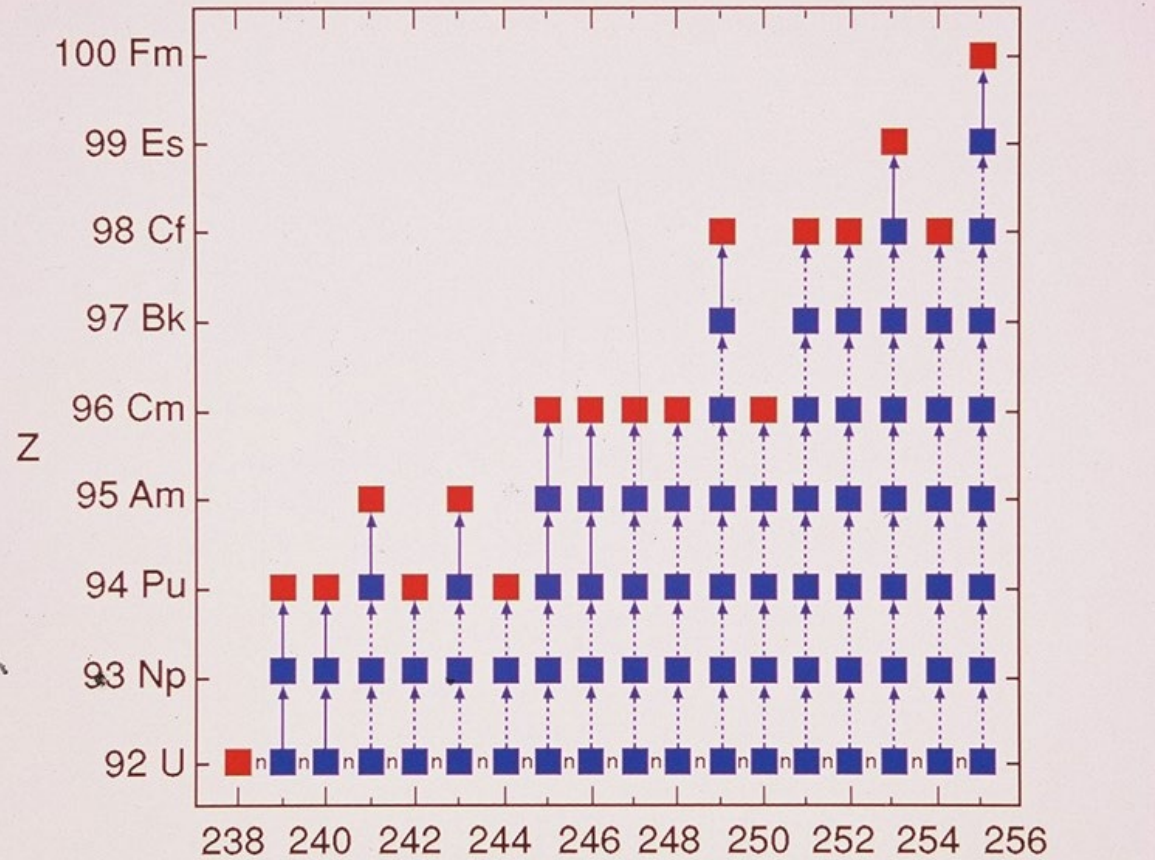
LN

No other options

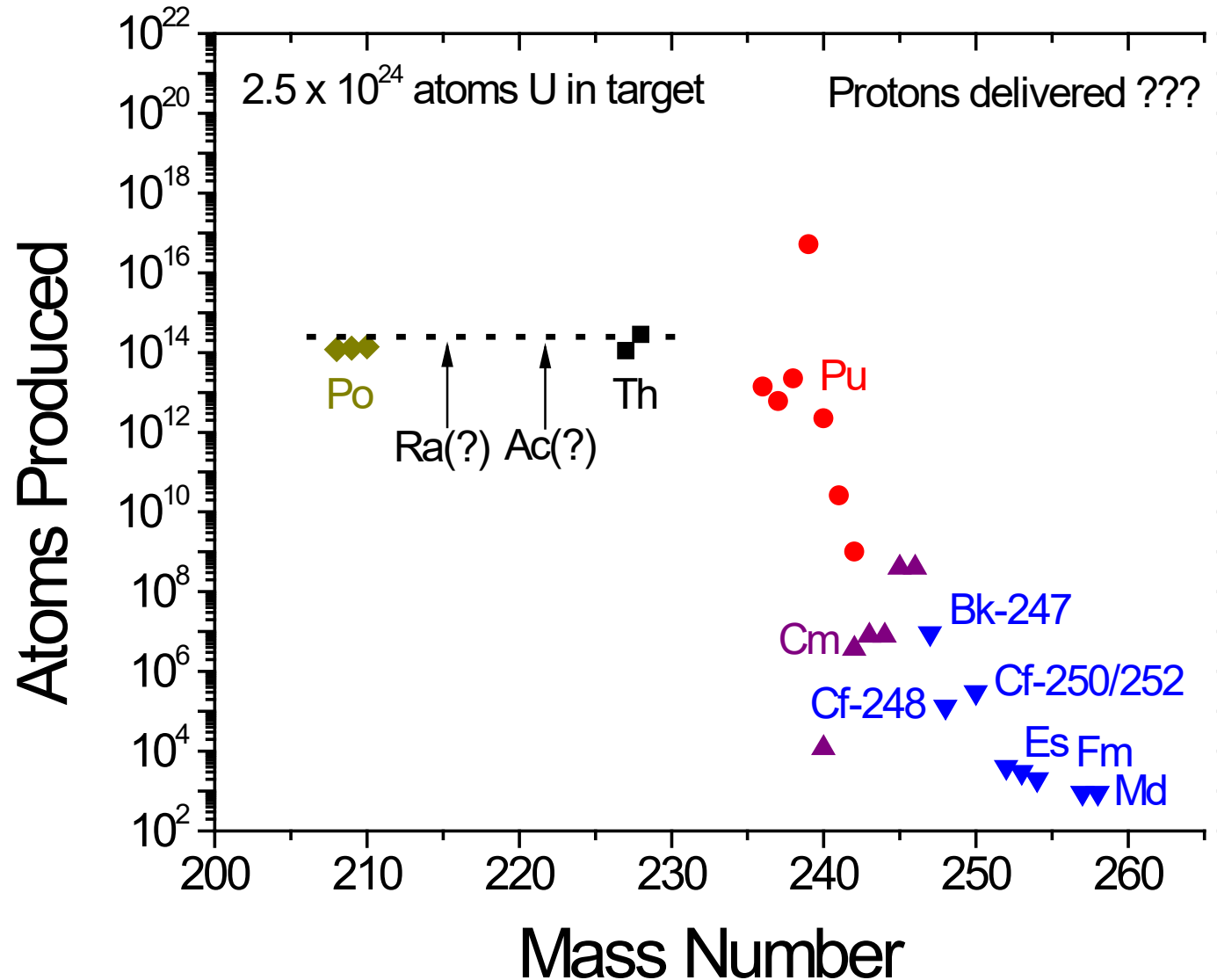
TCMA-Cl in *o*-xylene on Celite (35 μ). Column bed size 0.062 cm \times 5 cm; 50°C; $v = \sim 4$ cm/min; FCV = 0.19 ml.

Group A	Subgroups	Elements and Oxidation States
	A ₁	Zn(II), Cd(II), Re(VII), Bi(III)
	A ₂	Pt(IV), Pb(IV), Hg(II)
	A ₃	Sn(IV), Os(IV), Ir(IV), Au(III), Tl(III), Po(IV)
Group B	Subgroups	Elements and Oxidation States
	B ₁	Ag(I), Zr(IV), Nb(V), W(VI)
	B ₂	Pa(V)
	B ₃	Sb(V), Te(VI), U(VI)
	B ₄	Np(IV), Pu(IV)
Group C	Subgroups	Elements and Oxidation States
	C ₁	Th(IV)
	C ₂	Alkali Metals (I), Alkaline Earths (II), Cu(II), Tl(I), Pb(II), No(II)
	C ₃	Ac(III), La(III)
	C ₄	Ce(III)-Er(III), C ₄ Er(III)-Lu(III)
	C ₅	T.P.(III), C ₅ Am(III), Cm(III), C ₅ Bk(III), Cf(III), Es(III), Fm(III), C ₅ Md(III), Lw(III)
	C ₆	Hf(IV)
Volatiles		Sn(IV), Os(VIII), Hg(II), Br(0), I(0)





Spallation Yield for Uranium Beamstop with 12 GeV Protons





Radioactive Materials Laboratory

Broad Scope License, any radionuclide of elements 1(H) – 103(Lr), **no Rf, Db, Sg...** ☹️

Permitted mCi amounts of Ac-225, Ac-227, Pb-203, F-18, Th-228

Alpha spectrometry, HPGe gamma, LSC, Na(Tl)I gamma, MP-AES, ~~ICP-MS~~

~~Cyclotron~~

Radiol isotopes may be:

Unavailable

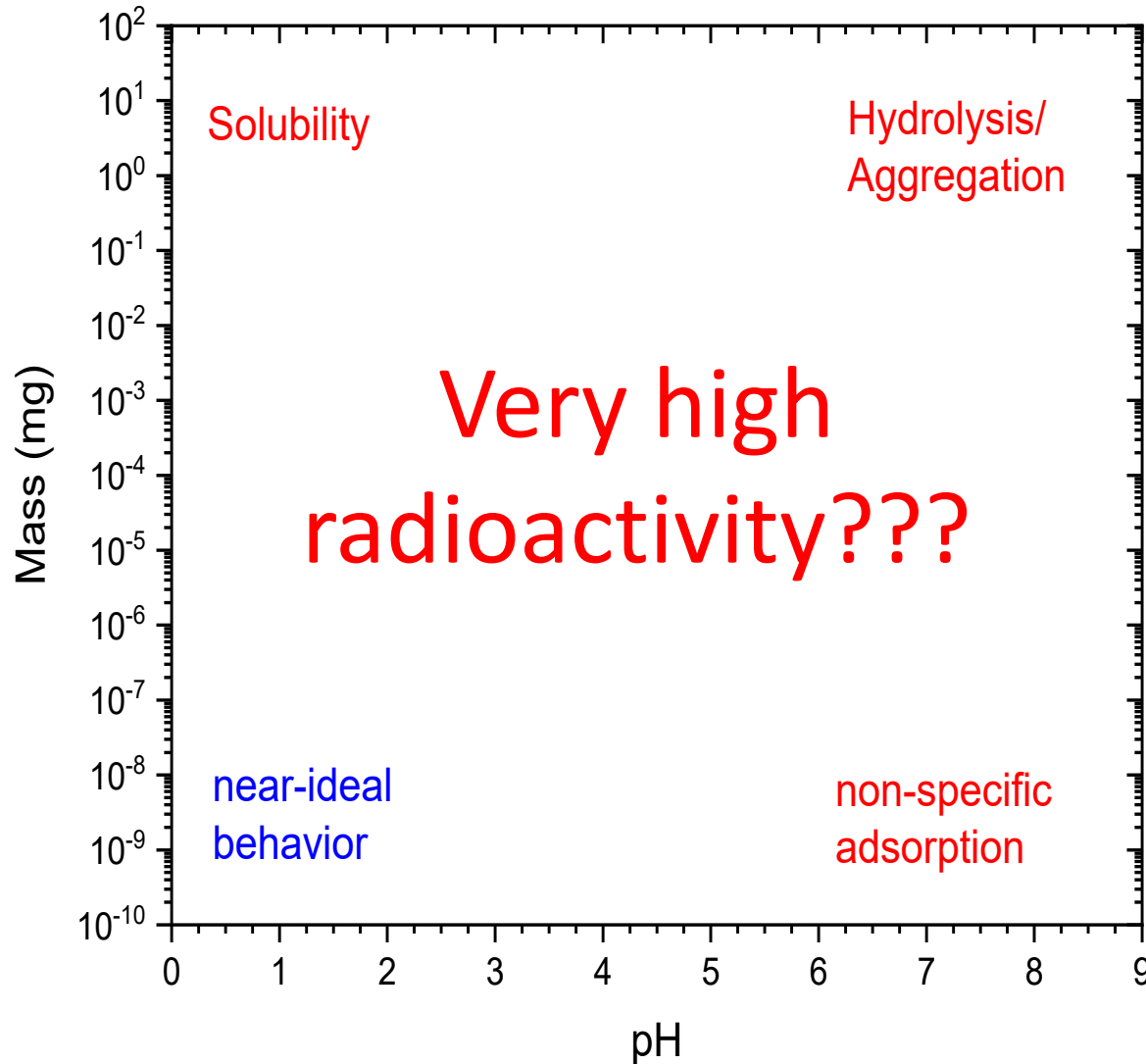
Expensive

Short-lived

Complex decay scheme

(ALARA)

~~Nuclear Reactor~~



Stable Elements (μg):

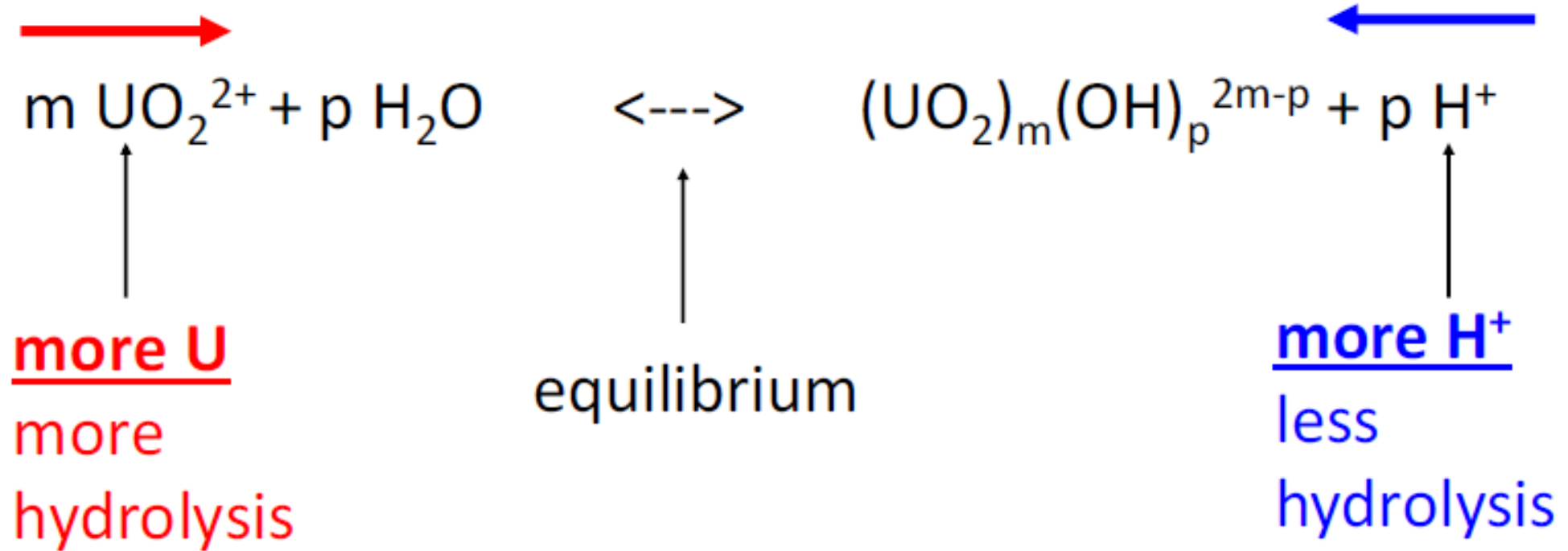
- Readily available
- Measure by AES/MS
- Reasonable Surrogates for elements without stable isotopes

Radionuclides:

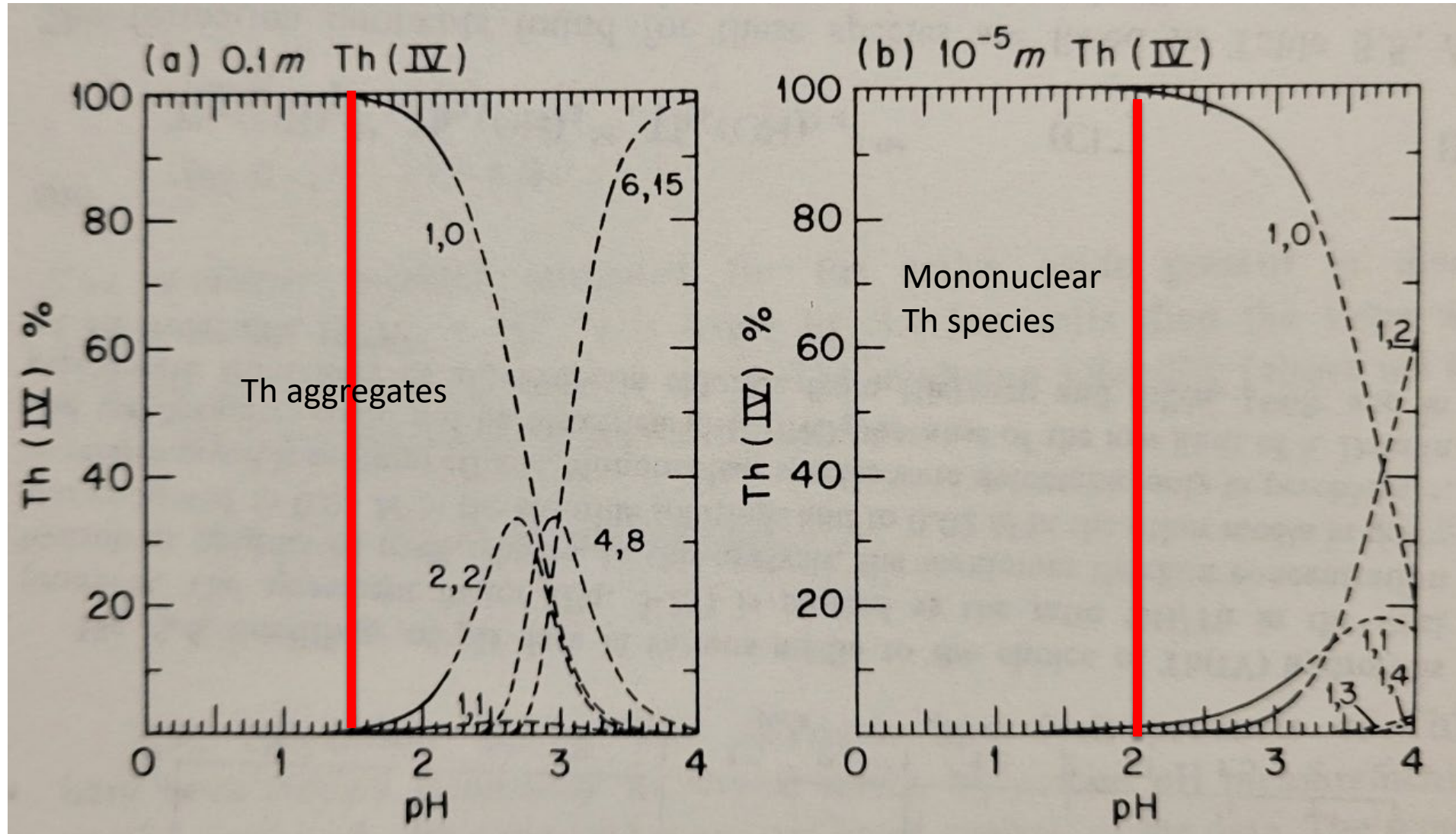
- Require special license
- Waste can be expensive (DIS)
- Can dope with long-lived isotopes to tune specific activity

When does mass help/hurt?

Hydrolysis - Splitting of H_2O into OH^- and H^+

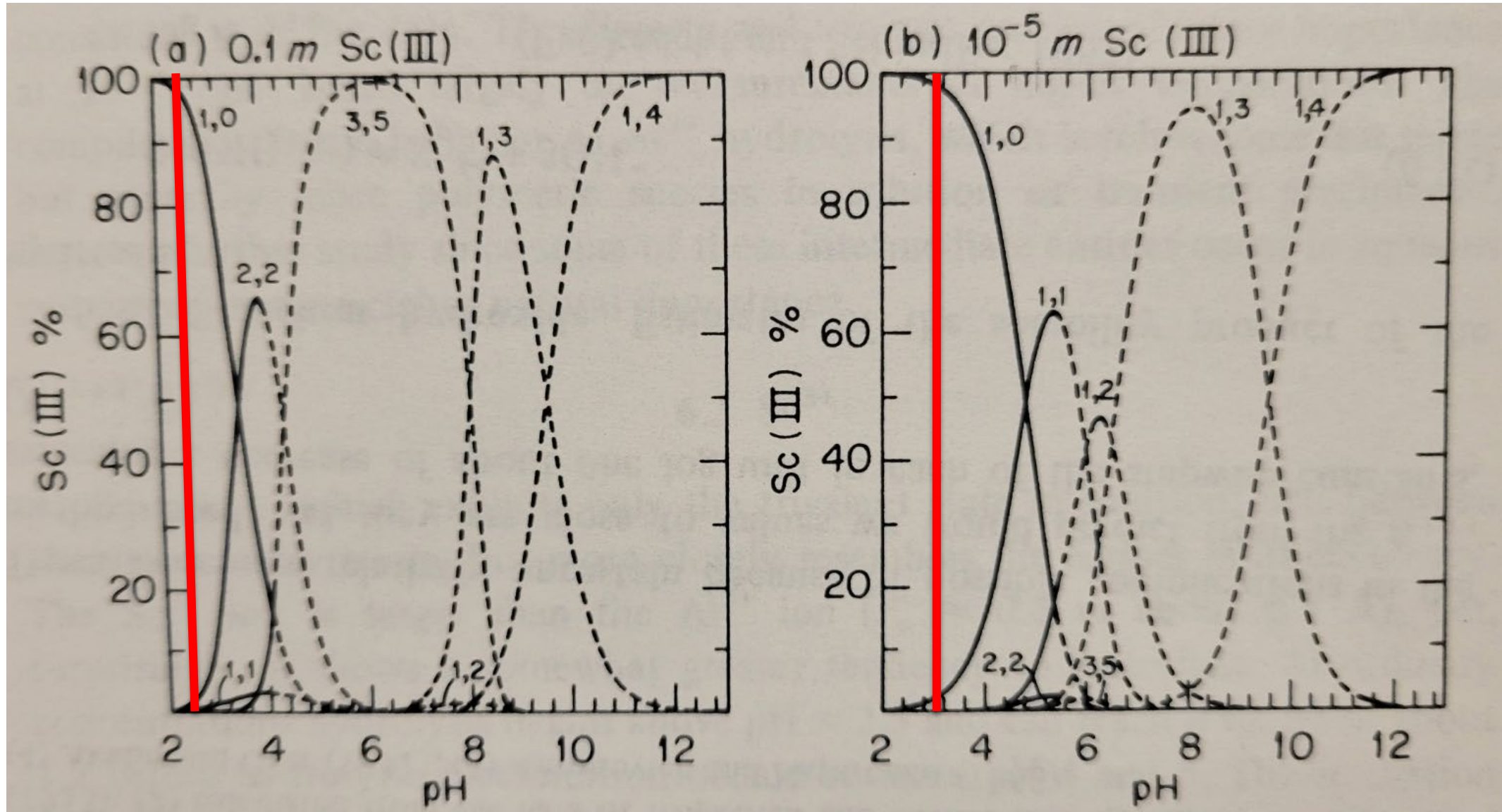


Hydrolysis Th(IV)

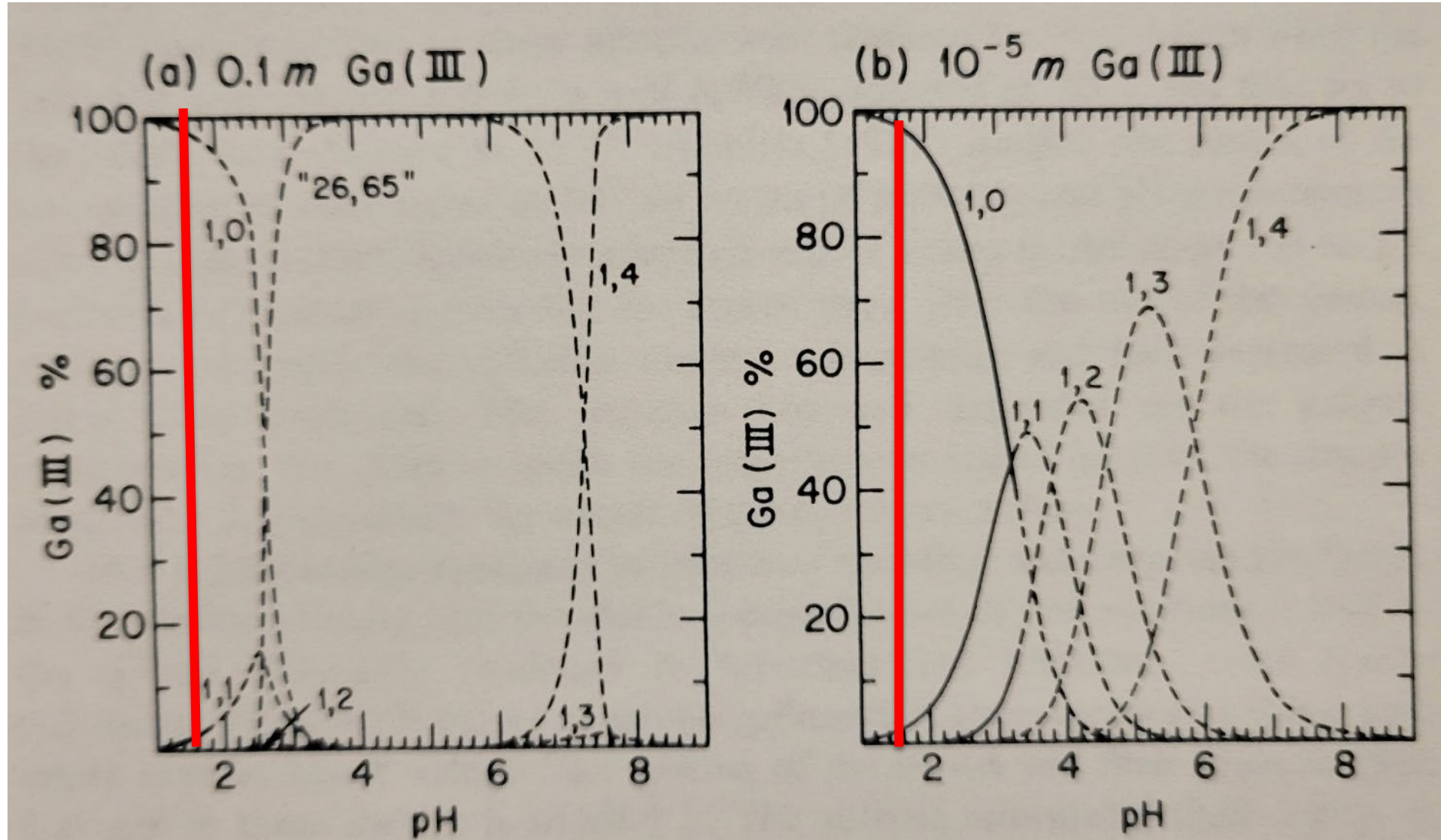


Charles F Baes and Robert E Mesmer "The hydrolysis of cations", Wiley-Interscience, New York (1976).

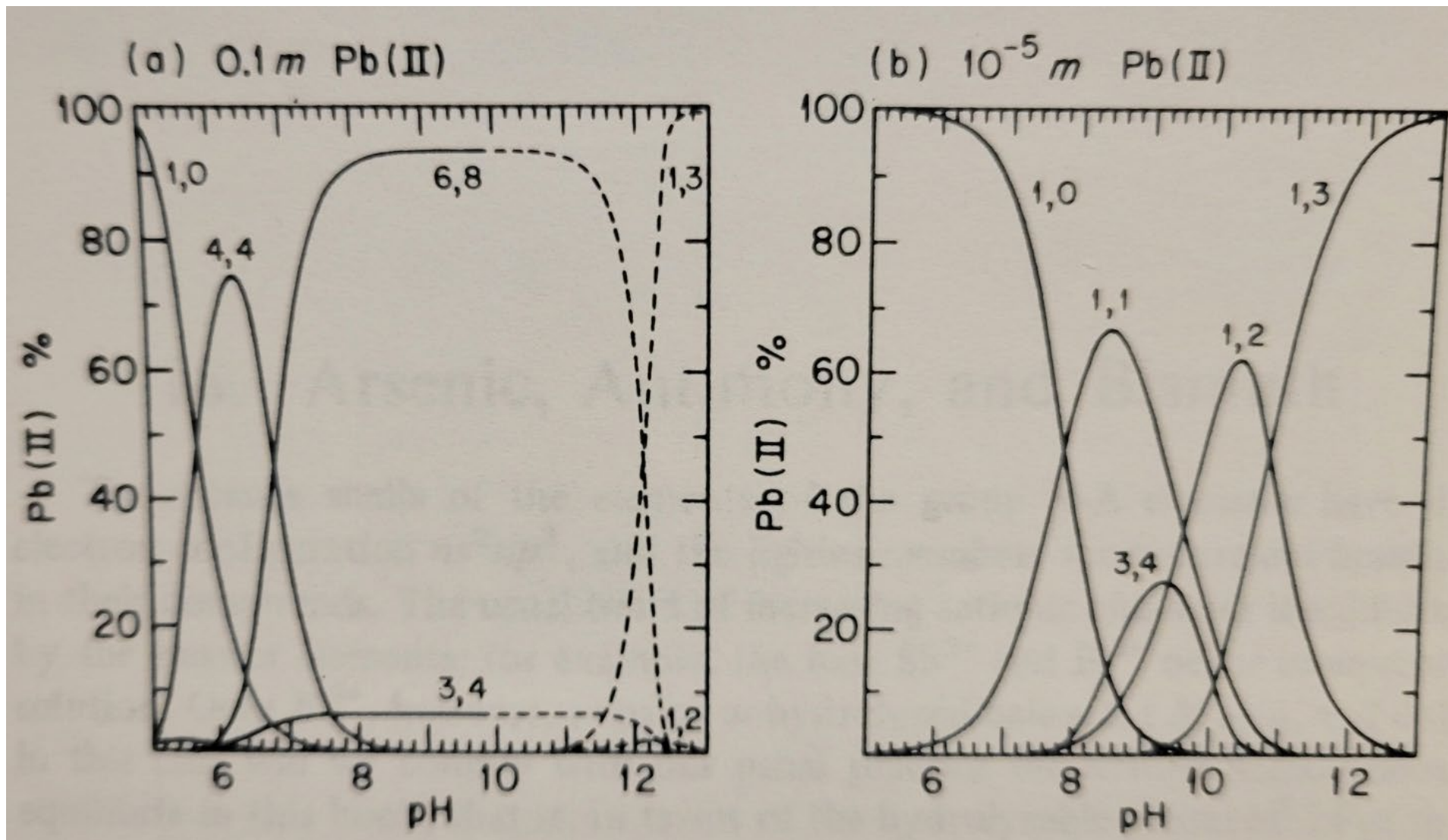
Hydrolysis Sc(III)



Hydrolysis Ga(III)



Hydrolysis Pb(II)



Solubility $\text{Ba}(\text{NO}_3)_2$ / $\text{Ba}(\text{NO}_3)_2$

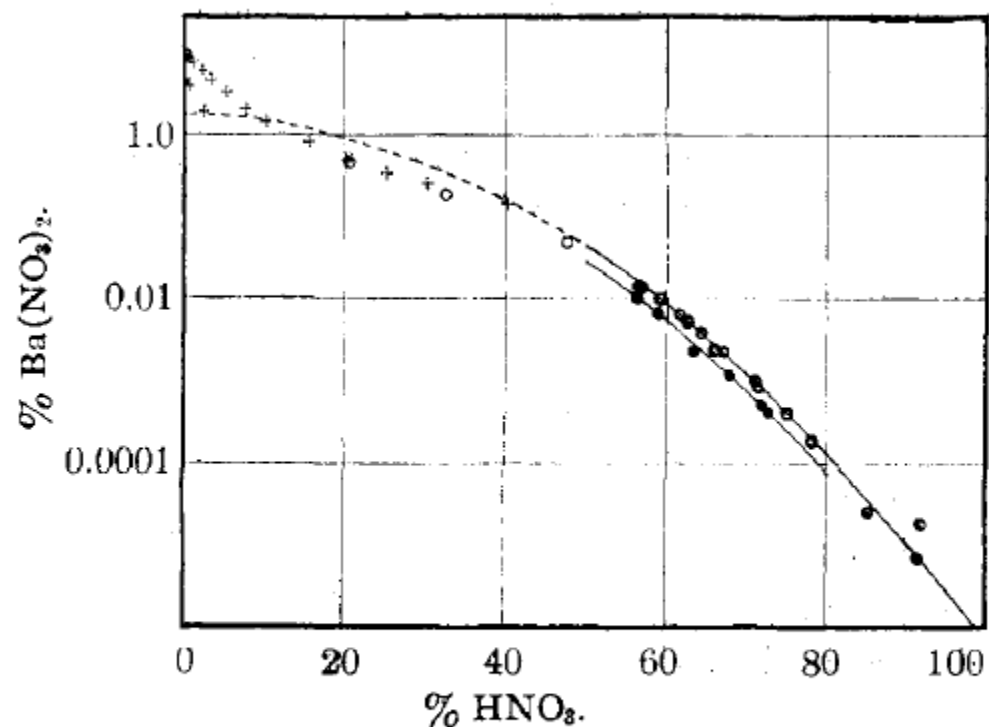


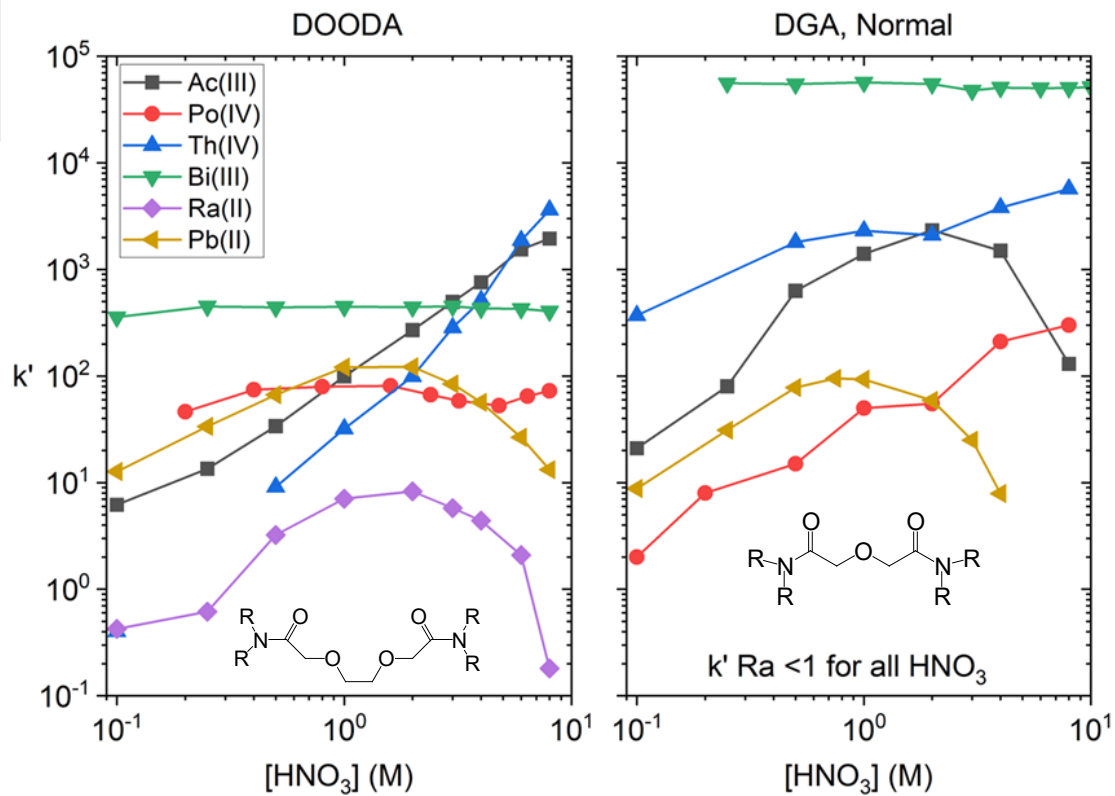
Fig. 1.—The solubility of barium nitrate in nitric acid: ○, experiments at 24.88°; ●, experiments at 0.00°; +, experiments of Tolmachev.⁸

J. Am. Chem. Soc. 1937, 59, 7, 1186–1188

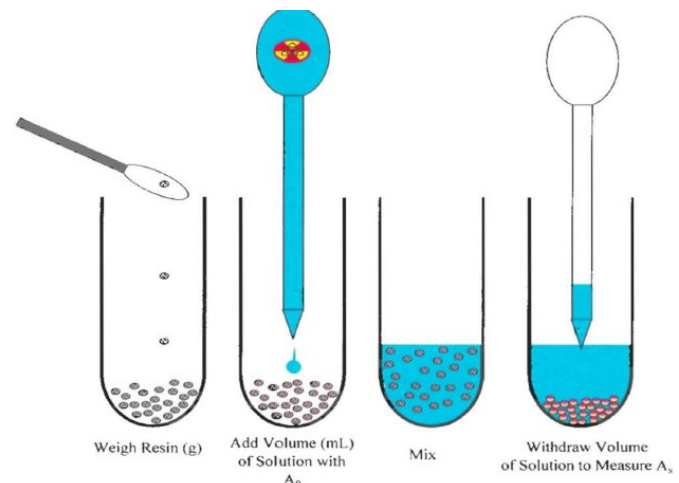
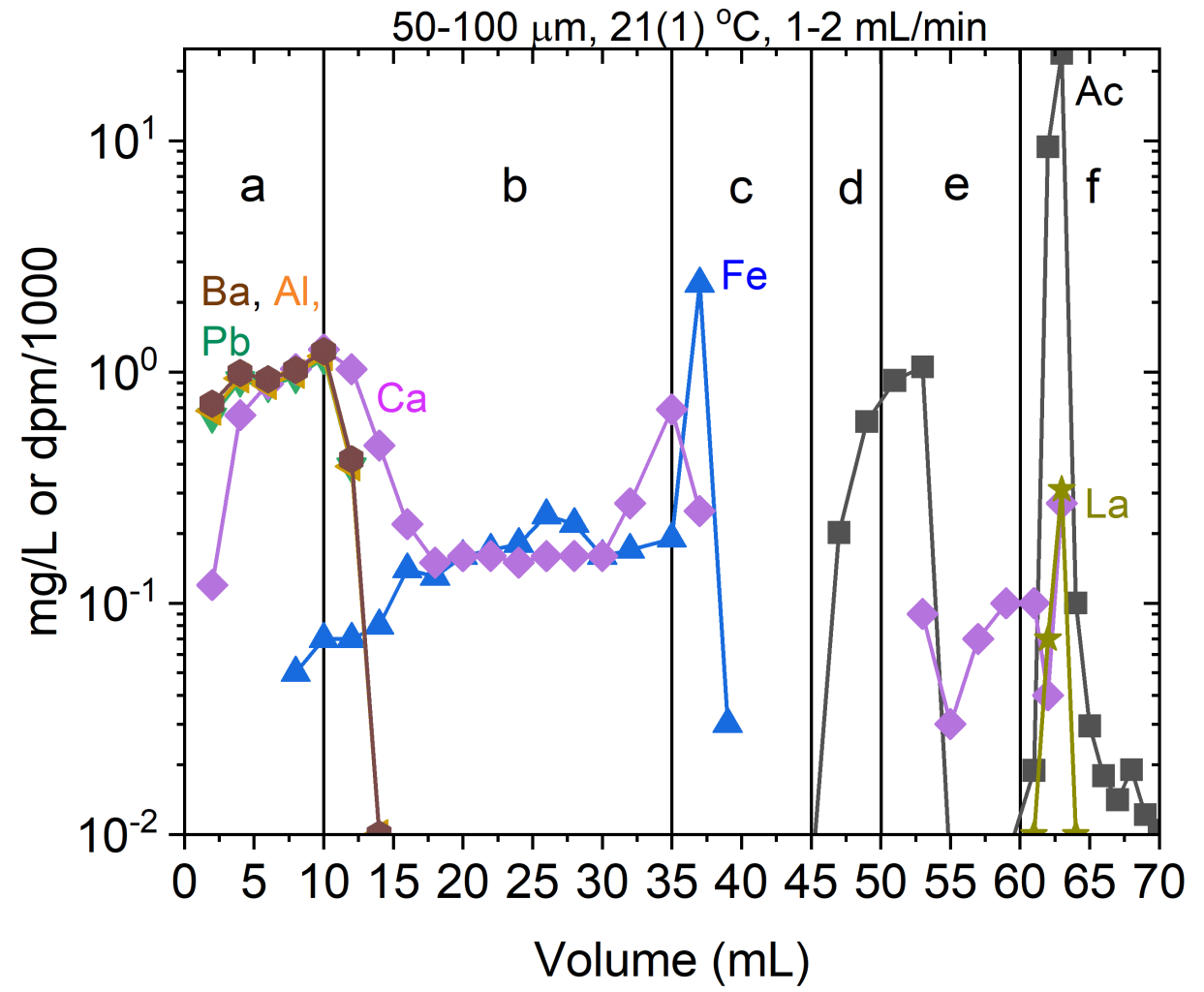
THE SOLUBILITY OF BARIUM NITRATE IN NITRIC ACID Temperature, 24.88°

HNO ₃ , %	Density, g./ml.	Ba(NO ₃) ₂ , mg./l.	Ba(NO ₃) ₂ , %	6 + log (% Ba(NO ₃) ₂) Exptl.	Calcd.
0.00	1.0769	99,400 ^b	9.23	6.97 ^a	..
20.65	1.1221	5,560 ^b	0.495	5.69 ^a	..
32.71	1.1966	2,380 ^b	.199	5.30 ^a	..
47.60	1.2907	624 ^b	.0484	4.68 ^a	..
56.60	1.343	197	.0147	4.17	4.18
56.98	1.346	187	.0139	4.14	4.15
59.06	1.355	136	.0100	4.00	3.99
61.67	1.372	87.3	.00636	3.80	3.79
62.77	1.373	72.8	.00532	3.73	3.70
64.36	1.385	51.5	.00372	3.57	3.57
66.05	1.394	33.5	.00241	3.38	3.43
67.12	1.394	31.7	.00228	3.36	3.34
67.30	1.395	31.0	.00223	3.35	3.33
71.15	1.413	14.1	.00100	3.00	2.99
71.45	1.415	12.2	.000865	2.94	2.96
75.14	1.430	5.78	.000404	2.61	2.61
78.29	1.445	2.87	.000199	2.30	2.30
78.51	1.442	2.85	.000197	2.29	2.28
85.37	1.463	0.376	.0000257	1.41 ^a	1.56
91.69	1.485	.108	.0000072	0.86 ^a	0.85
92.10	1.480	.283	.0000191	1.28 ^a	.80

Typical method development at Eichrom



Elution on 0.5mL DGA, Normal and 2 mL DOODA

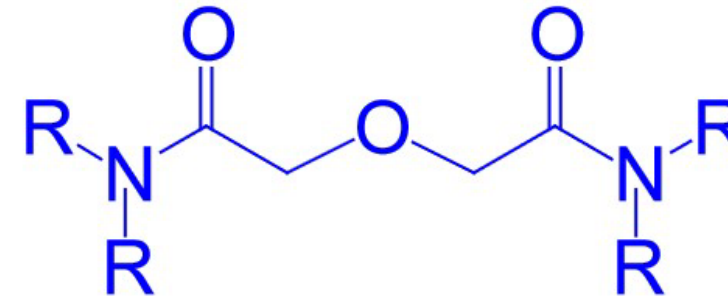
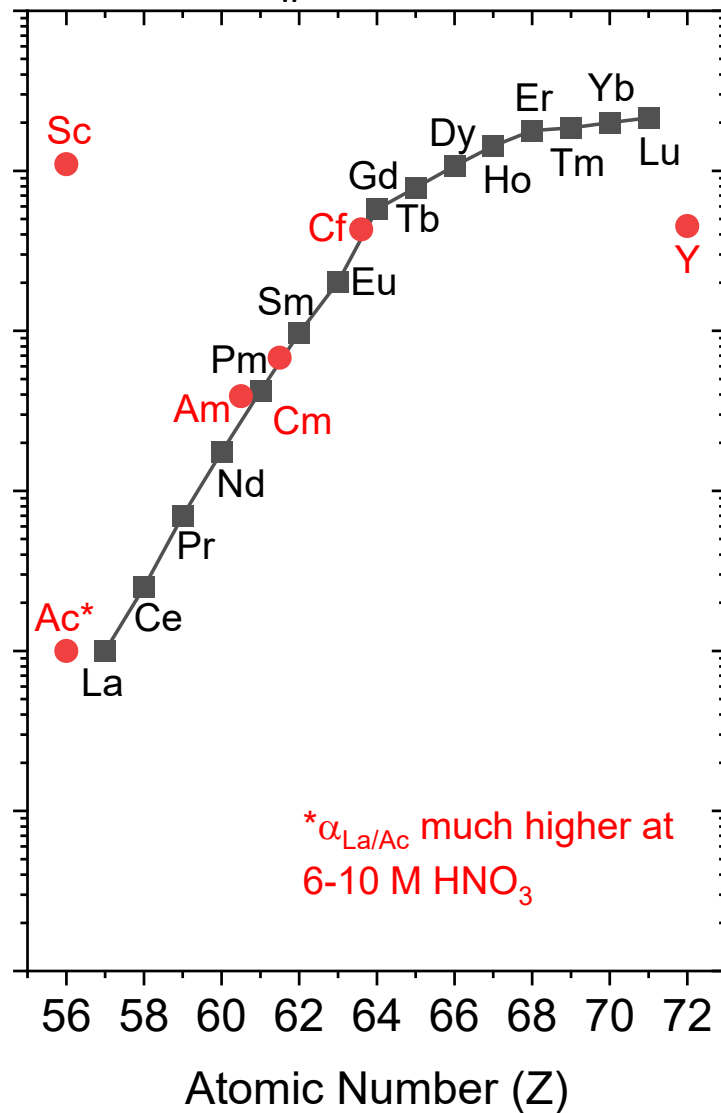


$$D_w = \frac{A_0 - A_s}{w(g)} \bigg/ \frac{A_s}{v(mL)}$$

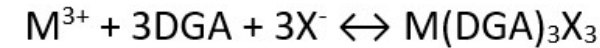
f: 10 mL 0.1M HCl
 90% Ac-225
 <<1% La, Th, Bi, Po

Examples of the use of surrogates

Relative D_w on DGA, Normal



R = n-octyl or 2-ethyl-1-hexyl

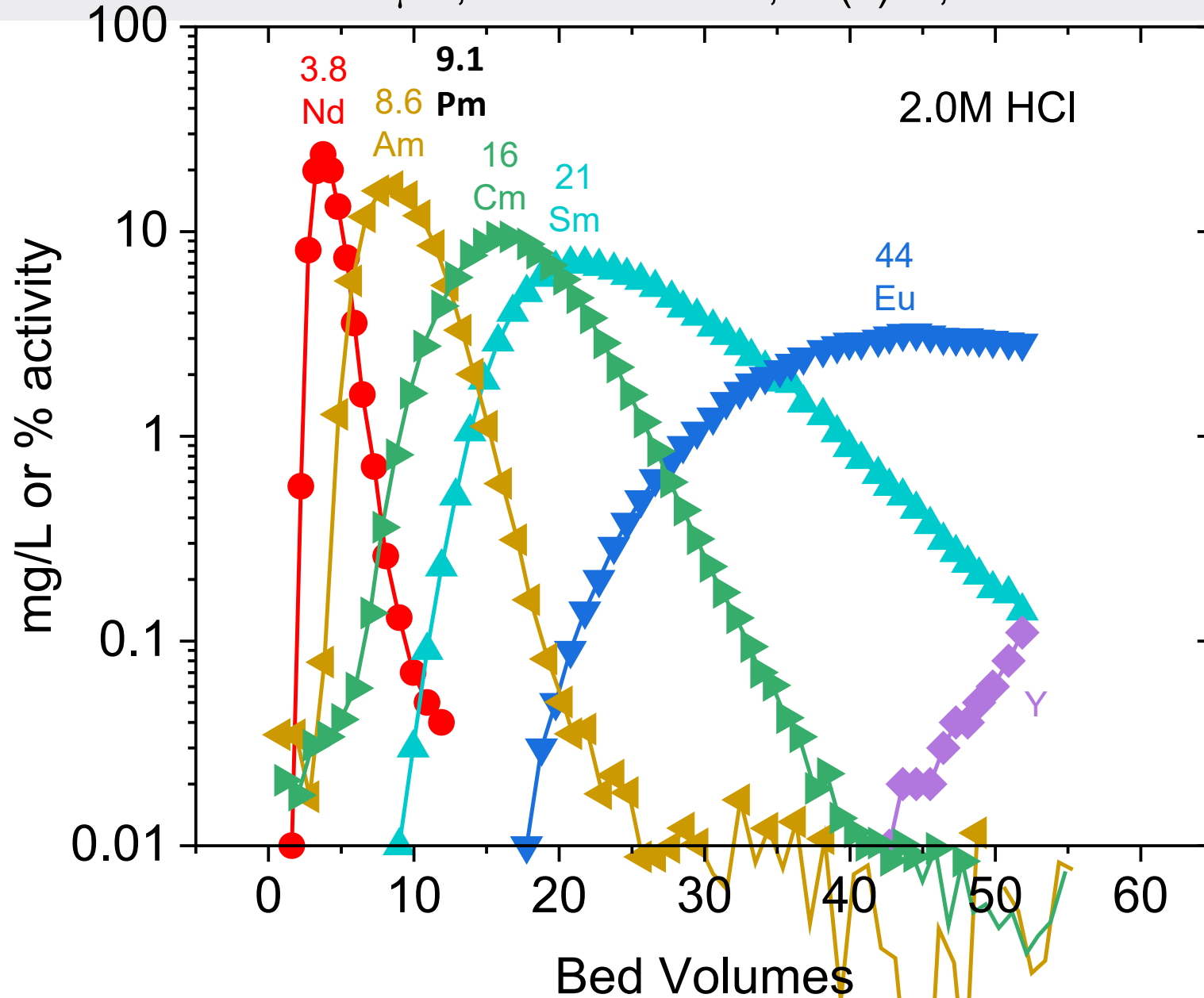


M = Ln(III) or An(III), X = NO_3^- or Cl^-

57 La Lanthanum 138.91	58 Ce Cerium 140.12	59 Pr Praseodymium 140.91	60 Nd Neodymium 144.24	61 Pm Promethium (145)	62 Sm Samarium 150.35	63 Eu Europium 151.96	64 Gd Gadolinium 157.25	65 Tb Terbium 158.93	66 Dy Dysprosium 162.50
89 Ac Actinium (227)	90 Th Thorium 232.04	91 Pa Protactinium 231.04	92 U Uranium 238.03	93 Np Neptunium (237)	94 Pu Plutonium (244)	95 Am Americium (243)	96 Cm Curium (247)	97 Bk Berkelium (247)	98 Cf Californium (251)

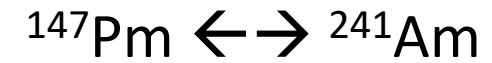
Elution on DGA, Normal

50-100 μm , 0.9 cm x 14 cm, 21(1) $^{\circ}\text{C}$, 3.5 mL/min

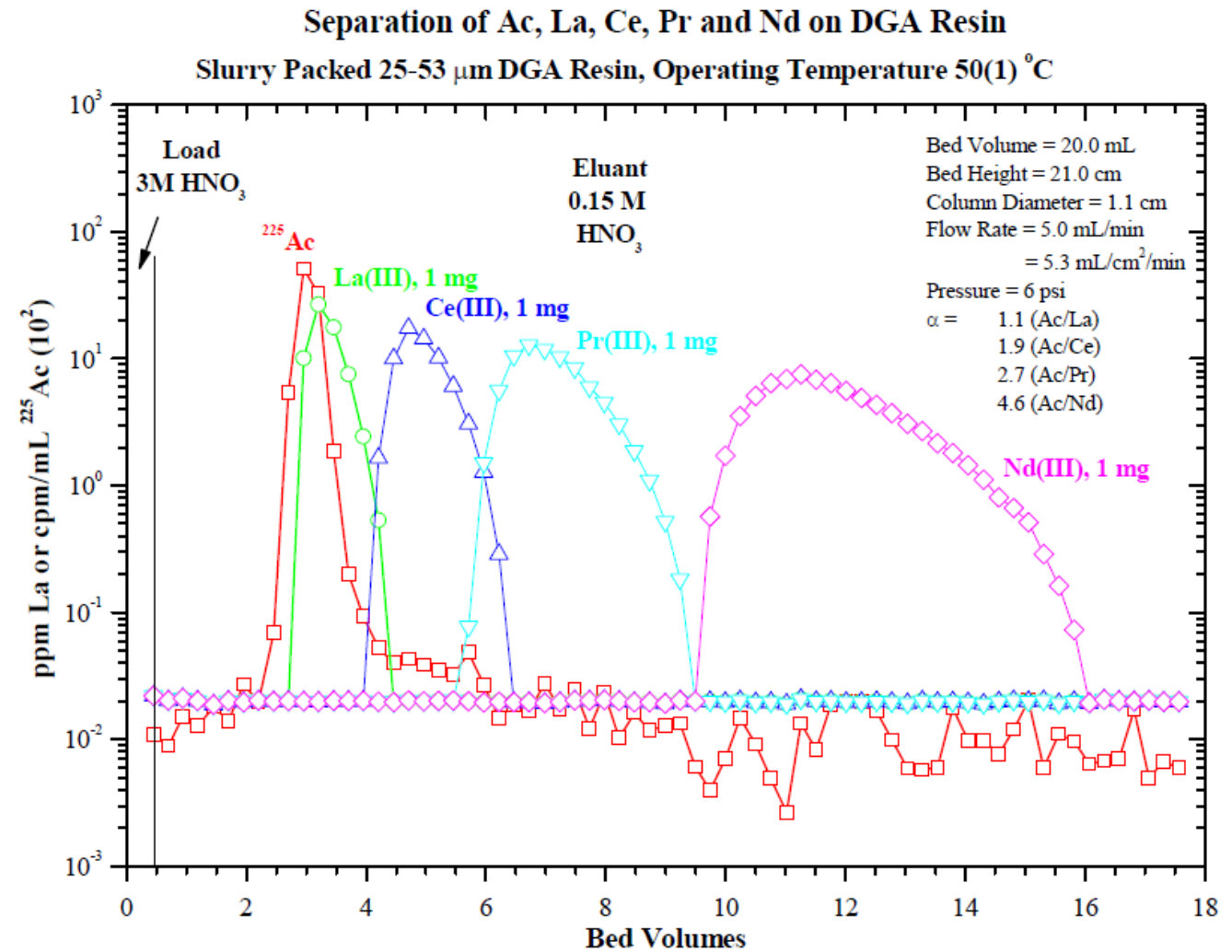
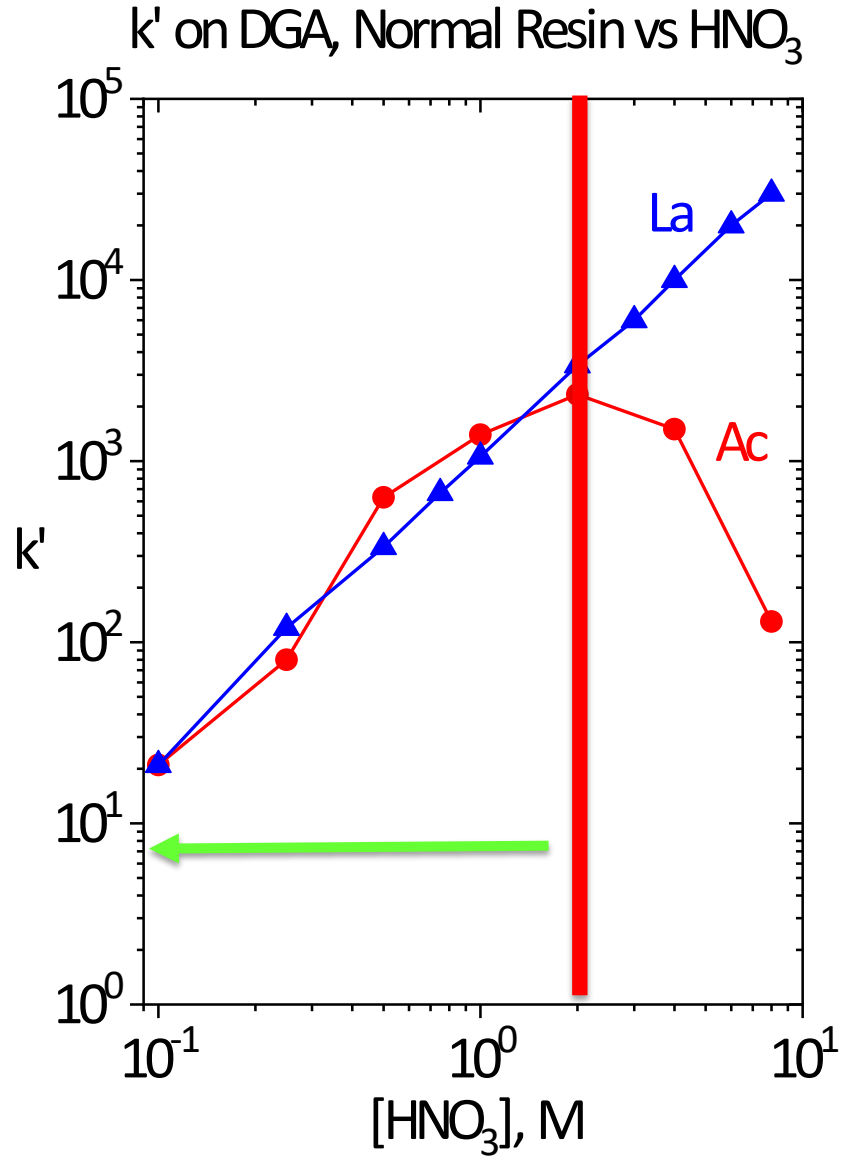


M^{3+}	Separation factor (M/Nd)	Predicted BV (Nd = 3.8)
Nd	1.0	3.8
Am	2.2	8.4
Pm	2.4	9.1
Cm	3.9	15
Sm	5.5	21

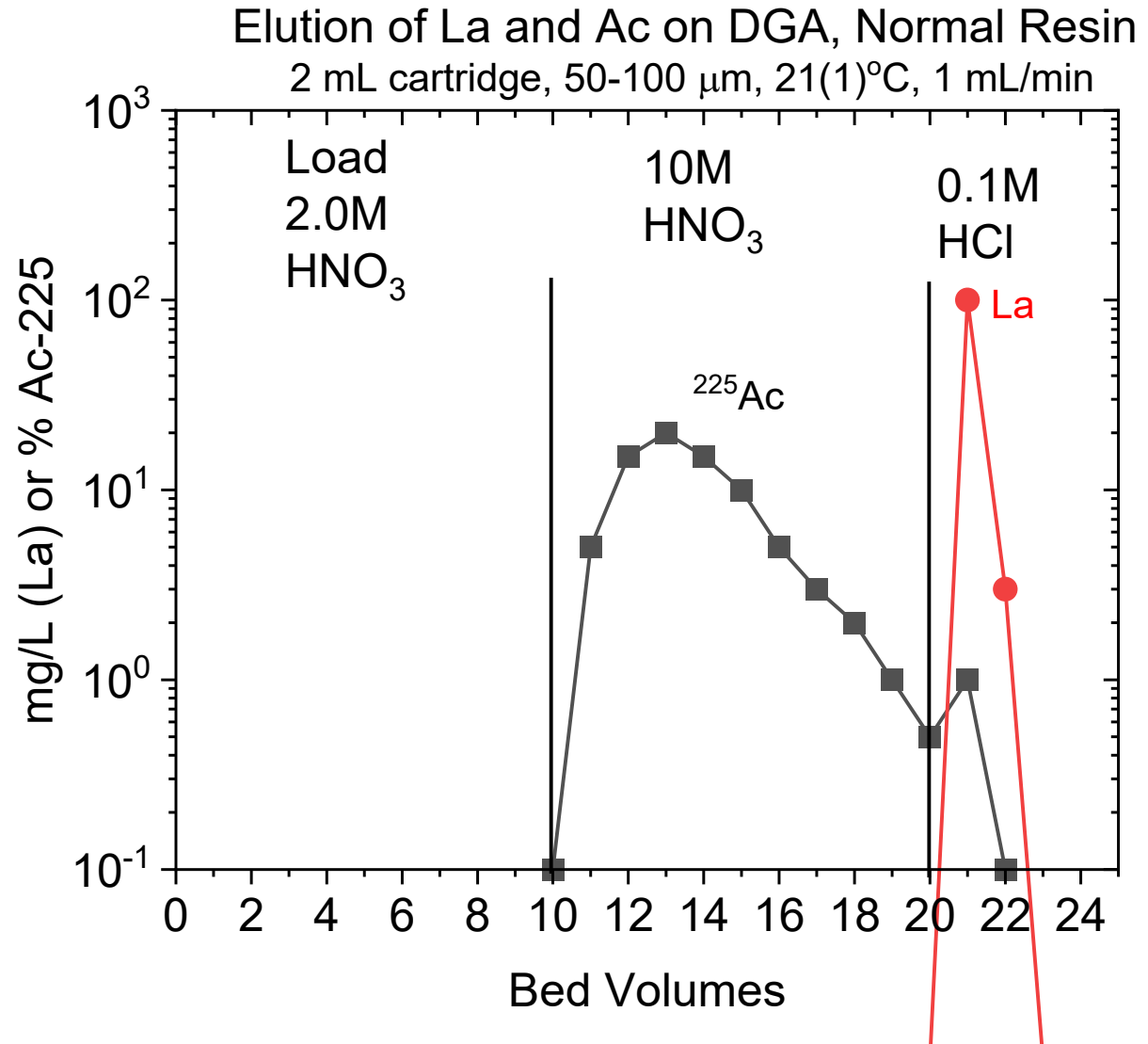
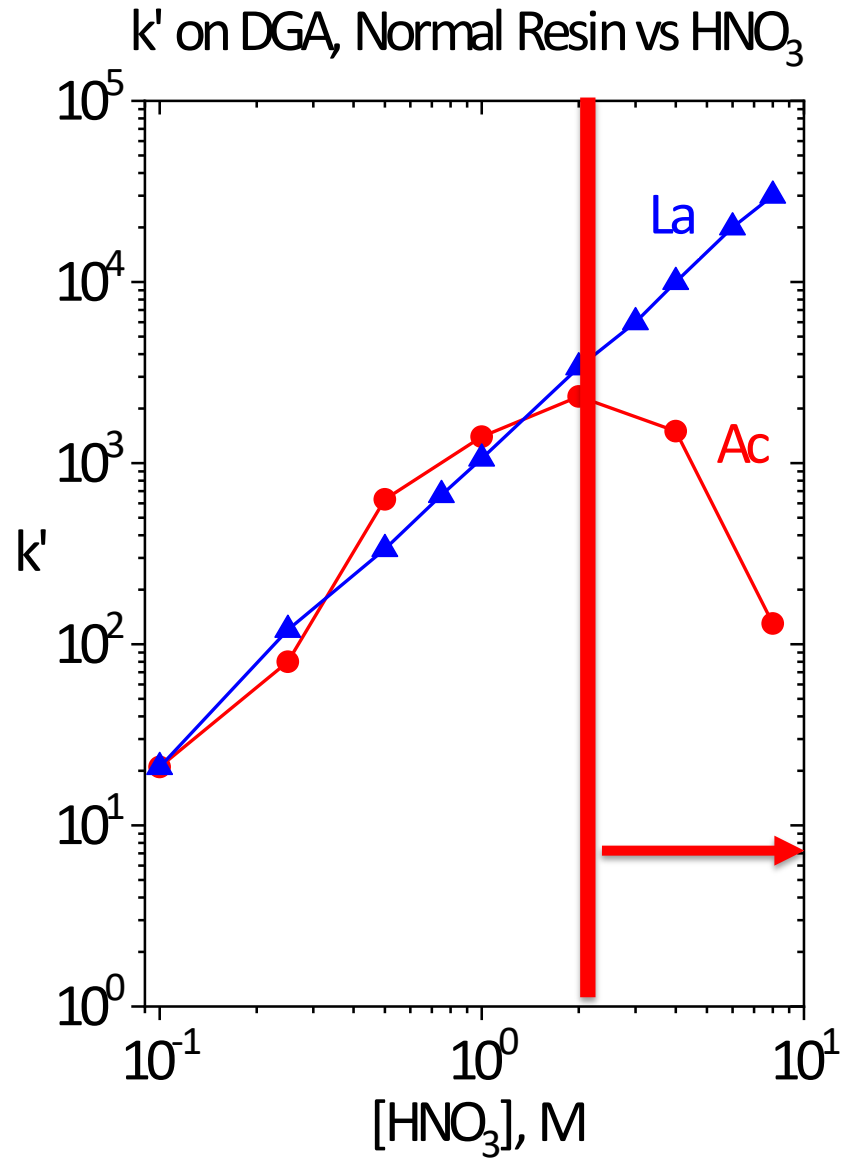
Nd/Sm bracket Am/Cm



La for Ac-225 (DGA-dilute HNO₃)



La for Ac-225 (DGA – 10M HNO₃)

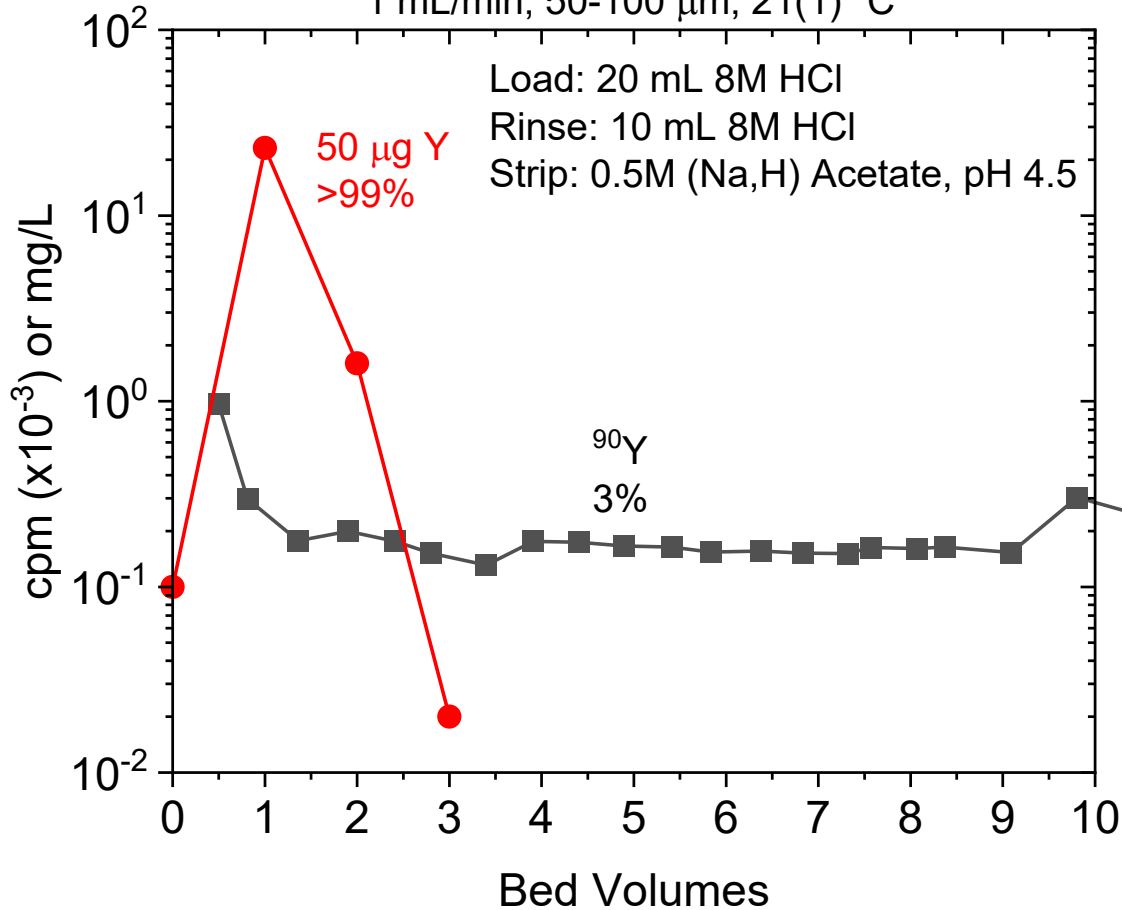


^{90}Y vs stable Y (Elution from DGA Resin)

Elution on 2 mL DGA, Normal Cartridge

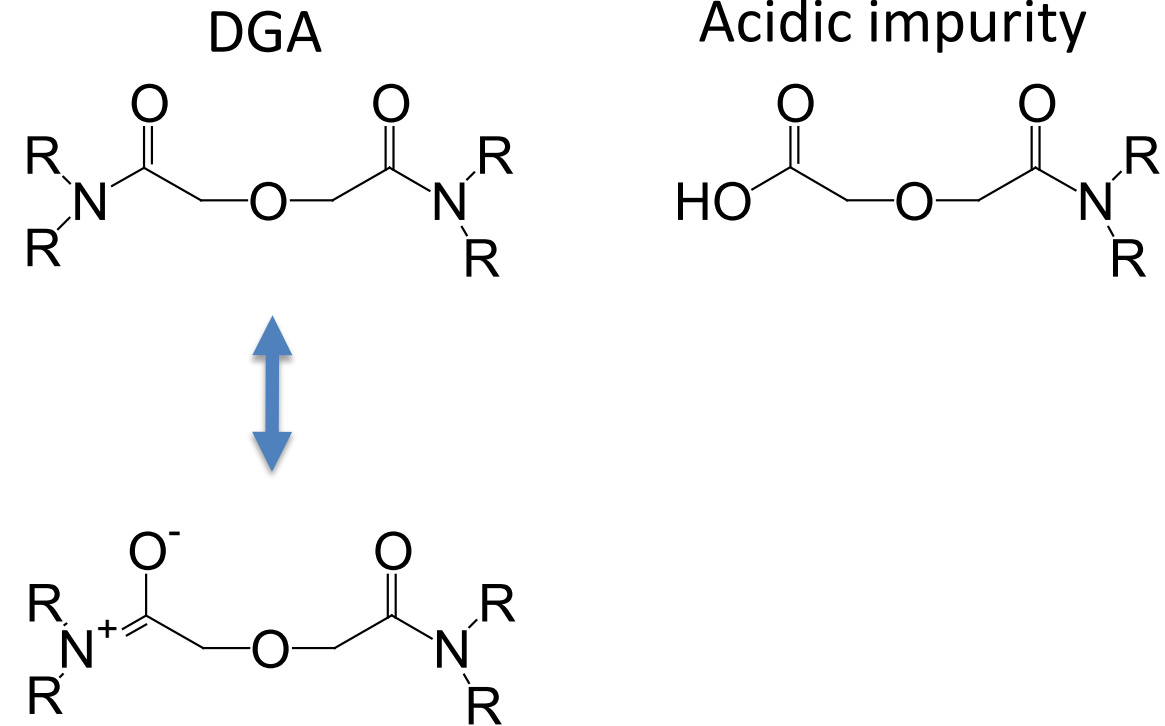
1 mL/min, 50-100 μm , 21(1) $^{\circ}\text{C}$

Load: 20 mL 8M HCl
Rinse: 10 mL 8M HCl
Strip: 0.5M (Na,H) Acetate, pH 4.5



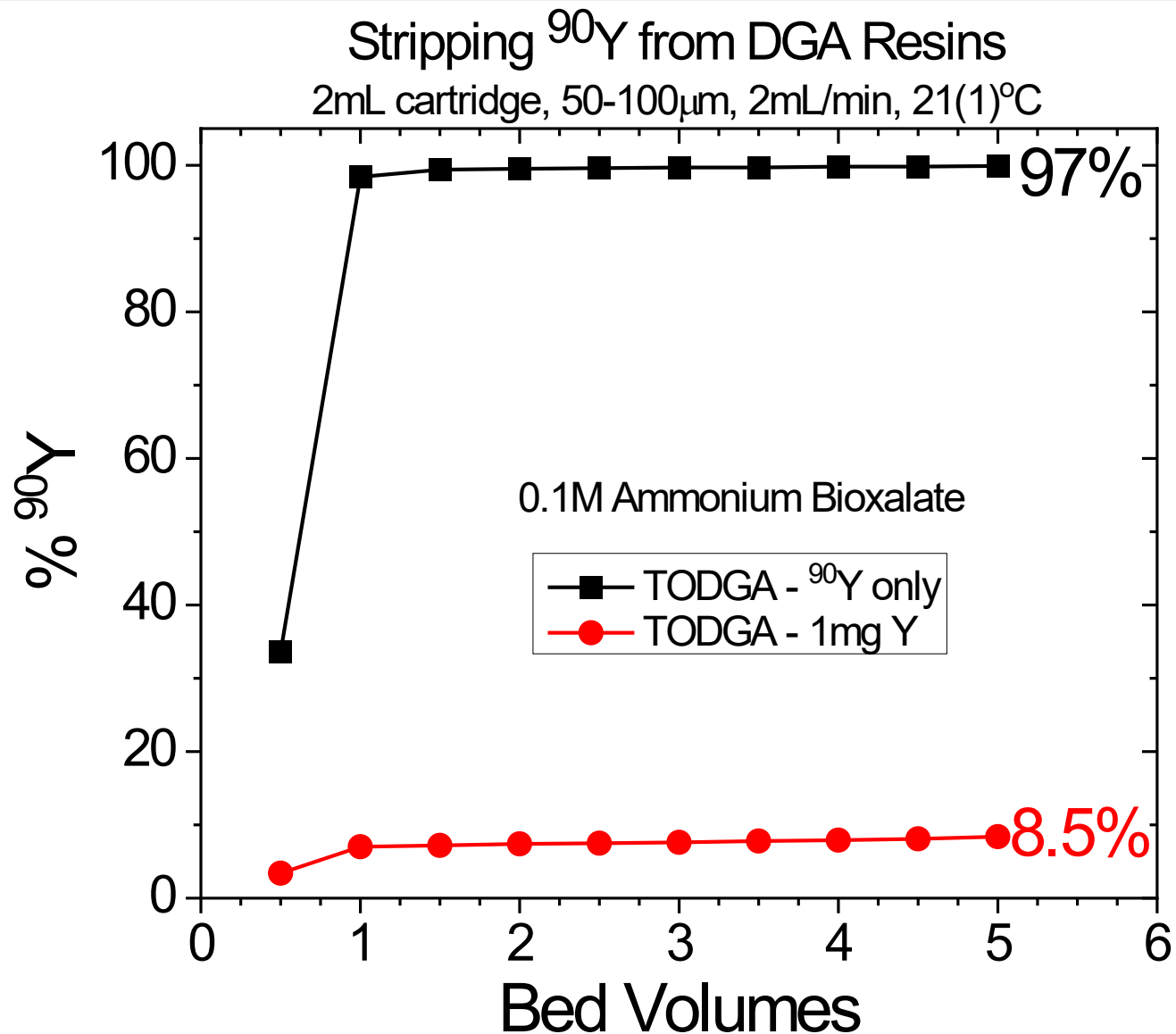
Yield for ^{225}Ac > 95%

Correlates with ionic potential of metal ion.



Small Cyclic Diglycolamides: Tautomerism, Solvent Extraction and Coordination with *f*-Elements: One Strain to Rule Them All. Mikhail A. Kalinin, Mariia V. Evsunina, Paulina Kalle, Konstantin A. Lyssenko, Petr I. Matveev, and Nataliya E. Borisova *Inorganic Chemistry* **2024** 63 (1), 602-612
DOI: 10.1021/acs.inorgchem.3c03488

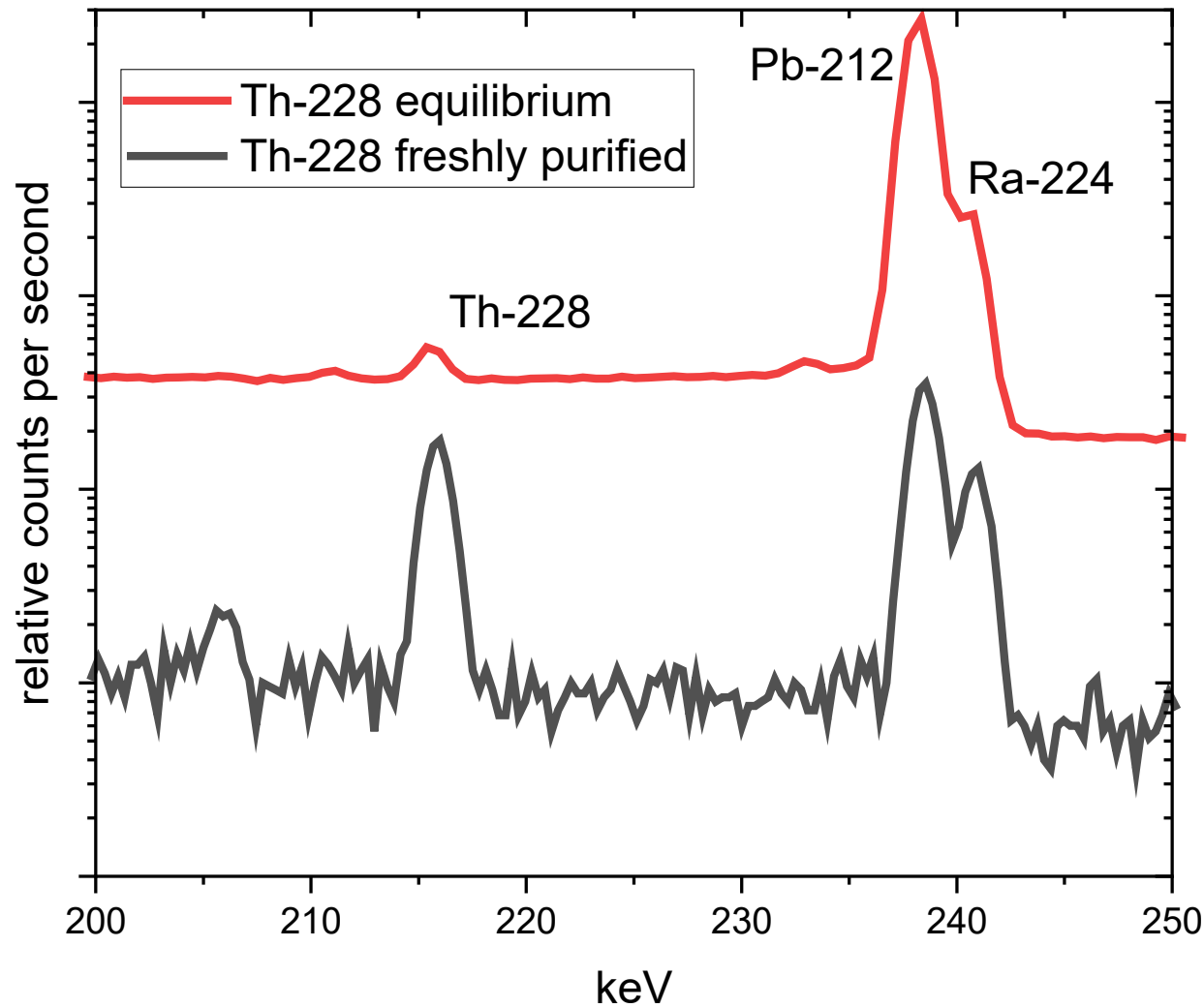
^{90}Y vs stable Y (Elution from DGA Resin)



Load: 20 mL 0.25M HNO_3
Rinse: 10 mL 8M HNO_3
Strip Y: 10 mL 0.1M ammonium
bioxalate

Yttrium oxalate
 $K_{sp} = 5.1 \times 10^{-30}$

^{228}Th Decay Scheme and surrogate options



^{228}Th 215.985 keV (0.246%)

^{224}Ra 240.986 keV (4.12%)

^{212}Pb 238.632 keV (43.6%)

^{212}Bi 727.330 keV (6.65%)

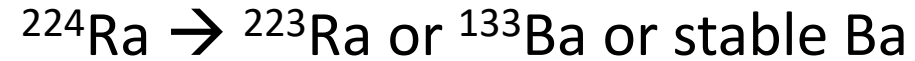
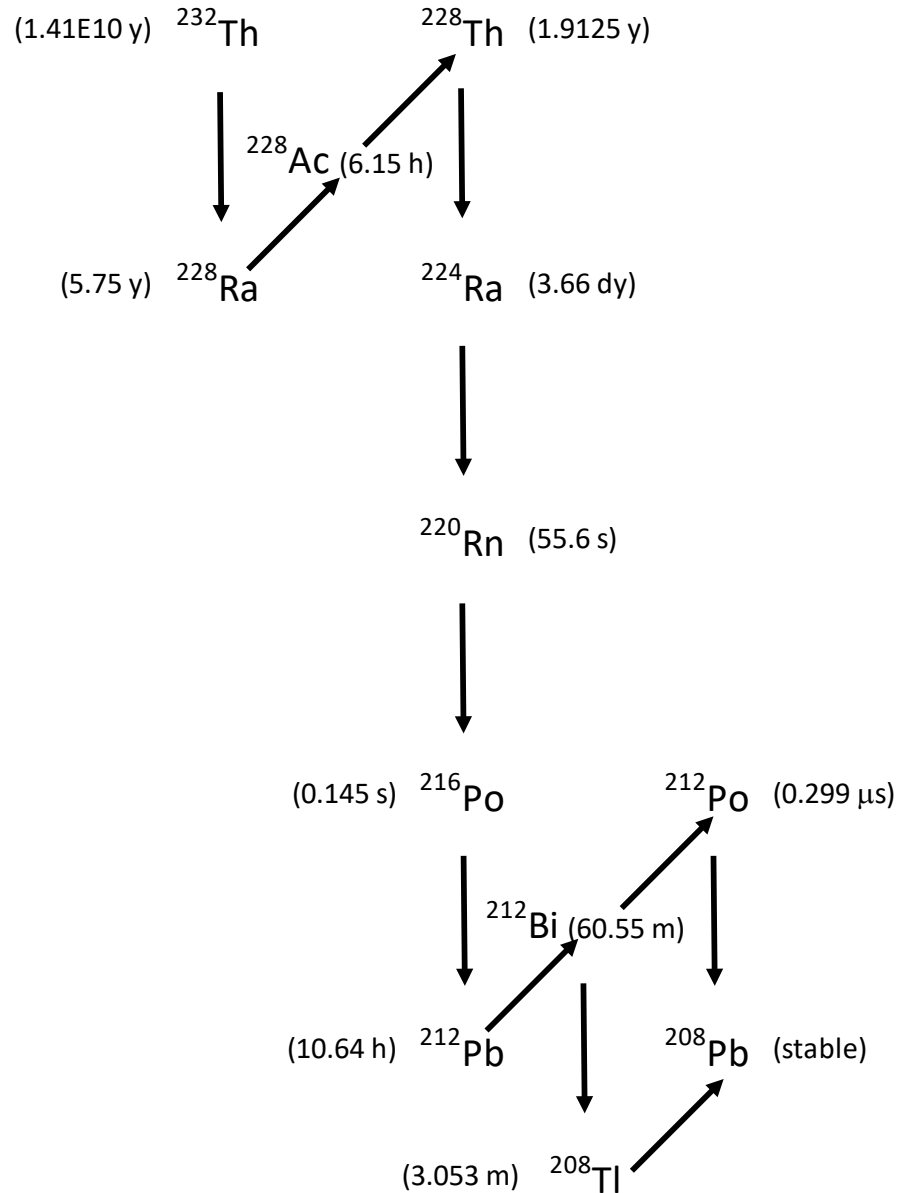
^{208}Tl 510.75 keV (22.5%)

583.187 keV (85.0%)

2614.511 keV (99.775%)

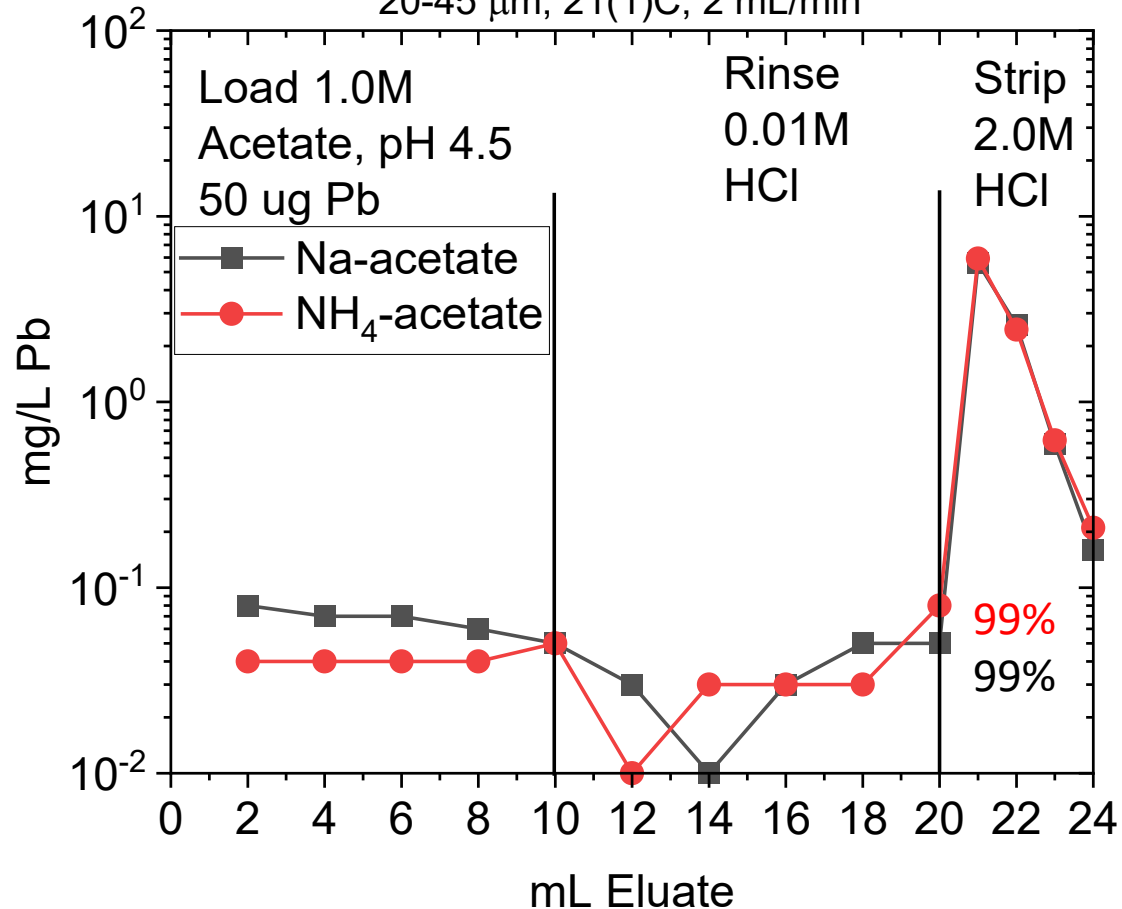
<http://www.lnhb.fr/home/nuclear-data/nuclear-data-table/>

^{228}Th Decay Scheme and surrogate options

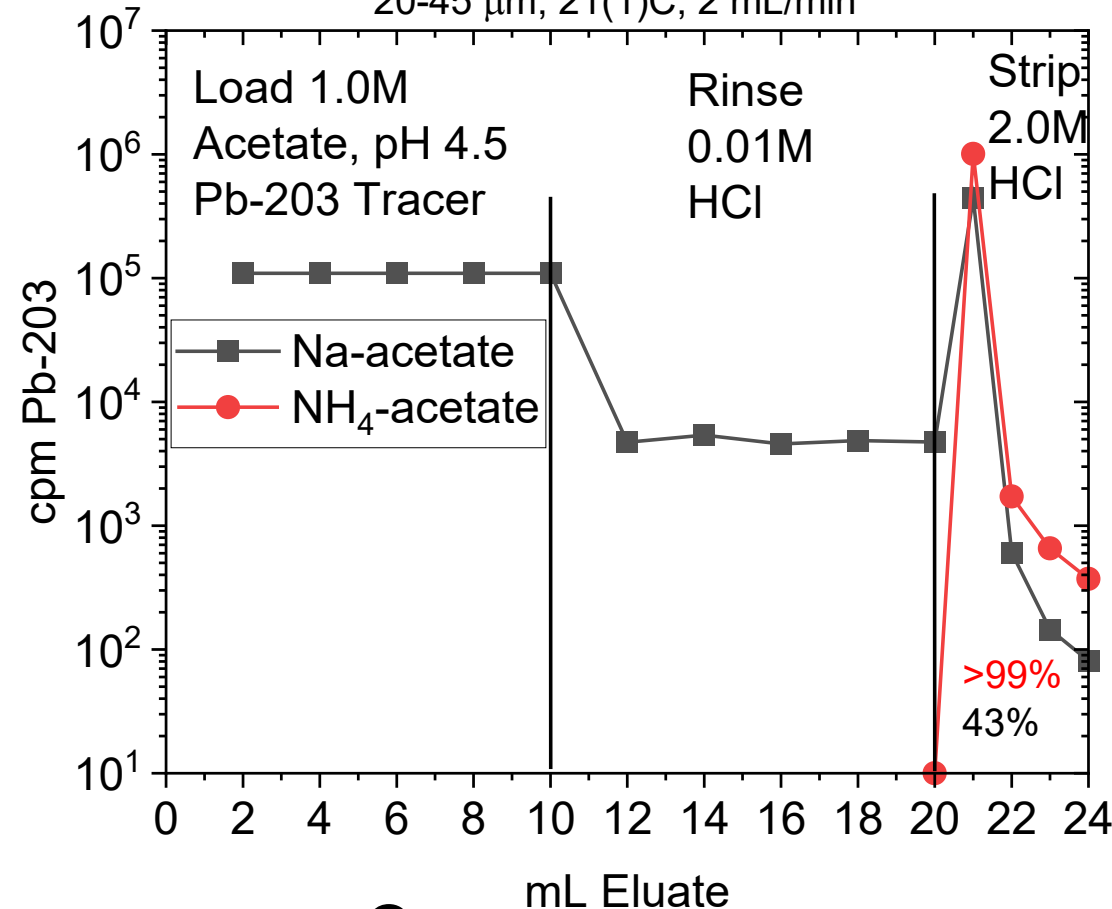


^{203}Pb vs Stable Pb for ^{212}Pb (Na^+ vs NH_4^+ acetate)

Pb elution on QML cartridge of CM-silica
20-45 μm , 21(1)C, 2 mL/min

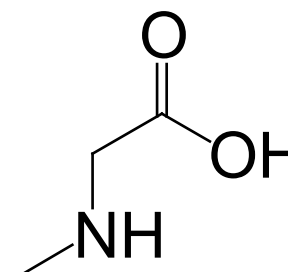


Pb elution on QML cartridge of CM-silica
20-45 μm , 21(1)C, 2 mL/min



Weak cation exchange silica.

NH_4^+ vs Na^+ to reduce impact on stable element measurements by AES.



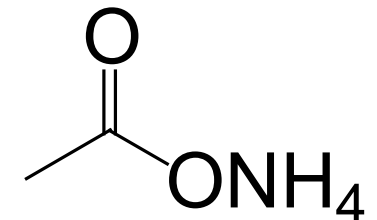
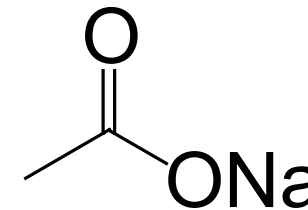
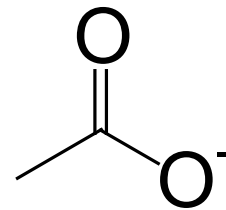
pKa ~ 2

Some difference expected between Na^+ and NH_4^+ based on competition for IX sites.

For strong acid cation exchange, selectivity is:

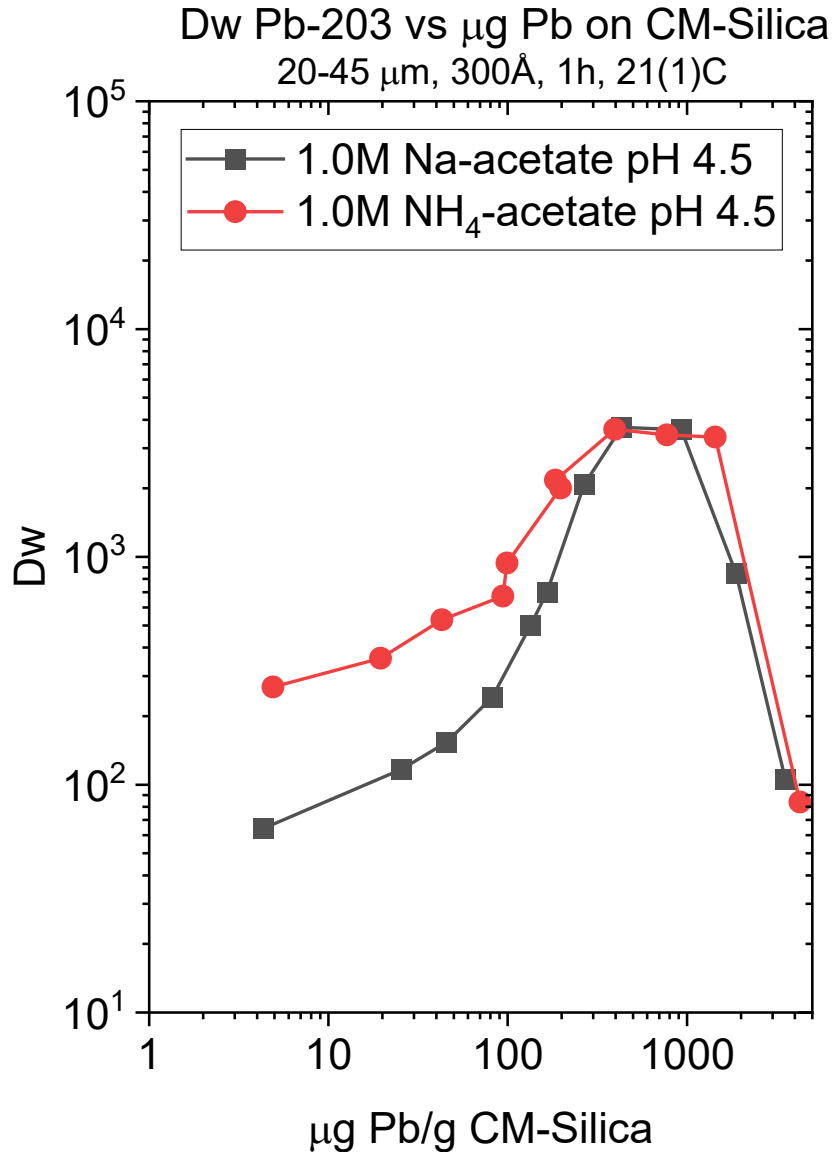
$\text{Li}^+ < \text{H}^+ < \text{Na}^+ < \text{NH}_4^+ < \text{K}^+$

$\text{NH}_3 + \text{H}_2\text{O} \leftrightarrow \text{NH}_4^+ + ^-\text{OH}$ (no NH_3 for $\text{pH} < 7$)



Dw proportional to $\mu\text{g Pb}$ until resin saturation.

Mechanism unclear???



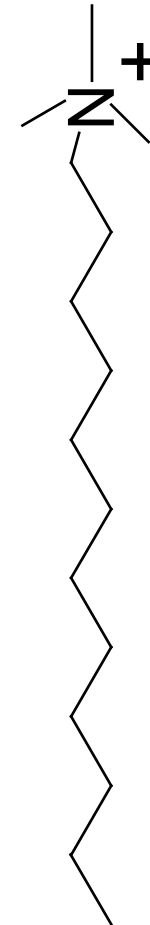
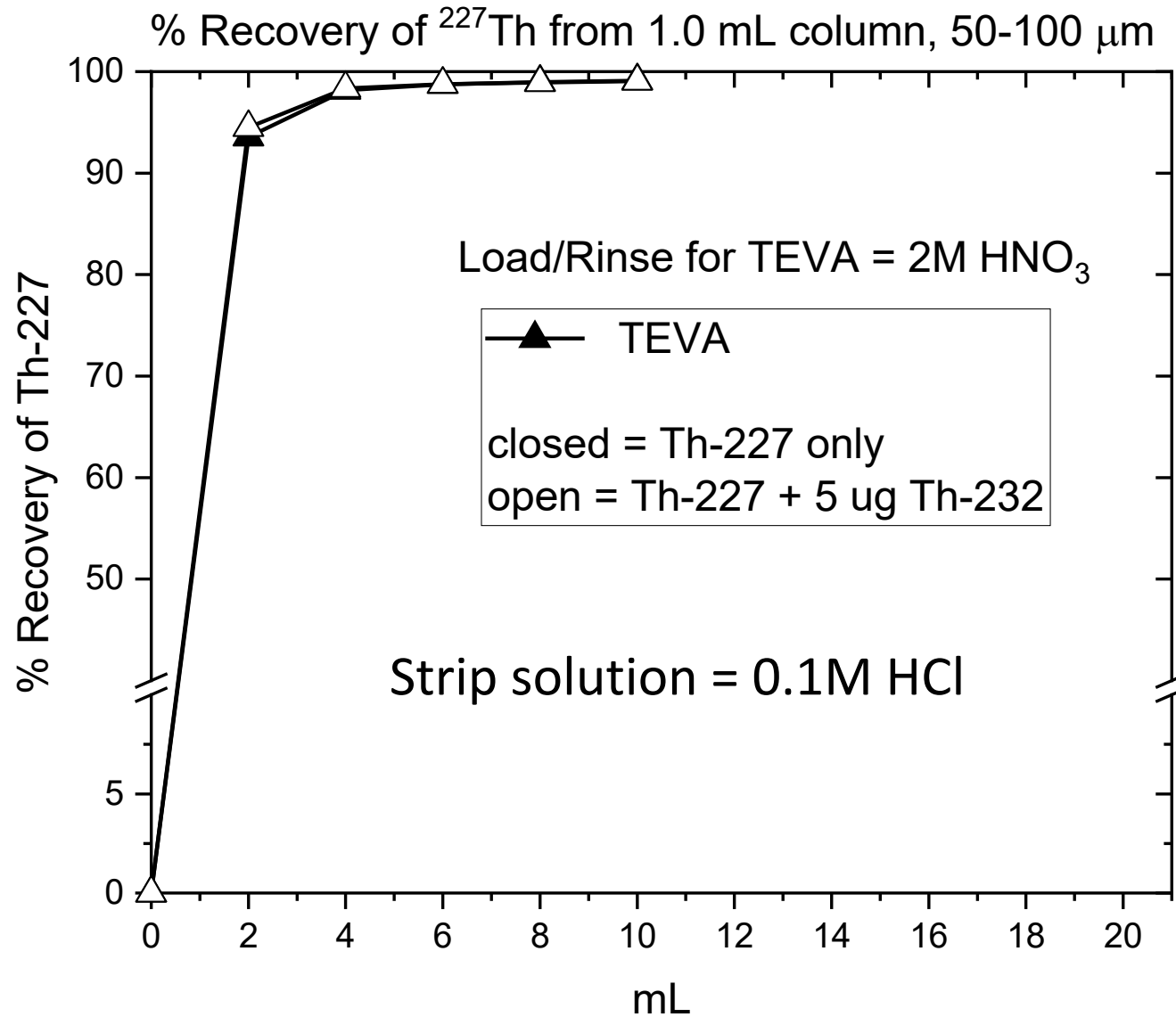
1) High specific activity Th-227 (half life = 18.72 days) to identify acidic impurities in TRU and TEVA resin. (Strip Th with 0.1M HCl)

2) High specific activity Po-210 (half life = 138.38 days) to identify acidic impurities and sulfide impurities in DGA. (Strip Po with 0.05M HNO₃).

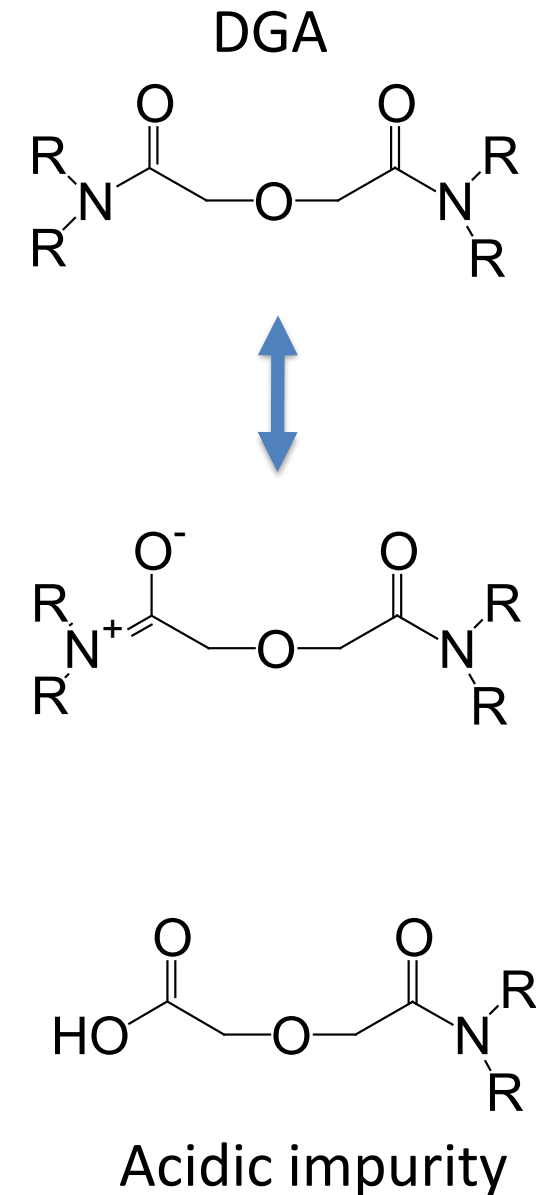
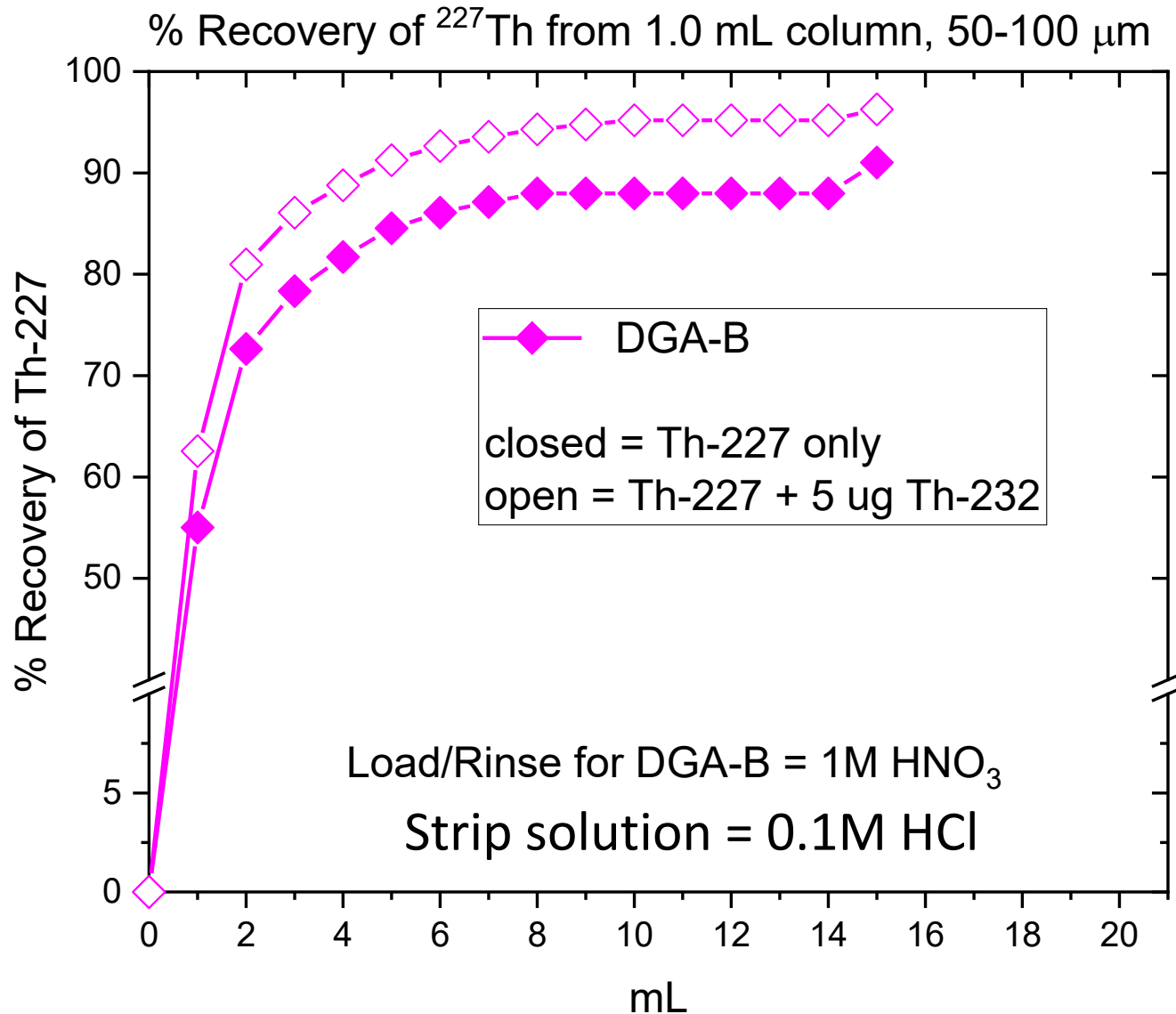
3) Standard QC for all resins includes separation of relevant radiotracers at dpm levels

TEVA	Th-230	Pu-239
TRU	Am-241	Pu-239
UTEVA	Th-230	U-233
DGA	U-233	Am-241

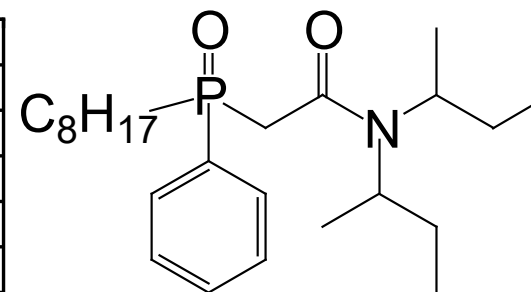
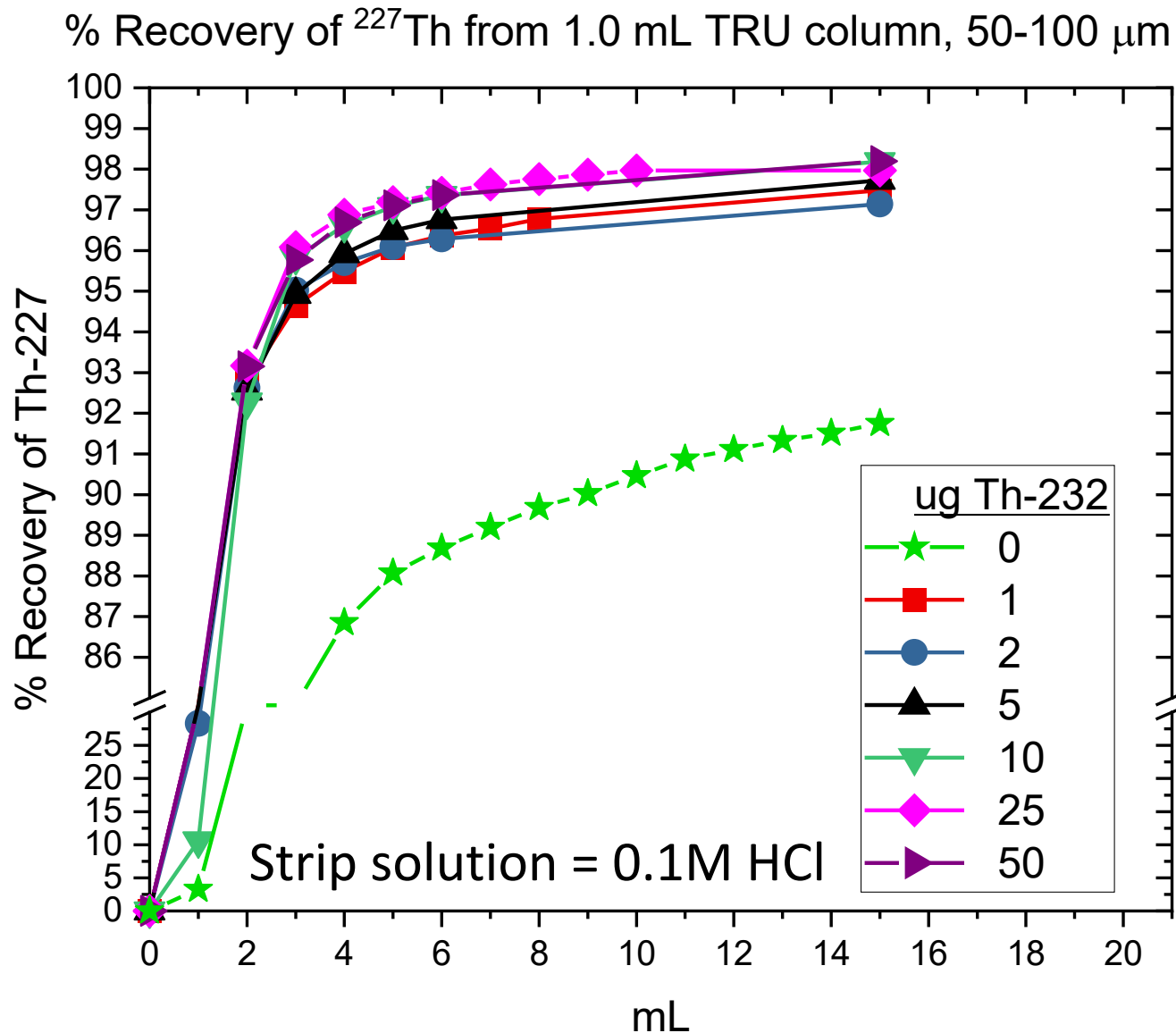
Th mass vs Elution of ^{227}Th



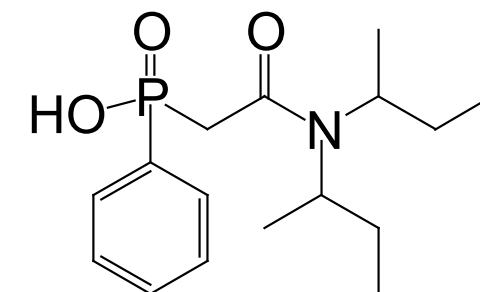
Th mass vs Elution of ^{227}Th



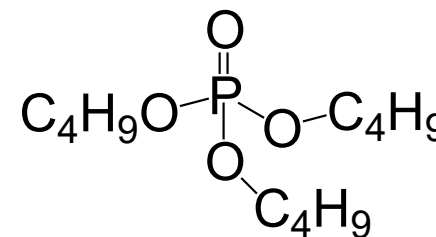
Th mass vs Elution of ^{227}Th



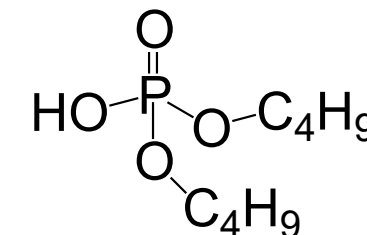
CMPO



Acidic impurity



TBP

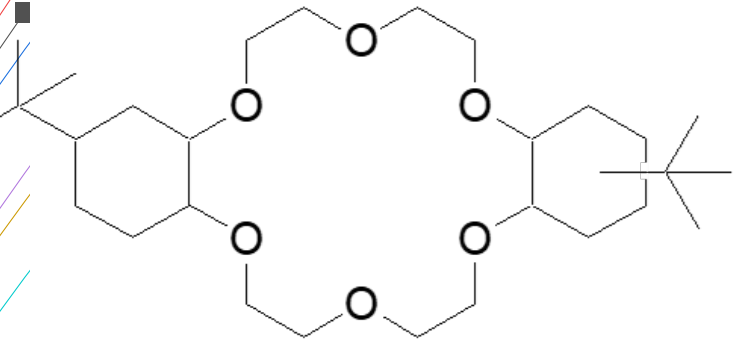
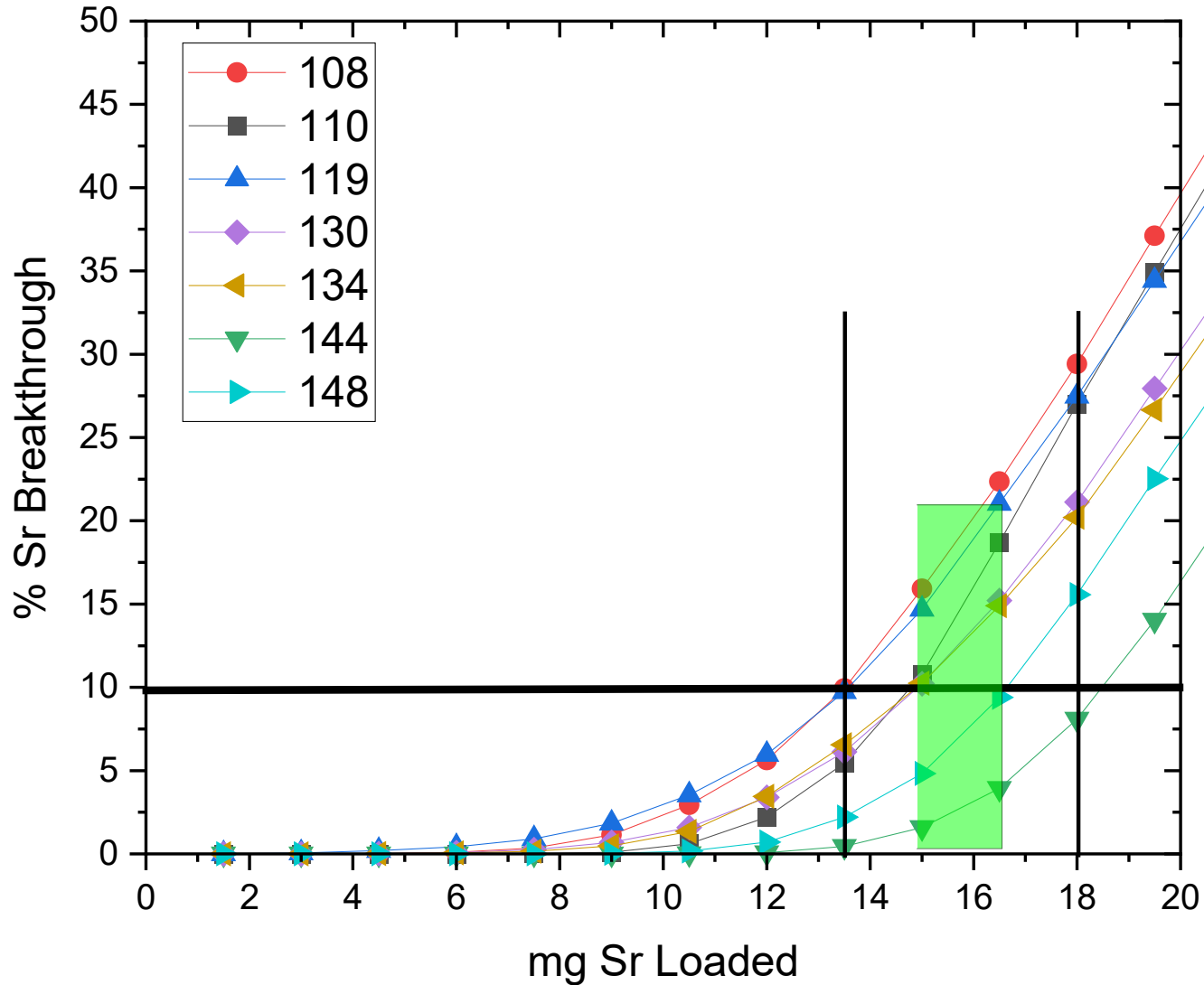


Acidic impurity

- 4) Sr Resin, column elution with 5 mg Sr and 50 mg Ca.
- 5) Pb Resin, column elution with 10 mg Pb.
- 6) Ni Resin, column elution with 2 mg Ni.

Sr Breakthrough vs Dw-Sr

Sr Breakthrough on 2mL cartridge vs QC value for Dw-Sr



4,4'(5')-di(*t*-butylcyclohexano)18-crown-6

The crown ether in Sr/Pb resin is a complex mixture of stereo- and regio- isomers related to the physical and spatial orientation of the *t*-butyl groups.

Dw – Sr is vastly different for the various isomers.

Isomeric mixture can vary from lot to lot.

Eichrom blends crown batches as necessary to maintain a Dw-Sr of 120-130.

- 1) Surrogates can be used to predict the behavior of radionuclides in separation methods.
- 2) Surrogates must be chosen carefully to avoid issues with hydrolysis, solubility, and binding to impurities / ion exchange sites.
- 3) Once separation methods are developed using surrogates, they should be tested with the actual radioisotope to identify any unforeseen complications.

Questions???